

1 **Use of Data Mining Techniques to Explain the Primary Factors Influencing Water**
2 **Sensitivity of Asphalt Mixtures**

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10 **ABSTRACT**

11 The water sensitivity of asphalt mixtures affects the durability of the pavements, and it
12 depends on several parameters related to its composition (aggregates and binder) and the
13 production and application processes. One of the main parameters used in the European
14 Standards to measure the water sensitivity of asphalt mixtures is the indirect tensile
15 strength ratio (ITSR). Therefore, this work aims to obtain a predictive model of ITSR of
16 asphalt mixtures using several parameters that affect water sensitivity and assess their
17 relative importance. The database used to develop the model comprises thirteen
18 parameters collected from one hundred sixty different asphalt mixtures. Data Mining
19 techniques were applied to process the data using Multiple Regression, Artificial Neural
20 Networks, and Support Vector Machines (SVM). The different metrics analysed showed
21 that SVM is the best predictive model of the ITSR (mean absolute deviation of 0.116,
22 root mean square error of 0.150 and Pearson correlation coefficient of 0.667). The
23 application of a sensitivity analysis indicates that the binder content is the parameter that
24 most influences the water sensitivity of asphalt mixtures (26%). However, this property
25 depends simultaneously on other factors such as the characteristics of the coarse and fine
26 aggregates (24.9%), asphalt binder characteristics (19.3%) and the use of additives (10%).

27 **Keywords:** asphalt mixtures; water sensitivity; indirect tensile strength ratio (ITSR);
28 data mining (DM); support vector machines (SVM)

29 **1. Introduction**

30 Asphalt mixtures with hydrocarbon binder stabilised materials, usually asphalt bitumen,
31 form the surface layers of flexible pavements [1]. Water sensitivity is a characteristic that
32 may jeopardise the excellent performance of asphalt mixtures, causing significant losses
33 in terms of strength and durability [2]. The resistance of asphalt mixtures to water action
34 depends on several factors: the aggregates, the binder type and content, the volumetric
35 and grading composition, the layers' thicknesses, and the environmental and traffic
36 conditions [3].

37 Evaluating the water sensitivity of asphalt mixtures is essential in selecting the type and
38 content of the materials used in the mixtures. Inadequate selection of materials and
39 incorrect consideration of water sensitivity during mix design can lead to premature
40 deterioration of the pavement and excessive maintenance and rehabilitation costs [4].
41 Therefore, developing an innovative and reliable method that estimates the influence of
42 different parameters on water sensitivity becomes essential, mainly to assist practitioners
43 in selecting the mixture composition.

44 This method must use extensive data obtained through laboratory tests to increase its
45 reliability. Data mining (DM) aims to capture patterns or models from databases generally
46 with a large amount of data. They use intelligent algorithms that learn with examples or
47 experiences and extract valuable knowledge. Several DM algorithms, such as artificial
48 neural networks (ANN), support vector machines (SVM), regression trees, and multiple
49 regression (MR), can be used for that purpose.

50 Considerable developments in computing have led to an exponential increase in data
51 storage capacity and, consequently, to an enormous amount of stored information in
52 different fields and activities. Harnessing this information may contain helpful
53 knowledge. Therefore, the so-called knowledge discovery in databases arose. Data
54 mining is an intermediate step in the discovery process that encompasses five main steps:
55 data selection, pre-processing, transformation, DM, and interpretation. DM applies
56 specific algorithms which extract models from data [5].

57 The literature review confirmed the successful use of DM in many areas related to road
58 pavements and asphalt materials. Nevertheless, none of the reviewed works assessed the
59 dependence of water sensitivity on several input factors related to asphalt mixture
60 composition. The only reference on using DM techniques (ANN and MR) to model water
61 sensitivity of asphalt mixtures [6] focused on assessing the influence of using
62 nanoparticles (TiO_2) to improve that property.

63 Some authors used DM techniques (neural network models) to improve the pavement
64 design concerning rutting prediction [7] and optimise rehabilitation procedures [8]. Hsie
65 et al. [9] used machine learning algorithms to improve the rehabilitation of asphalt
66 pavements with overlays.

67 Flexible pavement performance was assessed by Guo and Hao [10], using a random forest
68 model to predict its lifetime potential damage. Amin and Amador Jimenez [11] used a
69 generalised learning algorithm based on a backpropagation neural network that could
70 model pavement performance without uncertainties. Gu et al. [12] addressed the same
71 topic, which predicted geogrid-reinforced flexible pavement performance using ANN
72 models, while Karballaezadeh et al. [13] forecasted the remaining service life of a road
73 pavement using an SVM regression model.

74 The characterisation of flexible pavements is associated with back-analysis procedures,
75 which are essential to understanding the evolution of the structural properties of the
76 different layers and subgrade soil. Several authors found DM techniques valuable to
77 improve this process. Several authors applied ANN [14], SVM regression [15], and an
78 adaptive neuro-fuzzy inference system (ANFIS) [16] to predict the subgrade resilient
79 modulus with good results. Maalouf et al. [17] also studied the resilient modulus of
80 stabilised aggregate bases subjected to seasonal variations with SVM regression
81 techniques. The elastic modulus and Poisson's ratio of different flexible pavement layers
82 were also correctly estimated by applying ANN and MR to falling weight deflectometer
83 data [18, 19]. Gopalakrishnan et al. [20] combined SVM, ANN, decision trees, and meta-
84 algorithms with the same objective.

85 Several authors successfully applied DM techniques to predict the pavement condition,
86 namely for crack, rutting and pothole detection, and surface characteristics, mainly to

87 predict roughness (IRI). Therefore, regression techniques, ANN, genetic programming
88 models and machine learning algorithms based on pavement age or distress level [21-23]
89 were able to predict the pavement condition index (PCI). Majidifard et al. [24] and
90 Gavilan et al. [25] achieved the same objective using a hybrid model and SVM based on
91 image processing systems. Other authors [26, 27] assessed the general pavement
92 diagnostics and distress classification using specific ANN techniques. Several authors
93 suggested crack detection methods using DM techniques, including RF and a space
94 invariant neural network [28-30], a combination of ANN with deconvolution layers [31]
95 and SVM [32]. Different SVM models could predict pavement rutting [33] and detect
96 potholes [34]. Bashar and Torres-Machi [35] demonstrated the advantages of random
97 forest, ANN, and SVM in studying IRI. The mean texture depth and the long-term skid
98 resistance are other surface properties predicted with a convolutional neural network [36]
99 and ANN combined with genetic algorithms [37].

