

# Experimental Characterization of Masonry and Masonry Components at High Strain Rates

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**Abstract:** The strain rate effect influences the mechanical properties on most construction materials and its investigation is critical for structural engineering. Current materials such as steel or concrete have been intensively investigated. However, similar studies on the dynamic properties of masonry or masonry components such as clay brick or mortar are scarce. This work intends to study the behavior of masonry and its usual components (clay brick and mortar) when subjected to high strain rates. A Drop Weight Impact Machine is used at different heights and weights introducing different levels of strain rate. Empirical relations of Dynamic Increase Factors (DIF) are derived from the experimental results and the strain rate effect on compressive strength, compressive fracture energy, strain at peak strength and Young's modulus are determined and presented.

**Keywords:** Masonry, Compression, Impact, Drop Weight, Strain rate, DIF

## Introduction

When modelling or designing structures under impulsive loading (high velocity impacts or blast loads) it is important to understand the effect that the high strain rates have on the mechanical properties of materials. When subjected to dynamic loading conditions, materials can have a much different behavior when compared with their static behavior (Meyers 1994; Hiermaier 2008; Ngo et al. 2004; Stavrogin and Tarasov 2001). However, most research work on structural response and damage under impact and blast loading assumes typically quasi-static material properties (Baylot et al. 2005; Moreland et al. 2005), which could lead to inaccurate structural assessment.

Strain rate effect is a phenomenon already introduced into some standards (CEB-FIP 2010; UFC 3-340-02 2008) for construction materials such as concrete or reinforcement steel (Grote et al. 2001; Malvar and Ross 1998). However, in the case of masonry materials, such as bricks or mortar, this is not the case, and the available studies in the literature are very limited. Recent studies showed that this effect on masonry materials is considerable. Burnett et al. 2007 used a specially designed Split-Hopkinson pressure bar to study the tensile behavior of a mortar joint under dynamic loading. These authors (Burnett et al. 2007) concluded that the tensile strength had an enhancement of 3 times its quasi-static reference for a strain rate of  $1 \text{ s}^{-1}$ . Asprone et al. 2009 studied the tensile behavior of Italian stone under high strain rates and also obtained an increase of the tensile strength 3 times its static reference under impulsive loading. On the other hand, Hao and Tarasov 2008 studied the compressive behavior of high compressive strength clay brick using a Triaxial Static-Dynamic Testing Machine and showed that the mechanical properties are influenced by the strain rate. For strain rate of  $150 \text{ s}^{-1}$ , these authors (Hao and Tarasov 2008), reported dynamic increase factors of 2.3, 1.12 and 1.95 for the compressive strength, strain at peak strength and Young's modulus, respectively.

This paper presents an extensive experimental campaign on the influence of the strain rate on the compressive behavior of masonry and its usual components (clay brick and mortar). These tests were performed using a Drop-Weight tower available at University of Minho. Similar equipment has previously been used to study the strain rate effect on different materials (Islam and Bindiganavile 2011; Zhang et al. 2010; Banthia et al. 1998). This work intends to quantify the influence of the strain rate on the mechanical properties (compressive strength, Young's modulus, strain at peak strength and compressive fracture energy) of masonry and its components by developing empirical relations in the form of Dynamic Increase Factors, based on these experimental campaigns.

### **Testing equipment**

The available Drop-Weight tower (Figure 1a) allows hammer weight up to 150 kg and drop heights up to 9 meters (Figure 1b). A load cell was used at the base of the specimen (Figure 1c) to measure the load profile. This was a VETEK c2s model load cell and it was connected to an acquisition system composed of a SCXI-1000DC chassis, a generic input module SCXI-1520 with a SCXI-1314 mount, and a SCXI-1600 data acquisition and control card for PC connection. This control card limits the sampling speed to 200 samples per millisecond. This sampling speed was found to be enough even when multiple channels were used simultaneously.

