

1 Low energy nanoemulsions as a carrier of thyme and lemon balm essential oils

2
3 Cátia I. Sampaio¹, Ana I. Bourbon², Catarina Gonçalves², Lorenzo M. Pastrana², Alice M. Dias¹ and
4 Miguel A. Cerqueira^{2,*}

5
6 ¹ Department of Chemistry, University of Minho, Campus of Gualtar, 4710-057 Braga, Portugal

7 ² International Iberian Nanotechnology Laboratory, Av. Mestre José Veiga s/n, 4715-330, Braga,
8 Portugal

9
10 Corresponding author: *E-mail: miguel.cerqueira@inl.int

11 12 **Abstract**

13 Essential oils (EOs) have been suggested as an alternative to synthetic preservatives and, despite
14 their instability, their encapsulation in nanoemulsions (NEs) could promote their incorporation in
15 foods. Thus, this work aims to develop nanoemulsions by a low energy method for the encapsulation
16 of thyme and lemon balm EOs. Nanoemulsions were prepared by the emulsion phase inversion
17 method with sunflower oil as the carrier oil, and different surfactant-to-oil ratios (SOR) and EOs
18 loading were evaluated. The physical stability, antimicrobial activity, cytotoxicity and antioxidant
19 properties of the NEs were determined. Nanoemulsions presented a monomodal size distribution
20 below 200 nm and a high negative zeta potential (> -40 mV). NEs stored at 4 °C without EOs were
21 stable during 6 months and nanoemulsions with EOs and SOR 2 for 3 months. Nanoemulsions with
22 EOs presented antimicrobial activity against *S. aureus* and cytotoxicity in Caco-2 cells when above
23 100 µg/mL at 48 hours of exposure.

24
25 **Keywords:** emulsions; emulsification; nanotechnology; encapsulation, bioactive compounds.

27 **Abbreviations:** NE – nanoemulsion; EO – essential oil; EPI – emulsion phase inversion method;
28 SE – spontaneous emulsification; PIT – phase inversion temperature; MCT – medium chain
29 triglycerides; LCT – long chain triglycerides; DLS – dynamic light scattering; PDI – polydispersity
30 index; TEM – transmission electron microscopy; SOR – surfactant-to-oil ratio; PCA – Plate Count
31 Agar.

32

33 **1. Introduction**

34 Food related diseases are growing worldwide and new efficient strategies for its reduction are
35 needed (Granata et al., 2018). Food additives may represent a threat for human health and, despite
36 their bioactivities, other effects may arise. Currently, the use of synthetic antimicrobials and
37 antioxidants is being avoided, due to their limited activity against some pathogenic microorganisms,
38 and due to their toxicity, carcinogenic effects and potential environmental risk (Das et al., 2019;
39 Zhang, Vriesekoop, Yuan, & Liang, 2014). Regulatory agencies and companies are promoting the
40 use of natural compounds; moreover, consumers are currently more concerned about sustainability
41 and their health and, therefore, the use of natural products is seen as a way to avoid the use of synthetic
42 ones (Acevedo-Fani, Soliva-Fortuny, & Martín-Belloso, 2017; Granata et al., 2018).

43 Essential oils are globally considered potential antimicrobial agents for food preservation, as they
44 have antifungal and antibacterial properties against a wide range of pathogenic agents transmitted by
45 food and/or microorganisms responsible for food spoilage. Additionally, they have important
46 antioxidant, anti-viral and insecticidal activities (Pandey, Kumar, Singh, Tripathi, & Bajpai, 2017).
47 Thus, essential oils represent more ecologic and safe alternatives to the treatment of infectious
48 diseases, also contributing to improve the quality and shelf-life of food products (Pandey et al., 2017).
49 The European Union Commission approved the use of essential oils in foods on the Regulation (EC)
50 No 1334/2008 (European Commission, 2008). Likewise, the Food and Drug Administration
51 recognises essential oils as safe substances (GRAS - Generally Recognised as Safe) (Pandey et al.,
52 2017; U. S. Food and Drug Administration, 2019).

53 Thyme and lemon balm, common names for *Thymus vulgaris* L. and *Melissa officinalis* L.,
54 respectively, are aromatic perennial subshrubs from the family Lamiaceae. They had origin in the
55 South of Europe and in the Mediterranean region and are both chemically variable species (Avcı &
56 Giachino, 2016; Nabavi et al., 2015). Thyme is traditionally used as a culinary ingredient. In folk
57 medicine, it has been used as expectorant, diuretic, antispasmodic, carminative and anti-smoking
58 agent, and in the treatment of laryngitis, bronchitis, cough, urinary tract infections and gastrointestinal
59 disorders (Borugă et al., 2014; Nabavi et al., 2015). Lemon balm is used since ancient times in
60 culinary, perfumery and cosmetics (Turhan, 2006). In traditional medicine, lemon balm has been used
61 to treat several conditions and diseases like depression, anxiety, insomnia, headaches, bronchitis,
62 asthma, toothache, indigestion, hypertension, fever and acne (Turhan, 2006). Essential oils from these
63 two plants have antibacterial, antifungal and antioxidant properties (Avcı & Giachino, 2016; Nabavi
64 et al., 2015). Thyme essential oil is also anti-inflammatory (Nabavi et al., 2015) and lemon balm oil
65 has anti-viral (Avcı & Giachino, 2016) and anti-tumoral activities (Sousa et al., 2004). The minimum
66 amount of essential oil extracted in thyme is 12 mL/kg (Borugă et al., 2014), while the total content
67 of essential oil that can be found in lemon balm range between 0.1 and 3.0 mL/kg. This small amount
68 leads to the increase of lemon balm production cost and therefore rising the commercial value of its
69 essential oil (Avcı & Giachino, 2016; Turhan, 2006).

70 However, the use of essential oils in foods has several limitations, since they are commonly
71 unstable and oxidise easily, being sensitive to some physicochemical factors, such as high
72 temperatures, light and pH, that difficult their incorporation into food products (Granata et al., 2018).
73 Moreover, their use in some foods and beverages is sometimes limited due to their low solubility in
74 water (Moraes-Lovison et al., 2017), strong flavour/odour, which can alter the organoleptic
75 characteristics of the product (Guerra-Rosas, Morales-Castro, Ochoa-Martínez, Salvia-Trujillo, &
76 Martín-Belloso, 2016; Moraes-Lovison et al., 2017), and due to their potential toxicity at high doses
77 (Acevedo-Fani et al., 2017).

78 In order to overcome these limitations, it is crucial to develop methodologies that preserve the

79 components of essential oils from undergoing reactions that compromise the effectiveness of their
80 bioactivity. The use of nanoemulsions can be a successful approach, since they are able to improve
81 the physical and thermal stability of active ingredients, as well as their solubility, absorption,
82 bioavailability and also allow their control release (Granata et al., 2018). Similar to what happens for
83 other hydrophobic compounds, the encapsulation of essential oils in nanoemulsions, usually increases
84 their antimicrobial activity (Li, Zhang, Yuan, Liang, & Vriesekoop, 2013; Moraes-Lovison et al.,
85 2017), reducing the concentration needed and consequently the risk of toxicity caused by high doses
86 (Acevedo-Fani et al., 2017). Moreover, nanoemulsions have greater long-term stability than
87 conventional emulsions and moderated optical clarity, which are important characteristics for several
88 applications into food and beverage products (Li et al., 2013).

