Abstract—This article describes a project that aims to develop a system that provides people in wheelchair a relief to the level of the sensitive perception of discomfort, assuring greater independence, welfare, quality of life and the prevention of illnesses/wounds. The project is based on the development of textile and polymer applications (cushions, mattresses and mattress overlays) with functions of pressure and humidity monitoring in the body’s areas contacting with the support surfaces. The same principle used in this work can be applied to other situations, such as people with serious motor function limitations that condition their mobility and/or deambulation, bed rest patients or patients under effect of sedatives or anesthesia during long surgeries (intra and post operative).

I. INTRODUCTION

People with serious motor limitations have, in most of the cases, a decrease of sensitivity in the body’s areas in contact with the support surfaces. Their limited motor capacity does not allow them to regularly change position autonomously, as a healthy person would do unconsciously. Consequently, insufficient sanguineous irrigation occurs as result of pressure exceeding the tissue capillary pressure for a long time, depriving tissues of oxygen and essential nutrients, owing to ischemia and hypoxia, which then causes the development of pressure ulcers. Figure 1 shows the evolution to a serious pressure ulcer with the bone being exposed.

![Fig. 1. Capillary occlusion – development of a pressure ulcer.](image)

This project’s main goal is to investigate the impact of extrinsic factors that contribute to the development of pressure ulcers, to identify critical pressure values in different anatomic points of risk and in addition to assess the impact of a specially designed support surface in preventing that the critical pressure values are reached. Through the incorporation of sensors, one intends to identify ranges of values of pressure, humidity and exposure times) corresponding to levels of comfort-discomfort and establish relationships between its magnitude and duration monitoring in the body’s areas contacting with the support surfaces. The same principle used in this work can be applied to other situations, such as people with serious motor function limitations that condition their mobility and/or deambulation, bed rest patients or patients under effect of sedatives or anesthesia during long surgeries (intra and post operative).

II. BACKGROUND

Despite advances in medicine, pressure ulcers remain a major cause of morbidity and mortality. Pressure ulcers are areas of located necrosis of skin and subcutaneous tissues. They result of unrelieved pressure in a skin area, usually over a bony prominence, during a period of time enough to develop an erythema, in patients who remain immovable for long periods. These periods are not constant and vary according to several risk factors (Sensorial perception; Mobility and activity; tissue tolerance - related with extrinsic factors: humidity, friction and shear force and intrinsic factors: nutrition, age and arteriolar pressure; Aspects related to aging; Alterations of the body temperature; Degenerative chronic illnesses as diabetes and cancer). Pressure ulcers represent high costs in financial and human terms. In U.S.A. studies present estimated costs for treatment per ulcer between 2000-40000USD and 25000USD per patient for reconstruction surgery. Considering that elderly individuals become the
fastest-growing segment of the population in the western population, and that they are in the risk factors, pressure ulcers will have an increasing economic impact. Prevention of pressure ulcers should be the main target in the management of this serious problem. Early identification of people in risk and timely adopted preventive strategies are cost effective measures and avoid adverse health consequences of pressure ulcers. Current data suggests that the use of special support surfaces may reduce pressure ulcers incidence in risk patient. This alternative product is widely used, as aids to prevention of pressure ulcers, in both institutional and non-institutional settings. Current National Institute for Health and Clinical Excellence guidelines on the prevention of pressure ulcers recommend the use of high specification foam mattresses as the standard in vulnerable patients and surfaces such as alternating pressure mattresses for high risk people. Several critical questions still remain unanswered: How much pressure and/or how long does it take to produce predictable ulceration? To what extent other extrinsic local factors, like temperature or humidity, contribute to skin damage? Is intermittent pressure relief effective in preventing critical pressure? Which characteristics should a support surface present to assure optimal skin conditions?