Two different methodologies were used to capture the deformation behavior of the specimens: a) high speed video equipment; b) strain gauges. A PHOTRON FastCam APX – RS (Figure 1d) allowed measuring the strain in only one face of the specimen using targets and performing tracking sweep of the result videos (using TEMA Tracking Software v: 3.1-005). This high speed video equipment also allowed capturing the overall behavior of the specimens in slow-motion. The strain gauges used in these tests were PFL-30-11-3L from TML and were connected to the same acquisition system. When strain gauges were used, one

strain gauge was placed in each face of the specimen. Due to cost-efficiency reasons, the quasi-static tests (fewer tests) were performed using strain gauges and the impulsive tests were performed using the high speed video equipment. However, some impulsive tests were also performed using strain gauges to compare and validate the results obtained from the high speed video equipment.

### **Specimens description**

In order to avoid resonances and inertial effects, when testing at high strain rates, the dimensions of the specimens must be a compromise between: a) maximizing the size of the specimen to have a complete representation of the materials; b) proper height to base cross section ratio to reduce the friction effects at both ends of the specimen; c) minimizing the size of the specimen to reduce the inertia effect and the non-uniform stress and strain distribution (Harding 1989; Dioh et al. 1995). This often leads to small specimens where the assumption of stress equilibrium is retained within the specimen.

The objective of this study was to reproduce old Portuguese masonry construction. The bricks used were handmade clay bricks from Galveias (a village located in Central Portugal). The solid clay brick from Galveias (Figure 2a) was used to prepare the brick specimens. The brick specimen measured 70×30×30 mm (Figure 2b) and five specimens were cut (Figure 2c) from the original solid brick (measuring 200×100×50 mm). The procedure to prepare the brick specimen followed the recommendations of the European standard for testing masonry units in compression EN 772-1 2011 and was as follows:

- a) Specimens with 70×30×30 mm were cut from the original brick using a disc cutting machine;
- b) The edges were confirmed to be intact and the top and bottom (loadbearing) surfaces were ensure to be flat and parallel to each other using a grinding machine;
- c) The specimens were left to dry in a ventilated oven at 105°C until constant mass;

d) The specimens were kept in a non-ventilated oven at 40°C until 1 hour before testing.

The mortar specimens were prepared from a commercial ready-mix mortar (MAPEI MAPE-ANTIQUE MC). In order to take advantage from the already prepared testing rig, the dimensions of the mortar specimens were kept the same as the brick specimens (70×30×30mm). The ratio for the ready-mix mortar was 25 kg of product for 3.9 liters of water, which resulted in 16 cm flow (good workability). The procedure to prepare the mortar specimens was as follows:

- a) Prepare the mixture at the presented ratio and place the mixture in the molds (Figure 2e);
- b) The molds were placed in a climatic chamber at 25°C and 65% humidity for five days;
- c) The specimens were taken from their molds after five days and tested in that same day.

The reason for testing the mortar specimens after five days was due to its compressive strength. It was intended to test mortars with compressive strength as similar as possible to old mortars and this was achieved at five days of curing when the compressive strength of these mortar specimens averaged 3 MPa.

Finally, the masonry specimens were built using four cut clay bricks and three mortar joints (10 mm joint) in a stacked pattern. The masonry specimens' dimensions derived from the test setup limitations and were 230×80×80 mm. From each solid brick, two cut clay bricks were prepared to match these dimensions (Figure 2d). It should be noted that because of the cutting schemes available to make the required dimensions, the testing direction for the brick and masonry specimens wasn't the same. This could have some influence in the reported results, as this material is orthotropic. The masonry specimens were prepared on top of an aluminium plate which connects to the load cell. In order to have full contact between the first brick and the aluminium plate a thin layer of mortar was placed before the first brick (Figure 2f).

although the masonry specimens were prepared in a flat surface, due to their own irregularities, a layer of self-leveling mortar was used on top of the specimens to guarantee that the top and bottom surfaces (loadbearing) were flat and parallel to each other. The procedure to prepare and store the masonry specimens was similar to the procedures for the brick and mortar specimens.