89 Nanoemulsions are a class of emulsions, with a diameter at the nanoscale, being one of the
90 nanoencapsulation systems most explored in the food industry. They usually present diameters
91 between 20-200 nm and, depending on its droplet size, they can be transparent or milky white
92 (Acevedo-Fani et al., 2017; Borrin, Georges, Moraes, & Pinho, 2016). Due to their small particle
93 size, nanoemulsions are more stable to gravitational separation, coalescence and flocculation than the
94 conventional emulsions, but they are susceptible to Ostwald ripening (Chang, McLandsborough, &
95 McClements, 2015). Besides they can improve the bioavailability of the bioactive compounds due to
96 their small droplet size and high surface area (Acevedo-Fani et al., 2017; Chang & McClements,
97 2014; Silva, Cerqueira, & Vicente, 2011).

98 There are two different approaches to produce nanoemulsions: high and low energy methods.
99 High energy methods rely on equipment that applies high energy to disturb and blend the oil and
100 water phases, leading to the formation of small droplets (Silva, Cerqueira, & Vicente, 2015). Low
101 energy methods are based on the spontaneous production of small droplets when the system
102 composition or environmental conditions are changed, taking advantage of the chemical
103 characteristics of the components used in the formulation (Chuesiang, Siripatrawan, Sanguandeeikul,
104 McLandsborough, & Julian McClements, 2018; Komaiko & McClements, 2015; Silva et al., 2011).

105 Low energy methods have several advantages: simple equipment required, low operating costs and
106 less energy needed being more energy-efficient (Chuesiang et al., 2018; Li et al., 2013; Mayer, Weiss,
107 & McClements, 2013). Moreover, as these methods do not use high energy, the degradation of
108 thermolabile active agents during the encapsulation process is avoided (Silva et al., 2011).

109 In the present work, nanoemulsions were produced through the emulsion phase inversion (EPI)
110 method, due to the sensibility of essential oils to high temperatures. Moreover, according to the
111 literature, this method leads to smaller particles than other low energy methods (spontaneous
112 emulsification) in similar systems (Komaiko & McClements, 2015). The EPI method is also simple
113 and easy to perform, that relies on a catastrophic phase inversion that occurs with the titration of the
114 aqueous phase over the organic phase, which is composed by oil and surfactant, under continuous
115 agitation (Borrin et al., 2016). Most of the published works with encapsulation of essential oils into
116 nanoemulsions are focused on high energy techniques and only a few explore the use of low energy
117 techniques. Two recent works reported the production of thyme EO-loaded nanoemulsions using
118 spontaneous emulsification (SE) and emulsion phase inversion (EPI) methods (Miastkowska,
119 Michalczyk, Figacz, & Sikora, 2020; Ryu, McClements, Corradini, & McLandsborough, 2018). In
120 those works, nanoemulsions had small sizes (approximately 50 nm, when the SE method was used,
121 and 15 nm when the EPI method was used), however, the polydispersity index of these formulations
122 was not satisfactory (between 0.2 and 0.3 for the SE method and 0.4 for the EPI method), and
123 polymodal size distributions were obtained. Regarding, low-energy nanoemulsions loaded with
124 lemon balm essential oil, and to best of authors' knowledge, there is no published work on their
125 production and characterisation. It is also scarce the full study of the active properties (antioxidant
126 and antimicrobial) of loaded nanoemulsions and their possible cytotoxicity. The main aim of this
127 study was the production and characterisation of nanoemulsions loaded with thyme or lemon balm
128 essential oils through the EPI method. The stability over time in different storage conditions, the
129 antimicrobial and antioxidant activities and cytotoxicity were assessed.

130

131 **2. Materials and Methods**

132 *2.1. Materials*

133 Refined sunflower oil (3ás, Fula, Sovena Group, Algés, Portugal), Tween 80 (P1754, Sigma-
134 Aldrich, St. Louis, Missouri, USA) and ultrapure water (Milli-Q, Darmstadt, Germany) were used for
135 the nanoemulsions production. Pure oils of thyme (*Thymus vulgaris*) and lemon balm (*Melissa*
136 *officinalis*) were kindly supplied by the company Earth Essences (Póvoa de Lanhoso, Portugal). TEM
137 grids (ultra-thin carbon film on Lacey carbon support film, 400 mesh, Copper, ref. 01824) were
138 acquired from Ted Pella Inc. (Redding, California, USA) and UranyLess (22409) from Electron
139 Microscopy Sciences, Hatfield, Pennsylvania, USA. DPPH (D9132), Trolox (23881), ABTS (A1888)
140 and Plate Count Agar (PCA) plates were provided from Sigma-Aldrich, St. Louis, Missouri, USA.
141 Ethanol 99% was purchased from Honeywell (Charlotte, North Carolina, USA), and 96-well
142 microplates (611F96) were acquired from Thermo-Fisher (Waltham, Massachusetts, USA).

143

144 *2.2. Nanoemulsions preparation*

145 Nanoemulsions were produced by the Emulsion Phase Inversion (EPI) method as presented by
146 Ostertag et al. (2012), with some modifications. The organic phase was prepared by mixing the
147 surfactant Tween 80 and the oil (10 wt %), or a mixture of oil and EOs, at 750 rpm for 30 minutes.
148 Ultrapure water was used as the aqueous phase. The titration of the water into the organic phase was
149 made with a syringe pump (NE- 1000, New Era Pump Systems, Farmingdale, New York, USA) at a
150 flow rate of 4 mL/min under agitation (750 rpm) for 60 minutes. Different surfactant-to-oil ratios
151 (SOR) were tested, based on preliminary studies; 1.0, 1.5 and 2.0. The agitation was performed using
152 an overhead stirrer VOS 14 S40 (VWR, Radnor, Pennsylvania, USA) equipped with a metal 4-blade
153 tool. Samples were named as NE_X_YZ, with X being the SOR, Y indicates if thyme (T) or lemon
154 balm (LB) essential oils were used, and Z is the wt% of essential oil in the formulation.

155

156 *2.3. Particle size and Zeta potential measurement*

157 Particle size, polydispersity index (PDI) and zeta potential measurements were performed using
158 a dynamic light scattering (DLS) with a detection angle of 90° and 173°, respectively (Horiba SZ-
159 100, Quioto, Japan) at 25 °C. Before analysis, samples were diluted 500x in Milli-Q water (Komaiko
160 & McClements, 2014). For size distribution and PDI determinations polystyrene cuvettes were used
161 and for the zeta potential measurement an electrode cell of carbon with 6 mm was used.

162

163 2.4. Transmission electron microscopy (TEM)

164 Nanoemulsions were negatively stained with UranylLess on TEM grids after dilution with Milli-
165 Q water (10x). Samples were observed using a JEM-2100 transmission electron microscope (JEOL,
166 Akishima, Japan) operating at 200 kV accelerating voltage.

167

168 2.5. Stability study

169 The physical stability of formulations over time was assessed by both DLS analysis (as described
170 in 2.3) and visual inspection, at two temperatures: 20 and 4 °C. Samples without essential oil were
171 followed during 6 months, while samples with essential oils were monitored during 3 months,
172 whenever possible.