100 There are also rigid pavement studies with data mining. Typical and hybrid ANN
101 architectures predicted top-down cracking failure in airport rigid pavements [38], roller
102 compacted concrete pavement flexural and compressive strength [39], and shrinkage and
103 creep performance of concrete mixtures [40].

104 After presenting the objectives and results of several studies using data mining to predict
105 pavement performance and characteristics at a broader scale, the following paragraphs
106 will focus on the use of DM to estimate the asphalt mixtures' performance. The evaluation
107 of water sensitivity is closer to this level of analysis, demonstrating the applicability of
108 such techniques to discover knowledge on this topic.

109 Bitumen is the component that most influences the behaviour of asphalt mixtures.
110 Therefore, bitumen modification is currently a common practice to improve its
111 rheological performance. Data mining could optimise the composition of modified
112 asphalt binders and predict their rheological properties. Several authors adequately
113 predicted the dynamic shear modulus and the physical-mechanical properties of base and
114 modified bitumens using ANN techniques [41-43]. Ziari et al. [44] used MR and ANN
115 models to investigate the effects of loading frequency and temperature on the rutting
116 susceptibility of asphalt binders with carbon nanotubes. Other researchers [45, 46] used
117 different machine learning techniques, such as ANN, MR, regression models and fuzzy

118 logic, to optimise the composition of polymer and rubber modified binders and improve
119 their mechanical characteristics (e.g., dynamic shear modulus and viscosity).

120 The performance of asphalt mixtures is closely related to their mix design, which led
121 some authors to use data mining to improve the composition of the mixtures. Some
122 developed ANN models optimised Marshall [47] and Superpave [48] mix designs and
123 predicted specific properties of the mixtures (air voids content at different gyrations,
124 Marshall stability, flow, and quotient). Air voids were also estimated by Androjić and
125 Marović [49], combining MR and ANN models. Sebaaly et al. [50] developed an
126 optimisation model based on ANN and a genetic algorithm for automatically selecting
127 aggregate gradation and binder content of asphalt mixtures. The permeability of asphalt
128 concrete was also predicted by Tarefder et al. [51] using an ANN model.

129 Several authors have also successfully predicted the rutting performance of asphalt
130 mixtures using ANN models [52, 53], genetic programming [54], an accurate
131 combination of multi expression programming and ANN [55], a combination of MR and
132 ANN models [56] and ANFIS system [57].

133 An adequate evaluation of asphalt mixtures' dynamic or resilient modulus is relevant for
134 pavement design. Thus, several authors have used DM techniques to forecast this critical
135 property. With exciting results, SVM, ANN, and deep convolution neural networks,
136 isolated or combined, have predicted the dynamic modulus of asphalt mixtures [58, 59].
137 ANN was also associated with polynomials to indicate the resilient modulus of emulsified
138 asphalt mixtures with the curing time [60, 61]. Shafabakhsh and Tanakizadeh [62] and
139 Pourtahmasb et al. [63] correctly estimated the resilient modulus of different asphalt
140 mixtures under various loading conditions using the ANFIS technique.

141 Data mining modelled other properties of asphalt mixtures related to their cracking
142 resistance. ANN and genetic algorithms [64] modelled the fracture energy of asphalt
143 concrete. SVM regressions predicted the indirect tensile strength (ITS) of foamed
144 bitumen-stabilised materials [65], and SVM firefly algorithms [66] predicted the fatigue
145 life of polyethylene modified asphalt mixtures.

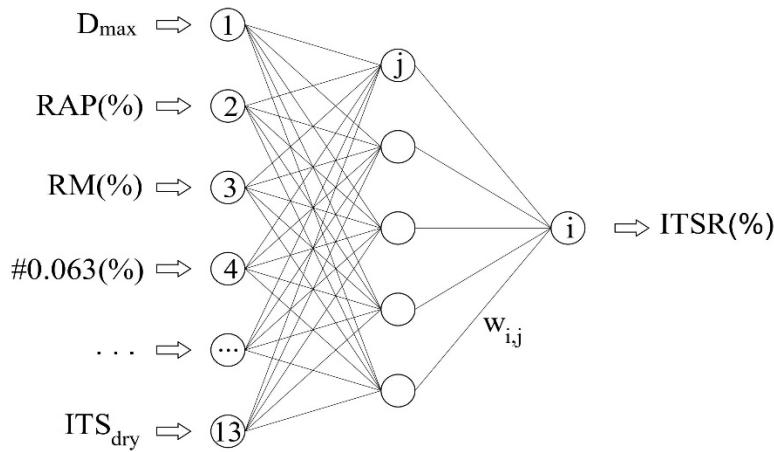
146 The literature review showed that DM techniques are adequate to model different
147 properties of asphalt mixtures used in road paving, validating the objective of this work.
148 Thus, using the knowledge discovery in databases through data mining techniques, it was
149 possible to obtain a credible predictive model of water sensitivity of asphalt mixtures and
150 the relative importance of each input parameter of this model in the water sensitivity
151 results. In addition, the lack of previous publications about DM techniques applied to
152 evaluate the relative importance of several input parameters on the water sensitivity
153 modelling of asphalt mixtures confirmed the novelty of this work. The DM algorithms
154 most commonly used in the literature were selected to perform the analysis in this work,
155 as shown in Section 2.