Pressure ulcers, also known as decubitus ulcers, pressure sores (or bedsores), are areas of localized damage to the skin and underlying tissue (graduated in stages I to IV)[1, 2]. Pressure ulcers are commonly seen in the elderly and in patients with mobility limitations and impaired sensation that often are confined to bed. Trauma, burns, spinal cord injury, neurological deficits, peripheral vascular disease, stroke and faecal incontinence emerge as risk factors for pressure ulcers [3, 4].

Pressure ulcers are common among patients hospitalized in acute- and chronic-care facilities. According to studies available, the incidence in hospitalized patients ranges from 4% to 29%, and the prevalence in hospitalized patients is 3.5% to 69% [5-8]. Actual knowledge suggests pressure ulcers result from constant pressure enough to impair local blood flow to soft tissue for an extended time. Constant external pressure for 2 hours or more produces irreversible changes in tissues in animal model studies. The anatomic points of greatest pressure vary with the patient position. With the patient supine they include the sacrum, heel, and occiput, at 40-60mm Hg. With the body in prone position, the chest and knees absorbed the greatest pressure, at 50mm Hg. When the patient is sitting, the ischial tuberosities are under the most pressure, at 100mm Hg [9].

The common sites of pressure ulcers include the ischium (28%), the sacrum (17-27%), the trochanter (12-19%), and the heel (9-18%) [1, 10, 11]. The geriatric and pediatric patients develop frequently ulcers in the occiput because they spend amounts of time lying supine. Pressure ulcers are costly in financial and human terms [1, 12, 13].

The most important factor in the development of pressure ulcers is unrelieved pressure. Pressure ulcers arise from prolonged tissue ischemia caused by pressure that exceeds the tissue capillary pressure. Prolonged pressure deprives tissues of oxygen and essential nutrients, owing to ischemia and hypoxia, which then causes the ulcers [14].

Interface pressure, defined as "perpendicular force per unit area between the body and support surface"[1], is affected by the stiffness and composition of the body tissue and by the geometric shape of the body being supported. While interface pressures less than 32mm Hg are assumed by many clinicians to be safe, above 32mm Hg are thought to lead to closure of capillary beds and tissue ischemia. Products aimed at reducing or relieving pressure have tended to use interface pressure as the standard for judging product efficacy [15, 16]. Further investigation of the application of the criterion standard of 32mm Hg that resulted from Landis’ work [17] to pressure ulcer pathology is needed, particularly since the transmission of load on tissue and muscle can decrease or increase based on characteristics of the tissue at different sites [18].

III. STATE OF THE ART

Relieving the pressure in the critical skin point may prevent the development of the ulcer. Current data suggests that special support surfaces, like pressure-relieving cushions, may reduce pressure ulcer incidence in patients at risk. This alternative product is widely used, as an aid to the prevention of pressure ulcers, in both institutional and non-institutional settings [19].

There are several proposals on the market advertising good results in prevention of pressure ulcers. Their costs are very high and effectiveness is far from satisfying the specialists [20-25].

Studies carried out in clinical environment using special mattresses showed better effectiveness in the prevention of pressure ulcers than standard surgical surfaces, but require further investigation [26, 27-43].

Results of these studies indicated that the devices considered most efficient in prevention of skin injuries were, in decreasing order, the multi-cell pulsating dynamic mattress system, a dry viscous-elastic polymer pad and gel cushions. Nevertheless, they can bring benefits only to low risk patients and with normal skin [44].

We can classify these devices as follows: Air surfaces; Memory Foam surfaces; Adjustable surfaces; Latex surfaces; Water surfaces; innerspring surfaces.

None of the solutions available in the market provide permanent monitoring of the pressure exceeding the comfort limit. They only use sensor devices to monitor them in a PC as comparison between their solutions and standard products [22-25]. Humidity or temperature values have never been measured.