173

174 2.6. Antimicrobial activity

175 The antibacterial activity was tested against two bacterial strains: *Staphylococcus aureus* CECT
176 240 (Gram-positive) and *Escherichia coli* CECT 516 (Gram-negative) (Spanish Type Culture
177 Collection, Valencia, Spain) by the disc agar diffusion test. Plate Count Agar (PCA) was prepared
178 based on the supplier instructions. The bacteria culture was grown in Nutrient broth medium at 37 °C
179 during 24 h and 0.1 mL was inoculated in PCA plates. Sterile paper discs were immersed in 50 µL of
180 different nanoemulsion solutions and placed on the surface of each inoculated plate. The agar plates
181 were incubated for 24 h at 37 °C and diameters of the inhibitory zone of clearance (cm) surrounding

182 the discs were measured to estimate the antimicrobial activity. Samples without essential oil and
183 sterile paper discs were used as controls.

184

185 2.7. Antioxidant activity

186 2.7.1. DPPH assay

187 The 2,2-diphenyl-1-picrylhydrazyl (DPPH) free radical scavenging test was carried out using the
188 method described by Ballesteros et al. (2015), with some modifications. 150 µM DPPH and a stock
189 solution of 1000 µM Trolox were prepared in ethanol 99%. A calibration curve was prepared using
190 different Trolox concentrations. Samples were diluted in ethanol 99% (1:20). The DPPH solution was
191 dissolved in ethanol to an absorbance value of 0.70 ± 0.02 at 515 nm. 25 µL of the standard, sample
192 or ethanol (blank) was incubated with 200 µL of DPPH, in a 96-wells plate, for 1 h, protected from
193 the light. The absorbance was measured at 515 nm in a spectrophotometric microplate reader
194 (Synergy H1 Hybrid Multi-mode Reader, BioTek, Winooski, Vermont, USA). The percentage of
195 inhibition (%) was determined using the following equation:

$$196 \quad \% \text{ inhibition} = \left(1 - \frac{\text{Absorbance of sample}}{\text{Absorbance of blank}} \right) \times 100 \quad (1)$$

197

198 Trolox Equivalent Antioxidant Capacity (TEAC) was expressed as mM of Trolox equivalent (TE)
199 per mL of nanoemulsion or free oil (mM TE/mL) using the following equations:

200

$$201 \quad TEAC = \text{concentration given by calibration curve} \times \frac{\text{volume of solvent used in the dilution}}{\text{volume of sample used}} \quad (2)$$

202

203 2.7.1. ABTS assay

204 The 2,2'-azino-bis(3-ethylbenzothiazoline-6-sulphonic acid) (ABTS) method was performed
205 following Re et al. (1999), with modifications. In the day before the analysis, solutions of 7 mM
206 ABTS and a solution of 2.45 mM potassium persulfate (PP), in Milli-Q water, were prepared. These

207 two solutions were then mixed at 1:1 ratio and left reacting for 12-16 h, under agitation and protected
208 from light. In the day of the analysis, it was prepared a stock solution of 1000 μM Trolox in ethanol
209 60% and various Trolox standards for the calibration curve with concentrations between 700 and 15
210 μM . All the samples were diluted in ethanol 99%, with different proportions (1:20, 1:40 or 1:80) in
211 order to fit the calibration curve. The ABTS:PP solution was dissolved in Milli-Q water to an
212 absorbance value of 0.70 ± 0.02 at 734 nm. In a multi-plate it was put 10 μL of the standard, sample
213 or Milli-Q water (blank) and 200 μL of ABTS:PP solution. These mixtures were left to rest for 6
214 minutes protected from the light and then their absorbance at 734 nm was measured. The percentage
215 of inhibition and Trolox Equivalent Antioxidant Capacity were calculated using equations 2 and 3,
216 respectively.

217

218 2.8. Cytotoxicity studies

219 The cytotoxicity of nanoemulsions was determined indirectly assessing the cellular viability by MTS
220 or resazurin assays, measuring absorbance or fluorescence, respectively, after incubation with Caco-
221 2 cells.

222

223 2.8.1. Cell culture

224 The cell viability assessment was performed with Caco-2 cells, clone HTB-37TM, from human
225 colon carcinoma, obtained from the American Type Culture Collection (ATCC®). Caco-2 cells
226 (passage 26-40) were cultured in minimum essential medium (MEM), supplemented with 20% fetal
227 bovine serum, 1% sodium pyruvate and 1% penicillin/streptomycin. The cells were kept at 37 °C and
228 5% CO₂ in 75 cm² flasks. For the *in vitro* assay, confluent cells were detached using 0.25% trypsin-
229 EDTA solution, then precipitated by centrifugation at 1080 rpm for 5 min and resuspended in fresh
230 medium at a concentration of 1×10^5 cells/mL. Cells were seeded onto 96-wells plates using of 1×10^4
231 cells (100 μL of cellular suspension) per well and left adhering overnight in a humidified atmosphere
232 of 5% CO₂ in air at 37 °C.

233 After overnight cell adhesion, the culture medium was removed and replaced by 200 μL of
234 samples (nanoemulsions with concentrations between 2 and 200 $\mu\text{g oil/mL}$ emulsion) or controls and
235 incubated for 24 or 48 h. A negative control was performed using the cells growing in the culture
236 medium or 40% (v/v) DMSO was used as a positive control. The cell viability was expressed in
237 percentage of absorbance/fluorescence in treated cells ($\text{Signal}_{\text{TC}}$) in relation to the
238 absorbance/fluorescence of cells growing in the cell culture medium (Signal_{C}), as follows:

$$239 \quad \% \text{ cell viability} = \frac{\text{Signal}_{\text{TC}}}{\text{Signal}_{\text{C}}} \times 100 \quad (3)$$

240

241 2.8.2. MTS assay

242 At each time point, samples were removed and 100 μL of MTS 5% (v/v) in culture medium were
243 added and incubated for 3h. The absorbance was read at 450 nm using a Microplate Reader (Synergy
244 H1, BioTek, Winooski, Vermont, USA).

245

246 2.8.3. Resazurin assay

247 At each time point, samples were removed and 100 μL of resazurin 10% (v/v) in culture medium
248 (0.01 mg/mL final concentration) were added and incubated for 3h. The fluorescence intensity was
249 read at an excitation wavelength of 560 nm and an emission wavelength of 590 nm, using a
250 Microplate Reader (Synergy H1, BioTek, Winooski, Vermont, USA).

251

252 2.9. Statistical analysis

253 All the tests were performed at least in triplicate and results were analysed by the statistical test
254 one-way ANOVA, in the GraphPad Prism software (version 8.2.1, San Diego, California, USA) with
255 a confidence interval of 95%.