156 2. Used DM algorithms

157 The DM algorithms selected to evaluate the influence of different parameters on the water
158 sensitivity of asphalt mixtures were artificial neural networks (ANN), support vector
159 machines (SVM), and multiple regressions (MR). Thus, this work used the mentioned
160 data mining techniques to generate forecast models of the indirect tensile strength ratio
161 (ITSR) and applied sensitivity analysis to obtain the relative importance of each
162 parameter in the water sensitivity of asphalt mixtures.

163 ANN tries to mimic the functioning of the human brain through an architecture based on
164 neurons linked to each other. Each link has an associate weight, $w_{i,j}$ (i and j are neurons
165 or nodes). An activation function that introduces a non-linear component determines the
166 level of activation of a neuron [67]. This study used the multilayer perceptron architecture
167 composed of an input layer, a hidden layer with H processing units, and an output layer
168 (Figure 1). Furthermore, the calculation process used a logistic activation function f , given
169 by $1/(1+e^{-x})$, and the general Equation 1, where x_i are the input parameters or nodes, I is
170 the number of input parameters, and o is the output parameter.

$$171 \hat{y} = w_{o,0} + \sum_{j=l+1}^{o-1} f\left(\sum_{i=1}^I x_i w_{j,i} + w_{j,0}\right) w_{o,i} \quad (1)$$

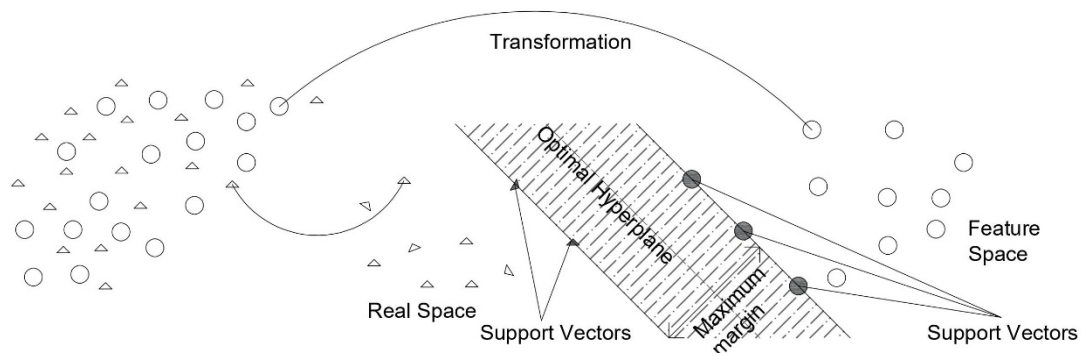


172

173 Fig. 1. Multilayer perceptron applied to this particular study case.

174 Cortes and Vapnik [68] developed the Support Vector Machines for binary classification.
 175 The goal was to separate the dataset into two classes or categories using a hyperplane in
 176 multidimensional space to separate the samples into sets of the same category. The margin
 177 between the closest points of the two classes is maximised, originating the optimal
 178 separating hyperplane in the middle of the margin. The support vectors correspond to the
 179 points lying in the boundaries, and the points situated on the wrong side are weighted
 180 down to reduce their influence [69].

181 When a linear separator is undetected, there is a transformation via kernel techniques to
 182 a higher dimensional space (Figure 2) [69].



183

184 Fig. 2. Example of an SVM transformation.

185 This study adopted the Radial Basis Function kernel (Equation 2).

186
$$K(x, x') = \exp(-\gamma \|x - x'\|^2), \quad \gamma > 0 \quad (2)$$

187 The performance of this function is affected by the kernel parameter, γ , the width of the
188 ε -insensitive zone, and a penalty parameter, C. The heuristics proposed in Cherkassky
189 and Ma [70] allowed to set ε and C according to the procedure suggested by Cortez [71]
190 because the standard search intervals for these parameters are significant.

191 The optimisation of both H and γ parameters used in ANN and SVM techniques followed
192 a grid search according to Hastie et al. [72]: H {0, 2, 4, 6, 8, 10, 12, 14, 16, 18, 20} and
193 γ { 2^{-15} , 2^{-13} , 2^{-11} , 2^{-9} , 2^{-7} , 2^{-6} , 2^{-5} , 2^{-4} , 2^{-3} , 2^{-2} , 2^{-1} , 2^0 , 2^1 , 2^2 , 2^3 }.

194 **3. Database construction and modelling methodology**

195 **3.1. Database construction**

196 The database for this study assembled sixty records obtained from water sensitivity tests
197 performed in the Highways Laboratory of the Civil Engineering Department of the
198 University of Minho [73-91]. The remaining hundred records derive from other published
199 works on the water sensitivity of asphalt mixtures [2, 92-101].

200 Water sensitivity is a property determined by the EN 12697-12 standard and is suitable
201 for almost all asphalt mixtures specified in the EN 13108 family of standards. This work
202 used the results obtained by method A of the mentioned standard for six specimens
203 prepared with the impact compactor. Then, they are volumetrically characterised and
204 divided into two groups. One is immersed in water (applying a vacuum pressure of
205 6.7 kPa for 30 minutes) and then left in a water bath at 40 °C for 72 hours. The other is
206 kept dry at 20 °C. After this procedure, all the specimens are conditioned at 15 °C for
207 2 hours and then subjected to an indirect tensile strength test, according to EN 12697-23
208 standard. Finally, the main water sensitivity parameter (indirect tensile strength ratio,
209 ITSR) assesses the ratio between the mean indirect tensile strength of the group of wet
210 specimens (ITS_w) and that of the group of dry specimens (ITS_d). For several years,
211 method A was the only one specified in the European Standards for assessing this
212 property. For this reason, ITSR is the main water sensitivity parameter evaluated in
213 several European countries.

214 The database assembled one hundred and sixty asphalt mixtures to apply the DM
215 techniques. Thirteen input parameters related to the composition of the mixtures and the

216 characteristics of their components, described in the following section, were used to
217 predict the output variable ITSR.