To prevent the pressure ulcers risks, patients are moved periodically. Periods vary, as patients are different. In clinical
environments, these periods can be based on scales of prediction of risk of pressure ulcers development - Norton, Gosnell, Knoll, Waterlow, Hemphil and Braden. The Braden scale is most used. It intends to evaluate the state of the patient in sub-scales (sensorial perception, mobility, activity, humidity, nutrition, and friction and shear). Nevertheless, studies show that all scales require a systematical evaluation and are only advised for internal patients. They are not used for surgical patients, bed rest patients or patients using wheelchairs [21].

IV. OBJECTIVES OF THE CURRENT PROJECT
This project pursues several main objectives, all of them related to the prevention of the pressure ulcers, as described.

The first objective is the development of a low-cost monitoring system that can be easily integrated into a mattress or cushion and provides continuous measurement of pressure, humidity and temperature.

Given these values, studies are to be carried out to determine their critical limits and their relation to exposure times and individual factors. This will make the development of warning systems possible.

The last objective is the development of actuation systems that compensate the critical factors determined by the monitoring system; these will be based on inflatable elements.

In this paper, we will describe the approach taken on the development of the pressure measurement system.

V. GENERAL SYSTEM OVERVIEW
The system is based on an array of capacitive sensors arranged in a matrix form (as described in the next section). A custom-designed, signal conditioning and acquisition board, controlled by a 8751 microcontroller, connects to a PC via the microcontroller’s serial interface. A program developed in Labview reads, scales and displays the data.

VI. SENSOR DESIGN
The pressure sensor is based on a parallel plate capacitor with polymeric foam between the plates. Fig. 2 shows the pressure x deformation curves obtained for 3 samples of the foam used in the sensor array fabrication.

![Pressure x deformation curves](image)

The curve can generally be very well approximated by a polynomial function. In the low-pressure range, the foam exhibits a quite irregular behavior. Considering that this is the least critical range in term of discomfort behavior, the resulting measurement error can be neglected and the calibration curve may be approximated by a polynomial function.

Fig. 3 shows a simple circuit for capacitance measurement. The current i is given by $i = \frac{v}{\omega C}$, with v being the RMS value of applied voltage, $\omega$ the angular frequency of the voltage and C the capacitance. As v and $\omega = 2\pi f$ are constant, the value of i is proportional to the capacitance C.

![Simple circuit for capacitance measurement](image)

Despite the simplicity of the proposed circuit there is a major drawback: the influence of the parasitic capacitances between the wires that connect the components. The same circuit is shown in Fig. 4, now considering the paristic capacitances. In this figure, $C_{P1}$ represents the parasitic capacitance between the wire that connects the sensor to the voltage source and the ground; $C_{P2}$ represents the parasitic capacitance between the wire that connects the sensor to the ammeter and the ground and $C_{P3}$ represents the parasitic capacitance between the wire that connects the sensor to the voltage source and the wire that connects the sensor to the ammeter.

![Circuit of Fig. 3 with the parasitic capacitances represented](image)

It is important to note that the parasitic capacitance $C_{P1}$ is placed parallel to the voltage source, so its value does not influence the measurement. On the other hand, $C_{P2}$ is in parallel with the ammeter, which has very low impedance, so it is short-circuited and it also does not influence the measurement. The main problem is $C_{P3}$, which is in parallel with the sensor capacity and affects its measurement. In order to solve this problem, either the wire that connects the voltage source to the sensor, or the wire that connects the sensor to the ammeter (or both) must be shielded, with its shield connected to the ground.

In this case, either the $C_{P1}$ value or $C_{P2}$ value (or both values) increase, but, as seen before, they do not influence the measurements.
In the present prototype, an array of 8x8 sensors was used, as it shown in Fig. 5. The bottom electrode is connected to the voltage source by means of a shielded wire. The top electrodes are connected to the readout circuit, which will be described in the next section.

![Fig. 5. Array of 8x8 capacitive sensors. The bottom electrode consists of a copper sheet with 410 mm x 360 mm; between the electrodes, a foam layer with 15 mm thickness was placed; the top electrodes consist in an array of 8x8 copper plates with 13 mm x 7 mm.](image_url)

Fig. 6 shows a picture of the sensor array before its placement inside the cushion.