256

257 3. Results and Discussion

258 3.1. Development of nanoemulsions

259 3.1.1. Influence of surfactant-to-oil ratio (SOR)

260 The mean size of nanoemulsions was around 200 nm for all tested conditions (SOR 1, 1.5 and 2):
261 196.0 ± 11.2 nm (SOR 1), 201.7 ± 6.7 nm (SOR 1.5) and 180.1 ± 1.6 nm (SOR 2). On the contrary,
262 the polydispersity index (PDI) was highly affected by the change in SOR, decreasing for higher SOR
263 values: 0.324 ± 0.058 (SOR 1), 0.176 ± 0.032 (SOR 1.5) and 0.130 ± 0.039 (SOR 2). Only samples
264 with a SOR of 1.5 and 2 presented PDI values below 0.20. The intermediate o/w/o multiple emulsion,
265 formed during the EPI method process, is crucial for the formation of small droplets in the final
266 emulsion; these smaller droplets have a larger surface area, requiring higher quantities of surfactant
267 to stabilise them. So, if there is not sufficient surfactant to cover all the interfacial areas of all the
268 droplets formed, there is not an efficient decrease in the interfacial tension of such large areas and,
269 consequently, some of the droplets would coalesce when colliding with each other, growing and
270 increasing the PDI (Komaiko & McClements, 2015; Mayer et al., 2013; Ostertag et al., 2012). Using
271 high surfactant-to-oil ratios, this can be avoided, which explains the obtained results, where higher
272 concentrations of surfactant resulted in nanoemulsions with lower PDI values. Mayer *et al.* (2013)
273 reported a different behaviour when evaluating the influence of SOR on PDI of nanoemulsions
274 produced by the EPI method using Tween 80, as surfactant, with 10 wt% medium chain triglycerides
275 (MCT) and Vitamin E Acetate, as lipid phase. They showed that the increase of SOR values led to an
276 increase of the PDI values. In their study, a SOR of 1 and 2 produced nanoemulsions with sizes of
277 90 nm and 40 nm, respectively. Despite having small sizes, these formulations presented high PDI
278 values for high SOR values, increasing from 0.21 (SOR 1) to 0.47 (SOR 2) (Mayer et al., 2013).

279 In 2016, Borrin *et al.* produced nanoemulsions using soybean oil and a SOR 1 and obtained sizes
280 of 295 nm with a bimodal distribution (Borrin et al., 2016). In another study, formulations with MCT
281 and a SOR 2 presented sizes of 100 nm, however the size increased to 600 nm when the MCTs were
282 replaced by long chain triglycerides (LCT) and a high SOR (2.5) was used. Results show that the type
283 of oil has a great influence on the nanoemulsions' size (Ostertag et al., 2012).

284 Generally, when MCTs are used, the nanoemulsions present a smaller mean size if compared with
285 LCTs. Despite this behaviour, the results obtained in this work showed that it is possible to achieve
286 nanoemulsions with good size and PDI values using a LCT (i.e. sunflower oil). The developed
287 nanoemulsions presented a mean size below 200 nm and a monomodal distribution. In addition, the
288 use of refined sunflower oil presented several advantages since it is 100% vegetal, low price, easy to
289 acquire and highly used within the food industry. In order to select the adequate surfactant-to-oil
290 ratio, it was defined that the mean diameters should be below 200 nm and the PDI should be below
291 0.20. Within these values an emulsion with a monodisperse size distribution, good homogeneity and
292 stability is expected (Guerra-Rosas et al., 2016; Komaiko & McClements, 2015; Yildirim, Oztop, &
293 Soyer, 2017). Thus, nanoemulsions formulated with a SOR 1.5 and 2 were selected for the
294 encapsulation of the essential oils.

295

296 *3.1.2. Encapsulation of essential oils*

297 The nanoemulsions characteristics (mean size and PDI) must be maintained after the
298 encapsulation process. Zeta potential is also an important parameter of stability and particles must
299 have a positive or negative zeta potential bigger than 30 mV, in order to achieve high repulsion forces,
300 leading to an electrostatic stabilisation (Gumustas, Sengel-Turk, Gumustas, Ozkan, & Uslu, 2017).

301 Different amounts of essential oils (from 0.5 to 2.0 wt%) were loaded into nanoemulsions
302 produced with SOR 1.5 and SOR 2 (**Table 1**). All samples were homogeneous and with a visual
303 aspect similar to formulations without EOs. The incorporation of EO in the nanoemulsions had a
304 slight influence ($p>0.05$) on PDI values in both SORs. In the case of SOR 1.5, the addition of EOs
305 led to a variation of zeta potential to more positive values (close to zero). The droplet size increased
306 with the incorporation of EOs in the case of SOR 2. Despite the statistically significant differences,
307 formulations with 0.5, 1 and 2 wt% of essential oil presented all the required parameters: PDI < 0.20,
308 mean size < 200 nm and zeta potential > \pm 30 mV.

309 Nanoemulsions were tested with higher concentrations of essential oils (3 and 4 wt%) and SOR
310 2. Nanoemulsions with SOR 1.5 were not tested with high amounts of essential oils due to their
311 instability during storage, as it will be presented in section 3.3. However, higher quantities of EO did
312 not result in nanoemulsions with good PDI and mean size values, i.e. polydispersity below 0.20, and
313 mean size below 200 nm, and therefore were not considered in further tests. These results are in
314 agreement with a study using nanoemulsions produced by PIT method, with oregano essential oil,
315 sunflower oil, Cremophor RH 40 and Span 80. Results showed an increase of PDI for nanoemulsions
316 with higher amounts of essential oil in the formulation, ranging from 0.08 (5% essential oil) to 0.16
317 (7% essential oil) (Moraes-Lovison et al., 2017). This behaviour can be explained by the chemical
318 structure of the essential oils that could affect their solubility in water. Nanoemulsions loaded with
319 EOs have some solubility in water, affecting their stability and therefore the tendency to suffer
320 Oswald ripening (Chang et al., 2015). Chang et al. (2012) produced nanoemulsions with pure thyme
321 essential oil, as oil phase, and Tween 80, using a high-pressure homogeniser, a high energy method.
322 They reported that the resulting emulsions had enormous sizes (1300 nm) and were highly unstable
323 to droplet growth, creaming and oiling off, as a result of Ostwald ripening (Chang, McLandsborough,
324 & McClements, 2012). It was demonstrated that the PDI and size of nanoemulsions tend to increase
325 for higher concentrations of essential oil. However, there are some studies with low energy methods
326 combined with MCT that showed a different behaviour. Lou et al. (2017) produced nanoemulsions
327 using MCT with essential oil of *Citrus medica* and Tween 80 (SOR 2) by spontaneous emulsification
328 (SE). They showed that the mean size decreases for higher concentrations of essential oil, being 165
329 nm for samples with 20% of essential oil in the lipid phase and 73 nm with 50%. Then, the mean size
330 increased to 95 nm in formulations with 60% essential oil (Lou et al., 2017). Likewise, samples with
331 MCT, orange oil and Tween 80 (SOR 2, SE method) had a decrease in droplet size with the increase
332 of orange oil in the lipid phase up to 50%, and then for higher concentrations it suffered a considerable
333 increase (Chang & McClements, 2014). The same behavior was presented by Chang et al. (2013),
334 that showed a decrease of the mean size of nanoemulsions with MCT and Tween 80 (SOR 1, SE

335 method) from 160 nm to 60 nm when the oil phase changed to 25% of carvacrol oil and 75% MCT.
336 Results also showed a size increased to 800 nm when the concentration of carvacrol reached 60%
337 (Chang, McLandsborough, & McClements, 2013). None of these works referred PDI and therefore
338 is not clear if the mean sizes presented are resultant from a monomodal or bimodal distribution. A
339 study on nanoemulsions with cinnamon oil, MCT and Tween 80 (SOR 2), produced by the PIT
340 method, showed that intermediate concentrations of essential oil (30- 40 % in the oil phase) lead to
341 lower PDI (0.17) and sizes (100-107 nm), being larger sizes obtained at lower (0-20 %) and higher
342 (60-100 %) concentrations, with broad multimodal size distributions (Chuesiang et al., 2018). The
343 same happened in formulations with cinnamon oil, coconut oil (MCT) and Tween 80 (SOR 1),
344 produced by the SE method (Yildirim et al., 2017). In another study using a low energy method, a
345 nanoemulsion with 4 wt% oil phase composed by 100% D-limonene and a SOR of 1.5 presented
346 sizes of 40 nm, with a bimodal distribution and, when the oil phase was changed to 85 % D-limonene
347 and 15 % of sunflower oil, the droplet size increased to 120 nm, maintaining a bimodal size
348 distribution. (Li et al., 2013).