218 **3.2. Input and output variables**

219 The thirteen input variables of the database were the aggregate type (AT), maximum
220 aggregate size (D_{max}), filler type (F), percentage of reclaimed asphalt pavement (%RAP),
221 the percentage of recycled material (%RM), the percentage of aggregate passing through
222 the sieve size of 0.063 mm (% #0.063), the bitumen penetration test value (BPT), the
223 softening temperature of bitumen obtained by the ring and ball method (R&B), the
224 percentage of bitumen (%Bit), the percentage of polymer modifying the bitumen (%Pol),
225 the percentage of other additives incorporated in the bitumen (%Ad), the mean air void
226 content of the compacted mixture (V_v) and the Indirect Tensile Strength of the dry group
227 of specimens (ITS_d). The output parameter was the Indirect Tensile Strength Ratio
228 (ITSR).

229 The distinction between reclaimed material and recycled material, used as part of the
230 aggregate in the mix design, is because they have different origins. The reclaimed material
231 results from milling one or more asphalt layers from distressed pavements undergoing
232 rehabilitation. The recycled material is associated with construction and demolition
233 wastes or other industrial by-products [94, 98] other than reclaimed material.

234 The tensile strength reduction (ITSR) evaluated in the water sensitivity tests of asphalt
235 mixtures is a complex phenomenon resulting from adhesive failure in the interface
236 between aggregates and asphalt binder or mastic [102]. Water has easy access to weak
237 interfaces (caused by low bitumen-aggregate compatibility) when mixtures have lower
238 binder contents (%Bit) to cover the aggregates and higher air voids contents (V_v) that
239 allow easier access of water into the mixture [103]. The other input variables were
240 selected because the interfacial strength depends on the characteristics of coarse
241 aggregates (AT, D_{max}) [103], fine aggregates (F, % #0.063) [104] and asphalt binder
242 (BPT, R&B, %Pol) [105]. Moreover, some additives (%Ad) [106] can improve the
243 aggregate-binder bond (e.g., anti-stripping agents). The alternative reclaimed and
244 recycled materials (%RAP, %RM) currently used to increase the sustainability of paving
245 works [107] were included as input variables to assess their possible influence on the
246 water sensitivity and durability of asphalt mixtures. The last input variable used was the

247 tensile strength of asphalt mixtures before being conditioned in water (ITS_d) to check
 248 possible relations between the cohesive and adhesive strength [108] of asphalt mixtures.

249 Table 1 presents the basic statistics of the input and the output parameters.

250 Table 1. Basic descriptive statistics of the input and the output parameters.

	Parameter	Min.	Mean	Max.	Std Dev.	CV (%)
	D_{max} (mm)	11	17.27	22	4.13	23.89
	%RAP	0	2.94	50	10.97	373.30
	%RM	0	9.72	69	17.49	179.95
	% #0.063	1.5	5.83	10	1.65	28.24
	BPT (0.1 mm)	15	46.56	106	14.37	30.86
Inputs	R&B ($^{\circ}C$)	21.5	57.59	109	9.98	17.33
	%Bit	3	5.10	10.5	1.12	22.02
	%Pol	0	1.97	21	5.02	254.95
	%Ad	0	0.735	10	2.01	273.62
	%Vv	1.2	4.88	20.7	2.98	61.06
	ITS_d (kPa)	680	1953.27	5148	636.71	32.60
Output	ITSR (%)	42	77.64	113	14.35	18.48

251

252 The coefficients of variation indicate medium to high dispersion around the mean, which
 253 shows that the data are very heterogeneous. In particular, the %RAP, %RM, %Pol, and
 254 %Ad are the parameters with a higher coefficient of variation because the use of these
 255 solutions is not standard, and most of the asphalt mixtures in the database do not use these
 256 components. Therefore, the percentages of these materials used in asphalt mixtures are
 257 significantly different from their mean values. On the other hand, the parameters with a
 258 lower coefficient of variation are D_{max} , % #0.063, R&B, %Bit, and ITSR, with values
 259 below 30%. This statistic results from a limited range of specified values imposed for
 260 these parameters when producing asphalt mixtures.

261 The type of aggregate and type of filler are categorical variables. There are seven different
 262 types of aggregates in the database (basaltic, limestone, pelitic cornean, granitic, ophite,
 263 steel slag, and sienitic-limestone) and five types of filler (basaltic, limestone, cement,
 264 granitic, and nano clays).

265 3.3. Modelling and Evaluation

266 This study used the DM process to predict ITSR and, consequently, the water sensitivity
267 of asphalt mixtures. This process ran in the R environment with the help of the RMiner
268 library developed by Cortez [71], which uses a set of functions that make the data mining
269 algorithms easier to use.

270 The database parameters showed a significant difference in their values' order of
271 magnitude. Thus, Equation 3 normalised these values between 0 and 1 to allow consistent
272 use of all parameters when applying the DM techniques.

$$273 X_{norm} = \frac{X - X_{min}}{X_{max} - X_{min}} \quad (3)$$

274 A 10-fold cross-validation process divided the data into ten sets of an equal number of
275 registers [109]. Then nine sets (train data) were used to create a model, using the
276 remaining set (test data) for validation. The developed model was tested with the
277 remaining set, calculating the errors with the predicted and measured values and repeating
278 this process ten times to use every set as a validation set. Then, the average errors after
279 those ten repetitions measured the quality of the DM algorithms. The errors used in this
280 study are the mean absolute deviation (MAD) and the root mean square error (RMSE)
281 given by Equations 4 and 5. Furthermore, the Pearson correlation coefficient (R) was also
282 evaluated by Equation 6.

$$283 MAD = \frac{1}{N} \times \sum_{i=1}^N |y_i - \hat{y}_i| \quad (4)$$

$$284 RMSE = \sqrt{\frac{\sum_{i=1}^N (y_i - \hat{y}_i)^2}{N}} \quad (5)$$

$$285 R = \frac{\sum_{i=1}^N (y_i - \bar{y}_i) \times (\hat{y}_i - \bar{\hat{y}}_i)}{\sqrt{\sum_{i=1}^N (y_i - \bar{y}_i)^2 \sum_{i=1}^N (\hat{y}_i - \bar{\hat{y}}_i)^2}} \quad (6)$$

286 Where N denotes the number of examples, y_i the desired value, \hat{y}_i the estimated value for
287 the model concerned, \bar{y}_i the average of the desired values, and $\bar{\hat{y}}_i$ the average of the
288 estimated values.