![Fig. 6. Picture of the sensor array before its placement inside the cushion.](image_url)

VII. CIRCUIT DESIGN

A. Voltage source

As the voltage source, a Wien Bridge oscillator, working at the frequency of 40 kHz, has been used. The output voltage is 10 Vpp. Fig. 7 shows the schematic diagram of the implemented circuit.

![Fig. 7. Voltage source based on a Wien bridge oscillator.](image_url)

B. Readout circuit.

In the sensor, the output current is proportional to the sensor’s capacitance. When pressure is applied to the sensor, capacitance varies inversely proportional to the distance between the capacitor plates and thus proportionally to the applied pressure level.

In order to read the pressure level, it is necessary to convert the current supplied by the sensor into a voltage, since the data acquisition board works with voltages at its input. For that, it was necessary to implement the circuit of Fig. 8.

![Fig. 8. Current-voltage converter.](image_url)

The output of the circuit of Fig. 8, an AC voltage, must be rectified in order to be read by the data acquisition system. As we are dealing with small signals, it was necessary to implement the circuit of Fig. 8: a precision rectifier for small input voltages.

![Fig. 8. Precision full-wave rectifier.](image_url)

Finally, as the movement of the patients occurs at a low frequency, a first-order low-pass filter is used. The main goal of this filter is to eliminate the 80 kHz frequency that comes from the full wave rectifier.

VIII. SOFTWARE DESIGN

The acquisition and display software is being developed in Labview. At the current stage of this work, it is a very simple program providing:

- serial communication with the data acquisition board, reading the acquired values from the board;
- scaling of the binary values according to pre-defined calibration curves;
- display of the values on a 2D graph in which the pressure values are mapped to a color scale;

Additionally, there is a calibration function that allows the application of varying pressure values on the sensors and the readout of the resulting voltages. This is done by placing a metal plate over the sensor matrix and applying known force values. Calibration curves for each sensor in the matrix are computed in the process.
IX. EXPERIMENTAL PROTOTYPE AND RESULTS

Since there are currently only 64 sensors, a clearer display is achieved by interpolating the values in the matrix, as shown in Fig. 9 and 10. An alternative display is a 3D surface graph.

Fig. 9. Screenshot of the software. Subject is sitting on a wheelchair with sensor matrix. Interpolation disabled in the 2D-colour graph.

Fig. 10. Screenshot of the software, same situation, Interpolation enabled.

Fig. 11 shows a picture of the readout electronics board. For this first prototype, this board is composed by 64 channels.

Fig. 11. picture of the readout electronics board. For this first prototype.

Fig. 12 shows the developed prototype of the wheelchair with the cushion equipped with the sensor matrix and the monitoring system.

X. CONCLUSIONS

This article described the design, fabrication and experimental results of a pressure sensor array embedded in a cushion and its readout electronics. The pressure sensor array is based on capacitive sensors whose dielectric is constituted by polymeric foam. As this is the first prototype, the obtained results are very promising and encouraging. Nevertheless, there are some issues that must be improved in the next prototypes. The first aspect is the calibration, which should be made easier by allowing the calibration of a single sensor and the use of the resulting calibration parameters for the remaining sensors. The application of a controlled force to the whole sensor array is much more difficult. This can only be achieved by a better control of the dimensional and physical parameters of the sensor fabrication.

Another aspect is the elimination of the rigid copper electrodes. These can cause discomfort to the patient sitting on the wheelchair. In the current prototype, a gel cushion is inserted between the measuring cushion and the patient, but this cushion will somewhat distort the measured force values. Experiments are being conducted to replace the copper plates by textile fabric produced with inserted stainless steel yarns. These metallic yarns will be used as the plates of the capacitive sensors, providing an all-textile, flexible and soft sensor array. The approach has already been validated, a prototype is expected to be demonstrated on short-term.

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