349

350 *3.2. Transmission Electron Microscopy (TEM) morphologic analysis*

351 The morphological analysis of nanoemulsions with TEM allowed the confirmation that all
352 formulations, with and without essential oil, have a spherical shape. **Figure 1** presents the TEM
353 analysis of a NE using a SOR of 2. The core-shell structure of the particles is visible and the shell
354 layer of Tween 80 is establishing the oil-water interface.

355

356 *3.3. Stability of nanoemulsions during storage*

357 The stability of nanoemulsions was evaluated in terms of size distribution, PDI, zeta potential and
358 creaming, during storage at 4 and 25 °C (**Figures S1** and **S2**). The values of zeta potential (results
359 not shown) ranged between - 53 mV and -35 mV during storage. Formulations with only sunflower
360 oil (NE_1.5 and NE_2) showed to be stable for 6 months when stored at 4 °C. Nanoemulsions loaded

361 with EOs and with a SOR of 1.5 were monitored only for one month, since at the third day of storage
362 they showed destabilisation through the appearance of a great creaming layer. This was mainly
363 observed for samples loaded with lemon balm oil (NE_1.5_LB0.5, NE_1.5_LB1 and NE_1.5_LB2)
364 and coincided with a significant reduction in size and PDI variations. This creaming could have
365 occurred since the larger droplets tend to migrate fast to the top (creaming) (Silva et al., 2015). Also,
366 some coalescence could have occurred, contributing to the appearance of creaming. Thus, the
367 reduction of the mean size can be explained by the migration of the larger droplets, leaving the smaller
368 in the nanoemulsion and showing that the two phenomena are related (creaming and smaller sizes).
369 This migration of droplets usually occurs some hours after the emulsification (Guerra-Rosas et al.,
370 2016), explaining why it was noticed on the third day of storage. Additionally, nanoemulsions loaded
371 with essential oils have the tendency to suffer Oswald ripening due to the solubility of EOs in water
372 (Chang et al., 2015).

373 Formulations of SOR 2 loaded with essential oils did not show evident creaming and were stable
374 for three months (Figure S2), mainly when refrigerated and regardless of the amount of essential oil
375 loaded. The results are in agreement with Chang et al. (2012), that used a high energy method (high-
376 pressure homogenisation). They showed that nanoemulsions with 3 wt% thyme essential oil, 7 wt %
377 corn oil and Tween 80 (SOR 0.1), were stable during 30 days at 20 °C, without changes in particle
378 size and PDI (Chang et al., 2012). In the present work, it can be said that the results were comparable
379 to the ones obtained by high energy methods once the PDI and size remained stable, even during 3
380 months.

381 In another study, nanoemulsions with D-limonene and Tween 80 (SOR 1.5, EPI method) showed
382 an increase of the size when stored during 12 days. The initial droplet size was 40 nm, changing to
383 169 nm and 108 nm, when stored at 4 °C and 28 °C, respectively (Li et al., 2013). Formulations with
384 soybean oil and Tween 80 (SOR 1.0, EPI method), also increased droplet size after 15 days of storage,
385 and a significant change in the distribution curve occurred, increasing its PDI (Borrin et al., 2016).
386 Another study, showed that the mean size of nanoemulsions loaded with essential oil of *Ocimum*

387 *basilicum* and Tween 80 (SOR 1, EPI method) increased during 30 days of storage and their PDI
388 decreased but remaining a polymodal distribution (Sundararajan, Moola, Vivek, & Kumari, 2018).

389 Due to its high stability, nanoemulsions with a SOR of 2 were selected for the following tests.

390

391 3.4. Antimicrobial activity of nanoemulsions

392 **Table 2** shows the results for the antimicrobial activity of nanoemulsions with thyme or lemon
393 balm oil against *E. coli* and *S. aureus*.

394 Neat nanoemulsions (NE_2) inhibited *E. coli*, showing that the materials used for the
395 nanoemulsions production had antimicrobial activity against this bacterium. This was already
396 reported elsewhere for formulations using Tween 80 and oleic acid from sunflower oil (Nielsen,
397 Kjems, Mygind, Snabe, & Meyer, 2016; Yoon, Jackman, Valle-González, & Cho, 2018). However,
398 nanoemulsions with increasing concentrations of EOs did not induce higher antimicrobial activity
399 against *E. coli* ($p>0.05$). It was expected an effect of the essential oils once they are reported to possess
400 activity against this bacterium (Khorshidian, Yousefi, Khanniri, & Mortazavian, 2017; Nabavi et al.,
401 2015). However, is also known that Gram-negative bacteria, such as *E. coli*, are less susceptible to
402 essential oils than Gram-positive bacteria (Khorshidian et al., 2017; Pandey et al., 2017). Thus, it can
403 be suggested that the concentrations of thyme and lemon balm oils used were not sufficient to increase
404 the inhibition of *E. coli*.

405 *S. aureus* was only inhibited by nanoemulsions loaded with thyme and lemon balm oils, showing
406 that the inhibition of this bacterium was due exclusively to essential oils. Lou *et al.* (2017) tested the
407 antimicrobial activity of nanoemulsions loaded with *Citrus medica* essential oil (carrier oil: MCT;
408 surfactant: tween 80; SOR: 2; method: SE) against *E. coli* and *S. aureus*. Their formulations possessed
409 activity against both bacteria but presenting a greater influence on *S. aureus* (Lou et al., 2017). In this
410 work, despite not affecting *E. coli*, nanoemulsions with essential thyme and lemon balm oils reduced
411 the growth of the bacterium that they were most likely to inhibit, i.e. *S. aureus*. However, contrary to
412 the work of Lou *et al.* (2017), the inhibition of *S. aureus* did not show statistical differences ($p>0.05$)

413 for higher amounts of both essential oils. With this in mind, it could be said that formulations with
414 the lowest concentration of both oils can be used if the goal is the microbial inhibition.

415

416 3.5. Antioxidant activity of nanoemulsions

417 The antioxidant activity of the selected nanoemulsions was assessed using two different
418 methodologies, the DPPH free radical scavenging and the ABTS tests. The results obtained are
419 presented in **Figure 2**. Nanoemulsions loaded with increasing concentrations of lemon balm oil
420 showed no significant difference ($p>0.05$) compared to neat formulations (NE_2). On the other hand,
421 thyme essential oil, encapsulated or free, revealed antioxidant capacity and higher antioxidant activity
422 was observed for increasing concentrations of encapsulated essential oil.