289 These metrics compared the three DM techniques' performance, and the best one showed
290 minor errors (MAD and RMSE) and the highest R.

291 Finally, a sensitivity analysis evaluated each input parameter's relative importance in the
292 ITSR prediction models [110]. Therefore, each input parameter was changed from its
293 lowest to its highest value while keeping the remaining parameters with their mean
294 values. This process was repeated for all DM models used and is essential to identify the
295 most relevant parameters affecting the water sensitivity of asphalt mixtures. The more
296 relevant the parameter, the greater the variance it causes in the model response.

297 **4. Results and discussion**

298 **4.1. Performance of the different water sensitivity models**

299 The performance measures MAD, RMSE, and R, obtained with all DM techniques in the
300 cross-validation process, are presented in Table 2.

301 Table 2. Mean values of the metrics obtained in the cross-validation process.

DM technique	MAD	RMSE	R
MR	0.129	0.164	0.607
ANN	0.130	0.165	0.601
SVM	0.116	0.150	0.667

302
303 The SVM algorithm presented minor errors and had the highest correlation coefficient
304 when using the selected database to predict the water sensitivity of asphalt mixtures.
305 Therefore, SVM had the highest predictive capacity, while ANN presented a slightly
306 lower performance than MR in the cross-validation process. This result means that neural
307 networks fail to grasp the complex relationships between the variables that control the
308 asphalt mixtures' non-linear water sensitivity performance.

309 The efficiency of the different DM models in predicting the water sensitivity of asphalt
310 mixtures was also analysed by comparing the predicted versus measured normalised
311 values of the output variable ITSR. Figure 3 presents those results for the MR, ANN, and
312 SVM models, demonstrating the best performance of SVM in the cross-validation
313 process.

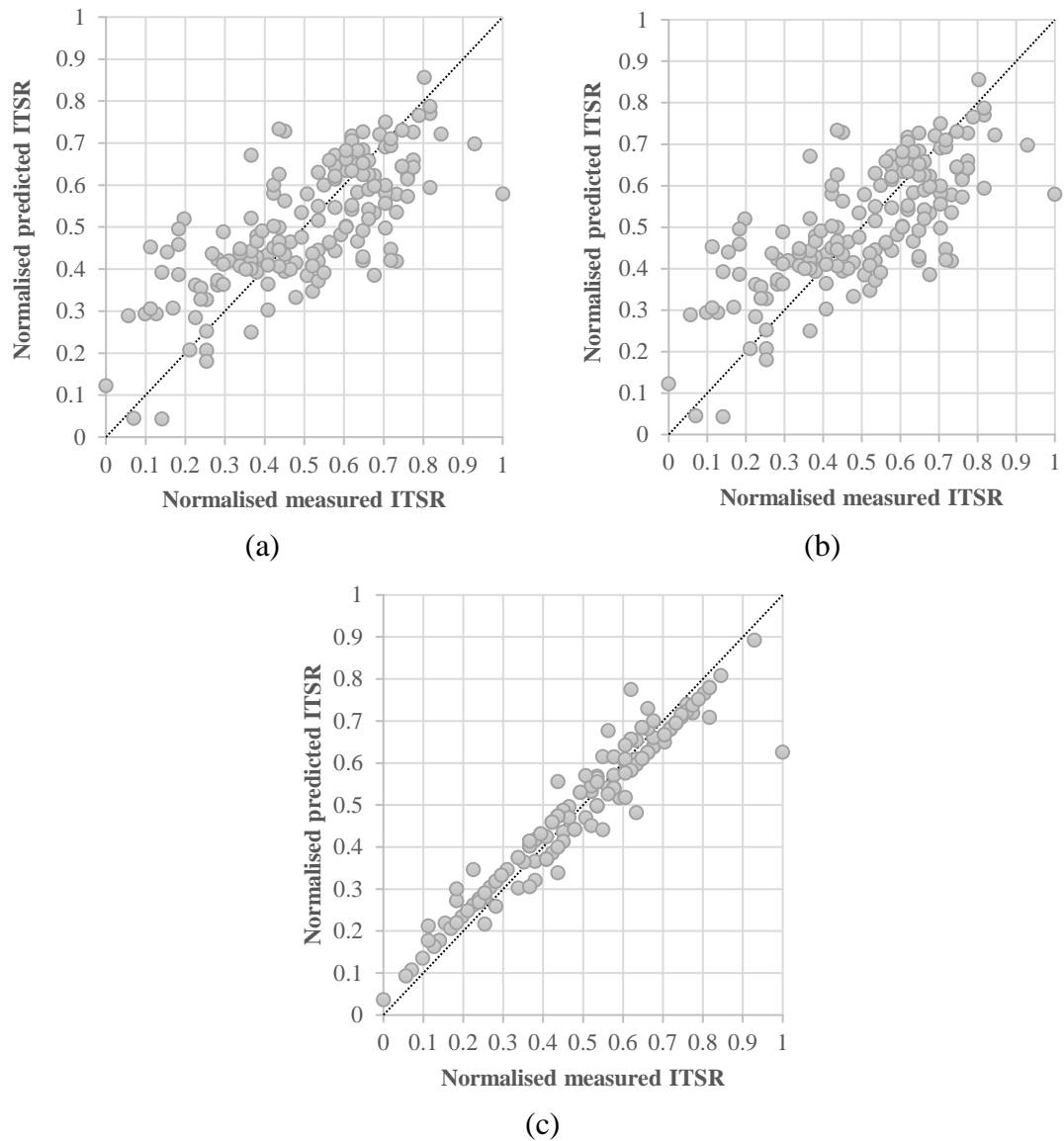


Fig. 3. Performance of (a) MR, (b) ANN, and (c) SVM models.