423 Some studies showed that the DPPH radical scavenging activity of essential oils from
424 *Cymbopogon densiflorus*, *Citrus medica* and *Ocimum basilicum* was higher when they were
425 encapsulated into nanoemulsions produced by two low energy methods, the EPI and SE methods
426 (Lou et al., 2017; Seibert et al., 2019; Sundararajan et al., 2018). The nanoencapsulated *Cymbopogon*
427 *densiflorus* essential oil had also higher ABTS radical scavenging activity than the free counterpart
428 (Seibert et al., 2019). However, in the present work, the antioxidant activity was high for free thyme
429 essential oil.

430 The ABTS test provided higher TEAC values when compared to the DPPH method. The same
431 was observed by Seibert *et al.* (2019) who showed that inhibition results were higher for the ABTS
432 assay than for the DPPH test, justified by the higher sensitivity of ABTS test. They referred that
433 ABTS is more versatile since its working solution is soluble in both aqueous and organic solvents,
434 being able to evaluate the activity in polar and non-polar samples (Seibert et al., 2019). Despite the
435 different values obtained, both methods showed the same tendency.

436 Thyme essential oil showed to have the strongest antioxidant activity that can be explained by its
437 chemical composition. A previous study (not published results) about the composition of the two EOs
438 used in this work, showed that lemon balm essential oil was mainly composed by β -caryophyllene

439 and thyme essential oil had as main compounds thymol, *p*-cymene and γ -terpinene. Thus, thyme EO
440 was rich in phenols that are known to have significant antioxidant activity and which explain this
441 higher antioxidant capacity. NEs loaded with thyme EOs presented the higher antioxidant activity
442 and simultaneous good antimicrobial activity and thus are the most promising loaded nanoemulsions
443 for future applications. Therefore they were tested regarding their potential cytotoxicity.

444

445 3.6. Cytotoxicity studies

446 The cytotoxicity of nanoemulsions was indirectly evaluated by two different methods (MTS and
447 resazurin) assessing cell viability after incubation (24 or 48h) with nanoemulsions. The results
448 presented in **Figure 3** show that the viability of Caco-2 cells is reduced when incubated with higher
449 concentrations of nanoemulsions and for longer periods. The same tendency was verified for both
450 methodologies.

451 The results were expressed as a percentage of cell viability and as the oil concentration in the
452 sample was increased, the viability of Caco-2 cells decreased. Therefore, the results can be presented
453 in terms of IC₅₀ that corresponds to the concentration at which cell viability is less than 50%. At 24 h
454 of exposure, the formulation loaded with thyme essential oil (NE_2_T2) did not reach the IC₅₀ with
455 any of the tested concentrations. Nanoemulsions loaded with lemon balm essential oil (NE_2_LB2)
456 presented cytotoxicity at approximately 120 μg oil/mL of NE and the neat formulation was toxic only
457 at 190 μg oil/mL of NE.

458 According to MTS results, at 48 h of exposure, nanoemulsions with lemon balm oil showed an
459 IC₅₀ of approximately 100 μg of oil/mL of emulsion. Neat nanoemulsions had an IC₅₀ of 120 μg /mL
460 of emulsion and formulations with thyme oil present an IC₅₀ of 140 μg /mL of emulsion. Thus, at
461 both time points, lemon balm essential oil showed higher cytotoxicity than thyme oil.

462 Sousa et al. (2004) tested the cytotoxicity of lemon balm essential oil through the MTT assay at
463 48 h demonstrating that this oil was toxic at concentration ranged between 90 and 100 μg /mL, which
464 is in good agreement to the results presented in this work (Sousa et al., 2004). Another study evaluated

465 the toxicity of thymol, one of the main compounds of thyme essential oil, and their results revealed
466 that thymol was toxic to Caco-2 cells at concentrations higher than 100 µg/mL in a lactate
467 dehydrogenase assay at 24 h of exposure (Putala, Nurminen, & Tiihonen, 2017).

468

469 **4. Conclusion**

470 Nanoemulsions with surfactant-oil-ratio (SOR) of 1.5 and 2 were produced by the emulsion phase
471 inversion method, using Tween 80 and sunflower oil. These formulations were loaded with 0.5, 1.0
472 and 2.0 wt% of thyme or lemon balm essential oils and maintained the intended characteristics, such
473 as a size average below 200 nm and a polydispersity index lower than 0.2. Higher amounts of essential
474 oil destabilised the system and were not able to produce stable nanoemulsions. In the stability test,
475 samples with SOR 2 revealed to be more stable (up to 6 months without EO and 3 months with EO)
476 when stored at 4 °C. DPPH and ABTS antioxidant tests showed that nanoemulsions loaded with
477 thyme oil possessed higher antioxidant activity when compared with lemon balm. These
478 nanoemulsions were not effective against *E. coli* but could inhibit *S. aureus* and this activity was only
479 due to essential oils, since the nanoemulsion without EO did not inhibit this bacterium. Neat
480 nanoemulsions (without EOs) revealed to be toxic in Caco-2 cells for 190 µg/mL of NE at 24 h and
481 120 µg/mL of NE at 48 h. Nanoemulsions loaded with thyme oil only showed cytotoxicity at 48 h of
482 exposure at 140 µg/mL of NE. Formulations with lemon balm oil showed higher toxicity since they
483 were toxic from 120 µg/mL of NE at 24 h and 100 µg/mL of NE at 48 h. In conclusion, stable
484 nanoemulsions produced by a low energy method are able to encapsulate essential oils up to 20%
485 w/W_{oil phase}. These nanoemulsions showed important biological activities (antimicrobial and
486 antioxidant activity) and can be used up to a concentration of 100 µg oil/mL of NE without showing
487 cytotoxicity.

488

489

490

491 **CRedit authorship contribution statement**

492 Cátia I. Sampaio: Conceptualisation, Methodology, Investigation, Writing - Original draft
493 preparation, Writing - Review & Editing; Ana I. Bourbon: Conceptualisation, Methodology,
494 Investigation, Writing - Review & Editing; Catarina Gonçalves: Methodology, Investigation, Writing
495 - Review & Editing; Lorenzo: Writing - Review & Editing; Alice Dias: Writing - Review & Editing,
496 Supervision; Miguel A. Cerqueira: Conceptualisation; Writing - Review & Editing, Supervision

497

498 **Funding**

499 This research received funding from the European Union's H2020 research and innovation
500 programme under the Marie Skłodowska-Curie grant agreement N 778388 (H2020 MSCA-RISE-
501 2017 project Food for Diabetes and Cognition (FODIAC), and MICRODIGEST project (grant
502 agreement 037716) co-funded by FCT and ERDF through COMPETE2020.

503

504 **Conflicts of interest**

505 The authors declare that they have no known competing financial interests or personal relationships
506 that could have appeared to influence the work reported in this paper.