314 The adequate performance of the SVM model and the inferior performance of the other
 315 models become evident when comparing the predicted versus measured values. The
 316 predictions of SVM are similar to the normalised measured ITSR values, while ANN and
 317 MR presented a high dispersion. This observation highlights the lower capacity of ANN
 318 and MR to translate the non-linearity relation between the variables governing the water
 319 sensitivity of asphalt mixtures.

320 **4.2. Relative importance of the input variables to the predicting models**

321 After assessing the performance of the different DM techniques, a sensitivity analysis
 322 evaluated the relative importance assigned by each model to the thirteen input variables.

323 This step is essential to demonstrate which variables should be controlled more carefully
 324 during the design of asphalt mixtures to assure a better water sensitivity performance.
 325 Figure 4 presents the importance given by MR, ANN, and SVM models to the input
 326 parameters. The importance given by the SVM model to the input parameters is different
 327 from the other models and may justify its better predictive performance.

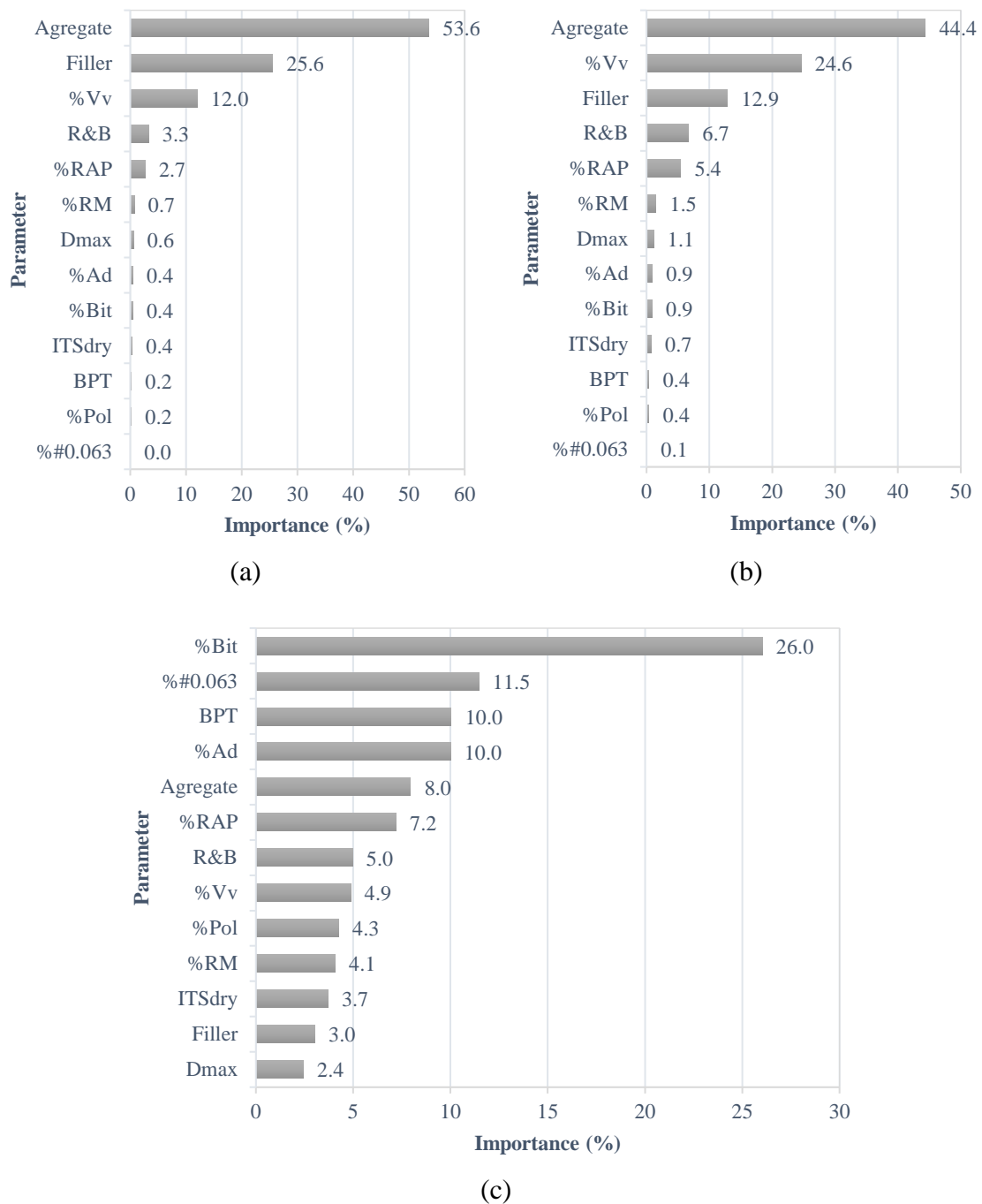


Fig. 4. Importance of the variables in evaluating ITSR using the (a) MR, (b) ANN, and (c) SVM models.

328 MR and ANN algorithms attribute about half the importance to the aggregate type. The
329 five most important parameters for these models were the same, namely the aggregate
330 type (aggregate), the filler type (filler), the air void content (%Vv), the bitumen softening
331 point temperature (R&B), and the amount of reclaimed asphalt incorporated (%RAP) in
332 the mixture. These input variables account for more than 90% of the total relative
333 importance of all input parameters. Moreover, the only two categorical variables used in
334 this work have cumulative importance of 79% and 57%, respectively, in MR and ANN.
335 However, given the weak predictive capacity of the MR and ANN models, the importance
336 of the several parameters obtained in these models has a limited meaning.