507

508 **Acknowledgments**

509 We would like to thank the company Earth Essences for their kind supply of essential oils.

510

511 **Appendix A. Supplementary data**

512 Supplementary data associated with this article can be found online at **XXX**

513

514 **References**

515 Acevedo-Fani, A., Soliva-Fortuny, R., & Martín-Belloso, O. (2017). Nanoemulsions as edible

516 coatings. *Current Opinion in Food Science*, 15, 43–49.
517 <https://doi.org/10.1016/j.cofs.2017.06.002>

518 Avci, A. B., & Giachino, R. R. A. (2016). Harvest stage effects on some yield and quality
519 characteristics of lemon balm (*Melissa officinalis* L.). *Industrial Crops and Products*,
520 88(October), 23–27. <https://doi.org/10.1016/j.indcrop.2016.01.002>

521 Ballesteros, L. F., Cerqueira, M. A., Teixeira, J. A., & Mussatto, S. I. (2015). Characterisation of
522 polysaccharides extracted from spent coffee grounds by alkali pretreatment. *Carbohydrate*
523 *Polymers*, 127, 347–354. <https://doi.org/10.1016/j.carbpol.2015.03.047>

524 Borrin, T. R., Georges, E. L., Moraes, I. C. F., & Pinho, S. C. (2016). Curcumin-loaded
525 nanoemulsions produced by the emulsion inversion point (EIP) method: An evaluation of
526 process parameters and physico-chemical stability. *Journal of Food Engineering*, 169, 1–9.
527 <https://doi.org/10.1016/j.jfoodeng.2015.08.012>

528 Borugă, O., Jianu, C., Mișcă, C., Goleț, I., Gruia, A. T., & Horhat, F. G. (2014). *Thymus vulgaris*
529 essential oil: chemical composition and antimicrobial activity. *Journal of Medicine and Life*,
530 7(3), 56–60.

531 Chang, Y., & McClements, D. J. (2014). Optimisation of orange oil nanoemulsion formation by
532 isothermal low-energy methods: Influence of the oil phase, surfactant, and temperature.
533 *Journal of Agricultural and Food Chemistry*, 62(10), 2306–2312.
534 <https://doi.org/10.1021/jf500160y>

535 Chang, Y., McLandsborough, L., & McClements, D. J. (2012). Physical properties and
536 antimicrobial efficacy of thyme oil nanoemulsions: Influence of ripening inhibitors. *Journal of*
537 *Agricultural and Food Chemistry*, 60(48), 12056–12063. <https://doi.org/10.1021/jf304045a>

538 Chang, Y., McLandsborough, L., & McClements, D. J. (2013). Physicochemical properties and
539 antimicrobial efficacy of carvacrol nanoemulsions formed by spontaneous emulsification.
540 *Journal of Agricultural and Food Chemistry*, 61(37), 8906–8913.
541 <https://doi.org/10.1021/jf402147p>

- 542 Chang, Y., McLandsborough, L., & McClements, D. J. (2015). Fabrication, stability and efficacy of
543 dual-component antimicrobial nanoemulsions: Essential oil (thyme oil) and cationic surfactant
544 (lauric arginate). *Food Chemistry*, *172*, 298–304.
545 <https://doi.org/10.1016/j.foodchem.2014.09.081>
- 546 Chuesiang, P., Siripatrawan, U., Sanguandeeikul, R., McLandsborough, L., & Julian McClements,
547 D. (2018). Optimisation of cinnamon oil nanoemulsions using phase inversion temperature
548 method: Impact of oil phase composition and surfactant concentration. *Journal of Colloid and*
549 *Interface Science*, *514*, 208–216. <https://doi.org/10.1016/j.jcis.2017.11.084>
- 550 Das, S., Gazdag, Z., Szente, L., Meggyes, M., Horváth, G., Lemli, B., ... Kőszegi, T. (2019).
551 Antioxidant and antimicrobial properties of randomly methylated β cyclodextrin – captured
552 essential oils. *Food Chemistry*, *278*, 305–313. <https://doi.org/10.1016/j.foodchem.2018.11.047>
- 553 European Commission. (2008). Regulation (EC) No 1334/2008. *Official Journal of the European*
554 *Union*, *2008*, pp. 34–50. [https://eur-](https://eur-lex.europa.eu/LexUriServ/LexUriServ.do?uri=OJ:L:2008:354:0034:0050:en:PDF)
555 [lex.europa.eu/LexUriServ/LexUriServ.do?uri=OJ:L:2008:354:0034:0050:en:PDF](https://eur-lex.europa.eu/LexUriServ/LexUriServ.do?uri=OJ:L:2008:354:0034:0050:en:PDF). Accessed
556 15.02.20.
- 557 Granata, G., Stracquadiano, S., Leonardi, M., Napoli, E., Consoli, G. M. L., Cafiso, V., ... Geraci,
558 C. (2018). Essential oils encapsulated in polymer-based nanocapsules as potential candidates
559 for application in food preservation. *Food Chemistry*, *269*(March), 286–292.
560 <https://doi.org/10.1016/j.foodchem.2018.06.140>
- 561 Guerra-Rosas, M. I., Morales-Castro, J., Ochoa-Martínez, L. A., Salvia-Trujillo, L., & Martín-
562 Belloso, O. (2016). Long-term stability of food-grade nanoemulsions from high methoxyl
563 pectin containing essential oils. *Food Hydrocolloids*, *52*, 438–446.
564 <https://doi.org/10.1016/j.foodhyd.2015.07.017>
- 565 Gumustas, M., Sengel-Turk, C. T., Gumustas, A., Ozkan, S. A., & Uslu, B. (2017). Analytical
566 Strategies for the Characterisation of Drug Delivery Systems. In A. M. Grumezescu (Ed.),
567 *Multifunctional Systems for Combined Delivery, Biosensing and Diagnostics* (1st ed., pp. 81–

568 100). Amsterdam: Elsevier. <https://doi.org/10.1192/bjp.111.479.1009-a>

569 Khorshidian, N., Yousefi, M., Khanniri, E., & Mortazavian, A. M. (2017). Potential application of
570 essential oils as antimicrobial preservatives in cheese. *Innovative Food Science & Emerging*
571 *Technologies*, 45, 62–72. <https://doi.org/10.1016/j.ifset.2017.09.020>

572 Komaiko, J., & McClements, D. J. (2014). Optimisation of isothermal low-energy nanoemulsion
573 formation: Hydrocarbon oil, non-ionic surfactant, and water systems. *Journal of Colloid and*
574 *Interface Science*, 425, 59–66. <https://doi.org/10.1016/j.jcis.2014.03.035>

575 Komaiko, J., & McClements, D. J. (2015). Low-energy formation of edible nanoemulsions by
576 spontaneous emulsification: Factors influencing particle size. *Journal of Food Engineering*,
577 146, 122–128. <https://doi.org/10.1016/j.jfoodeng.2014.09.003>

578 Li, Y., Zhang, Z., Yuan, Q., Liang, H., & Vriesekoop, F. (2013). Process optimisation and stability
579 of d-limonene nanoemulsions prepared by catastrophic phase inversion method. *Journal of*
580 *Food Engineering*, 119(3), 419–424. <https://doi.org/10.1016/j.jfoodeng.2013.06.001>

581 Lou, Z., Chen, J., Yu, F., Wang, H., Kou, X., Ma, C., & Zhu, S. (2017). The antioxidant,
582 antibacterial, antibiofilm activity of essential oil from *Citrus medica* L. var. *sarcodactylis* and
583 its nanoemulsion. *LWT - Food Science and Technology*, 80, 371–377.
584 <https://doi.org/10.1016/j.lwt.2017.02.037>

585 Mayer, S., Weiss, J., & McClements, D. J. (2013). Vitamin E-enriched nanoemulsions formed by
586 emulsion phase inversion: Factors influencing droplet size and stability. *Journal of Colloid and*
587 *Interface Science*, 402, 122–130. <https://doi.org/10.1016/j.jcis.2013.04.016>

588 Miastkowska, M., Michalczyk, A., Figacz, K., & Sikora, E. (2020). Nanoformulations as a modern
589 form of biofungicide. *Journal of Environmental Health Science and Engineering*, 18(1), 119–
590 128. <https://doi.org/10.1007/s40201-020-00445-4>

591 Moraes-Lovison, M., Marostegan, L. F. P., Peres, M. S., Menezes, I. F., Ghiraldi, M., Rodrigues, R.
592 A. F., ... Pinho, S. C. (2017). Nanoemulsions encapsulating oregano essential oil: Production,
593 stability, antibacterial activity and incorporation in chicken pâté. *LWT - Food Science and*

594 *Technology*, 77, 233–240. <https://doi.org/10.1016/j.lwt.2016.11.061>

595 Nabavi, S. M., Marchese, A., Izadi, M., Curti, V., Daglia, M., & Nabavi, S. F. (2015). Plants
596 belonging to the genus *Thymus* as antibacterial agents: From farm to pharmacy. *Food*
597 *Chemistry*, 173, 339–347. <https://doi.org/10.1016/j.foodchem.2014.10.042>

598 Nielsen, C. K., Kjems, J., Mygind, T., Snabe, T., & Meyer, R. L. (2016). Effects of Tween 80 on
599 growth and biofilm formation in laboratory media. *Frontiers in Microbiology*, 7(NOV), 1–10.
600 <https://doi.org/10.3389/fmicb.2016.01878>

601 Ostertag, F., Weiss, J., & McClements, D. J. (2012). Low-energy formation of edible
602 nanoemulsions: Factors influencing droplet size produced by emulsion phase inversion.
603 *Journal of Colloid and Interface Science*, 388(1), 95–102.
604 <https://doi.org/10.1016/j.jcis.2012.07.089>

605 Pandey, A. K., Kumar, P., Singh, P., Tripathi, N. N., & Bajpai, V. K. (2017). Essential oils: Sources
606 of antimicrobials and food preservatives. *Frontiers in Microbiology*, 7(JAN), 1–14.
607 <https://doi.org/10.3389/fmicb.2016.02161>

608 Putaala, H., Nurminen, P., & Tiihonen, K. (2017). Effects of cinnamaldehyde and thymol on
609 cytotoxicity, tight junction barrier resistance, and cyclooxygenase-1 and -2 expression in Caco-
610 2 cells. *Journal of Animal and Feed Sciences*, 26(3), 274–284.
611 <https://doi.org/10.22358/jafs/77058/2017>

612 Re, R., Pellegrini, N., Proteggente, A., Pannala, A., Yang, M., & Rice-Evans, C. (1999).
613 Antioxidant activity applying an improved ABTS radical cation decolorisation assay. *Free*
614 *Radical Biology and Medicine*, 26(9–10), 1231–1237. [https://doi.org/10.1016/S0891-](https://doi.org/10.1016/S0891-5849(98)00315-3)
615 [5849\(98\)00315-3](https://doi.org/10.1016/S0891-5849(98)00315-3)

616 Ryu, V., McClements, D. J., Corradini, M. G., & McLandsborough, L. (2018). Effect of ripening
617 inhibitor type on formation, stability, and antimicrobial activity of thyme oil nanoemulsion.
618 *Food Chemistry*, 245(September 2017), 104–111.
619 <https://doi.org/10.1016/j.foodchem.2017.10.084>

620 Seibert, J. B., Rodrigues, I. V., Carneiro, S. P., Amparo, T. R., Lanza, J. S., Frézard, F. J. G., ...
621 Santos, O. D. H. dos. (2019). Seasonality study of essential oil from leaves of *Cymbopogon*
622 *densiflorus* and nanoemulsion development with antioxidant activity. *Flavour and Fragrance*
623 *Journal*, 34(1), 5–14. <https://doi.org/10.1002/ffj.3472>

624 Silva, Hélder D., Cerqueira, M. A., & Vicente, A. A. (2015). Influence of surfactant and processing
625 conditions in the stability of oil-in-water nanoemulsions. *Journal of Food Engineering*, 167,
626 89–98. <https://doi.org/10.1016/j.jfoodeng.2015.07.037>

627 Silva, Hélder Daniel, Cerqueira, M. Â., & Vicente, A. A. (2011). Nanoemulsions for Food
628 Applications: Development and Characterization. *Food and Bioprocess Technology*, 5(3),
629 854–867. <https://doi.org/10.1007/s11947-011-0683-7>

630 Sousa, A. C., Alviano, D. S., Blank, A. F., Alves, P. B., Alviano, C. S., & Gattass, C. R. (2004).
631 *Melissa officinalis* L. essential oil: antitumoral and antioxidant activities. *Journal of Pharmacy*
632 *and Pharmacology*, 56(5), 677–681. <https://doi.org/10.1211/0022357023321>

633 Sundararajan, B., Moola, A. K., Vivek, K., & Kumari, B. D. R. (2018). Formulation of
634 nanoemulsion from leaves essential oil of *Ocimum basilicum* L. and its antibacterial,
635 antioxidant and larvicidal activities (*Culex quinquefasciatus*). *Microbial Pathogenesis*,
636 125(May), 475–485. <https://doi.org/10.1016/j.micpath.2018.10.017>

637 Turhan, H. (2006). Lemon balm. In K. V. Peter (Ed.), *Handbook of Herbs and Spices* (1st ed., Vol.
638 3, pp. 390–399). Cambridge: Woodhead Publishing Limited.
639 <https://doi.org/10.1533/9781845691717.3.390>

640 U. S. Food and Drug Administration. (2019). CFR - Code of Federal Regulations Title 21.
641 <https://www.accessdata.fda.gov/scripts/cdrh/cfdocs/cfcfr/CFRSearch.cfm?CFRPart=182>.
642 Accessed 15.02.20.

643 Yildirim, S. T., Oztop, M. H., & Soyer, Y. (2017). Cinnamon oil nanoemulsions by spontaneous
644 emulsification: Formulation, characterisation and antimicrobial activity. *LWT - Food Science*
645 *and Technology*, 84, 122–128. <https://doi.org/10.1016/j.lwt.2017.05.041>

- 646 Yoon, B. K., Jackman, J. A., Valle-González, E. R., & Cho, N. J. (2018). Antibacterial free fatty
647 acids and monoglycerides: Biological activities, experimental testing, and therapeutic
648 applications. In *International Journal of Molecular Sciences* (Vol. 19).
649 <https://doi.org/10.3390/ijms19041114>
- 650 Zhang, Z., Vriesekoop, F., Yuan, Q., & Liang, H. (2014). Effects of nisin on the antimicrobial
651 activity of d-limonene and its nanoemulsion. *Food Chemistry*, *150*, 307–312.
652 <https://doi.org/10.1016/j.foodchem.2013.10.160>