337 SVM distributes the relative importances more evenly by the different variables and gives
338 the bitumen content the utmost importance (26.0%). This result stresses the importance
339 of strict control of asphalt binder content in asphalt plants to obtain resilient mixtures that
340 are less sensitive to moisture and climate changes. In order to reach the previously
341 mentioned 90% cumulative importance, it is necessary to gather up to ten input
342 parameters. Therefore, the SVM model was able to catch adequately the most relevant
343 parameters that control the water sensitivity of asphalt mixtures. Therefore, the bitumen
344 content is the most relevant parameter that influences the ITSR of asphalt mixtures. Using
345 the same criterion mentioned for the other models, the remaining four parameters with
346 higher relative importance are the percentage of filler (passing the 0.063 mm sieve),
347 bitumen penetration (BPT), the percentage of additives (%Ad) included in the mixture,
348 and the aggregate type (aggregate).

349 Conventionally, the water damage in asphalt mixtures increases when exposing the
350 aggregate surfaces to moisture, thus justifying the importance of increasing the bitumen
351 content to fully cover the aggregate surface and improve the water sensitivity
352 performance [103, 111]. The filler percentage is also significant since it forms an asphalt
353 mastic with bitumen that influences the bond between coarse aggregates, reducing water
354 access to the aggregate surface [84]. Bitumen penetration or consistency can influence its
355 ability to cover the aggregates or present adhesive failure (instead of cohesive failure) at
356 lower temperatures, thus influencing the moisture resistance [108]. Finally, the
357 percentage of additives can also significantly improve the water sensitivity of asphalt
358 mixtures because some specific additives are anti-stripping agents used to improve the
359 ITSR values [112].

360 Surprisingly, the relative importance of the air voids content (%Vv) of asphalt mixtures
361 (4.9%) was lower than expected because these voids may facilitate the water access to
362 the aggregates, reducing the water sensitivity performance. Nevertheless, that parameter
363 may be less relevant when bitumen adequately covers the aggregates (e.g., in porous
364 asphalt mixtures), explaining the lower importance given to the aggregate type in the
365 SVM model. Despite this, the model's cumulative importance of coarse and fine aggregate
366 input parameters (%#0.063, aggregate, filler, D_{max}) is significant (24.9%) [111]. When
367 modelling the water sensitivity with SVM, the importance of asphalt binder modification
368 (%Pol) was only 4.3%. However, the physical-mechanical properties of the asphalt
369 binders (BTP and R&B) and their modification correspond to cumulative importance of
370 19.3% in the SVM model, emphasising the importance for the paving industry of carefully
371 selecting the type of bitumen when producing asphalt mixtures that should be resistant to
372 weather agents [113].

373 Thus, this work demonstrates that the water sensitivity depends simultaneously on several
374 factors such as the bitumen content (26%), characteristics of coarse and fine aggregates
375 (24.9%), asphalt binder characteristics (19.3%) and use of additives (10%) that can
376 improve the aggregate-binder bond. Thus, asphalt mixture producers need to control all
377 these parameters to ensure adequate resistance to water damage.

378 The evaluated reclaimed and recycled materials showed a low influence in the water
379 sensitivity models (7.2% and 4.1%, respectively), demonstrating that using these
380 alternative materials in asphalt mixtures does not compromise their durability [114, 115].
381 The ITSR value does not significantly rely on the ITS value, which demonstrates that the
382 sensitivity to water is not very dependent on the stiffness of the mixture.

383 **4.3. Accuracy of predicting models with a reduced number of input variables**

384 Considering that the models gave low importance to some input parameters, it was
385 essential to evaluate redundant variables that are statistically correlated. Thus, Table 3
386 shows the correlation between all doubly input parameters used in this work. Recognising
387 that R values higher than ± 0.80 are considered statistically significant at 95% confidence
388 [116], there are no significant correlations between the input parameters since all R^2
389 values are below 0.64. These results mean that the models should discard none of the
390 input parameters used in this work.

391 Table 3. Coefficient of determination (R^2) values between all doubly parameters

Parameter	D_{max}	%RAP	%RM	%#0.063	BPT	R&B	%Bit	%Pol	%Ad	%V _v	ITS _d
D_{max}	1.00										
%RAP	0.01	1.00									
%RM	0.41	0.02	1.00								
%#0.063	0.01	0.00	0.02	1.00							
BPT	0.00	0.01	0.00	0.08	1.00						
R&B	0.08	0.00	0.05	0.01	0.04	1.00					
%Bit	0.06	0.00	0.00	0.02	0.14	0.04	1.00				
%Pol	0.11	0.00	0.05	0.01	0.10	0.13	0.63	1.00			
%Ad	0.03	0.02	0.04	0.06	0.10	0.13	0.00	0.00	1.00		
%V _v	0.00	0.01	0.02	0.09	0.03	0.00	0.07	0.02	0.02	1.00	
ITS _d	0.11	0.03	0.06	0.01	0.12	0.01	0.00	0.02	0.10	0.04	1.00

392

393 Finally, additional analyses were performed, reducing the number of input parameters
 394 when running the DM models to assess the changes in their predictive performance when
 395 some parameters are missing. Different attempts removed the parameters with lower
 396 relative importance in the SVM model. This model was selected since it could catch the
 397 most relevant parameters that control the water sensitivity of asphalt mixtures. Thus, three
 398 additional models with fewer input parameters were developed and labelled as M1, M2,
 399 and M3, as follows:

- 400 - M1 is a model developed by removing the D_{max} input;
- 401 - M2 is a model developed by removing the D_{max} and filler inputs;
- 402 - M3 is a model developed by removing the D_{max} , filler, and ITS_d inputs.

403 Table 4 presents the mean values of the metrics obtained in the cross-validation process
 404 for these models with fewer input parameters.

405 Table 4. Mean values of the metrics obtained in the cross-validation process for models
 406 M1 to M3 with fewer input parameters.

Model	M1			M2			M3		
	MR	ANN	SVM	MR	ANN	SVM	MR	ANN	SVM
MAD	0.128	0.127	0.118	0.127	0.128	0.119	0.125	0.124	0.115
RMSE	0.163	0.162	0.153	0.160	0.164	0.156	0.159	0.157	0.152
R	0.611	0.615	0.653	0.621	0.605	0.637	0.627	0.638	0.661

407 The metrics show that the SVM model's performance with fewer input parameters
408 degenerated compared to the previous model with all input parameters. This result
409 demonstrates the importance of all input parameters used in this work to explain the water
410 sensitivity performance of asphalt mixtures. However, the metrics (MAD, RMSE, and R)
411 obtained for MR and ANN techniques did not significantly alter when running the M1 to
412 M3 models with fewer input parameters, showing no evident influence of those missing
413 parameters on ITR prediction.

414 Figure 5 shows the relationship between the measured and predicted normalised ITR for
415 the models with fewer input parameters (M3).

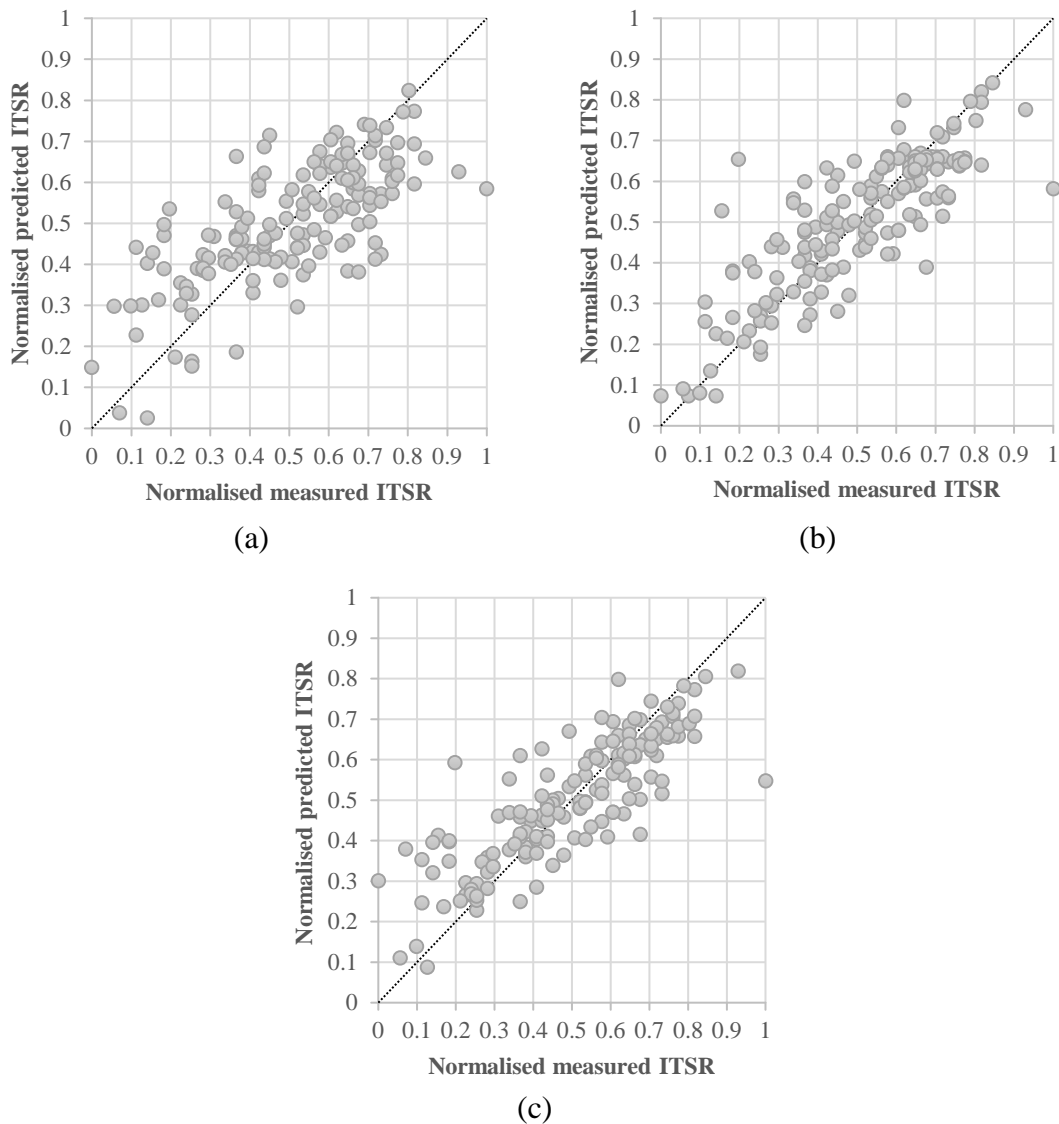


Fig. 5. Performance of (a) MR, (b) ANN, and (c) SVM algorithms for M3 models using ten input parameters.

416 The predictive performance degradation of the SVM model becomes evident when
417 comparing the predicted versus measured normalised ITSR values. In addition, the low
418 performance of the other models was not significantly affected compared to that obtained
419 for the models with all input parameters. All M3 models with ten input parameters
420 presented a high dispersion.

421 **5. Conclusions**

422 Resilient road infrastructures with circular materials demand predictive methods with
423 improved performance. Data mining algorithms can be the solution for that need. Water
424 sensitivity is a critical design property for sustainable mixtures and durable pavements.
425 Thus, it is imperative to research DM algorithms for water sensitivity prediction to test
426 their accuracy and find the main parameters that control this behaviour.

427 This study demonstrated the significant influence of the selected data mining model on
428 the water sensitivity forecast results. The SVM algorithm emerged as the most accurate
429 method, assigning the importance of the several input parameters more equitably. The
430 DM models should discard none of the thirteen input parameters due to the complex water
431 sensitivity behaviour. The performance mainly depends on the binder content, the
432 characteristics of the coarse and fine aggregates, the asphalt binder characteristics, and
433 the use of additives. The use of reclaimed and recycled materials in durable asphalt
434 mixtures is feasible due to their low influence on water sensitivity.

435 Data mining algorithms can be a powerful tool for predicting the water sensitivity of
436 asphalt mixtures. The research on this topic should continue to improve the accuracy of
437 DM models further. Asphalt mixture producers must control several mix design
438 parameters mentioned above to develop new solutions resistant to water damage.

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