### **Quasi-static regime**

Some specimens were tested under quasi-static uniaxial compression in order to compare the results from the impulsive testing and determine the quasi-static reference for the studied mechanical properties. For the quasi-static compression tests, the test setup consisted of a steel frame which supported a servo-controlled actuator, with a 25 kN (50 kN for the masonry specimens) load capacity. The strain in the test specimen was obtained with three LVDTs at a 120° degree angle in a plan view, and four strain gauges, i.e. one in each face (Figure 3a). These tests were performed according to the EN 772-1 2011 standard.

The typical relations for stress-strain and stress-displacement can be seen in Figure 3b and Figure 3c, respectively. As can be seen in Figure 3b, the compressive strength ( $\sigma_{max}$ ) is the maximum value of the stress-strain curve (Figure 3b); the corresponding strain is the strain at peak strength ( $\epsilon_u$ ); the Young's modulus ( $E$ ) was taken as the slope of the stress-strain diagram between 0.3 and 0.8 of the maximum stress (Figure 3b); the procedure to calculate the compressive fracture energy ( $G_c$ ) was used previously by Vasconcelos et al. 2009 and is similar to the procedure presented by Jansen and Shah 1997, consisting in calculating the marked area in Figure 3c.

Five clay brick specimens, nine mortar specimens and four masonry specimens were tested and Table 1 shows the average results obtained for the quasi-static tests. The highest compressive strength was obtained for the brick specimens with 13.59 MPa. The maximum Young's modulus was also obtained for the brick specimens with 2.32 GPa. The compressive

fracture energy obtained for the masonry specimens is much larger than the fracture energy obtained for both the brick and mortar specimens. This was due to the interaction between the masonry individual components (brick and mortar) resulting in a higher deformation capacity showed in the masonry specimens. Due to the fact that these brick were handmade the coefficient of variation (CoV) obtained for the brick specimens is higher than the values obtained for mortar (Table 1). The compressive strength of these hand-made bricks is also low when compared with commercial solid clay bricks, and previous studies on the high strain rate effect of clay bricks were performed on higher compressive strength bricks (Hao and Tarasov 2008). This should be kept in mind later when comparing the obtained results with similar studies. The values presented in Table 1 were established as the static properties for these materials and were taken as the static reference when determining the dynamic increase factors.

### **Dynamic regime**

For the dynamic regime testing, the Drop Weight (DW) impact machine was used. Several impact tests under uniaxial compression were performed. Figure 4 shows example of stress-strain curves obtained from these experimental tests for brick specimens. These curves were simplified in order to facilitate the treatment of the obtained data. The strain profile was approximated to a linear function while the stress profile was approximated to a second degree polynomial, resulting in second degree polynomials for the stress-strain curves.

The mechanical properties were determined from the stress-strain or stress-displacement for each test and compared with the quasi-static reference by means of Dynamic Increase Factors (DIF) which can be calculated using the following equation:

$$DIF = \frac{Property (Dynamic)}{Property (Static)}, f(\varepsilon) \quad (1)$$

The influence of the strain rates in the mechanical properties is usually described and presented as bi-log-linear relations. One log-linear relation for the quasi-static regime with

low slope and one log-linear relation for the dynamic regime with higher slope. One common simplification is to consider the first relation (quasi-static) as constant and set as DIF equals to 1 (one). The point where the regime changes to dynamic was determined as the intersection of the log-linear relation obtained experimentally for the dynamic regime and the function  $DIF = 1$ , considered for the quasi-static regime.

#### *Brick dynamic properties*

A total of 58 clay brick specimens were tested under impulsive loading, with strain rate ranging from  $4 \text{ s}^{-1}$  to  $199 \text{ s}^{-1}$ . For these tests the acquisition frequency for the strain-time curve was set at 20 kHz and the acquisition frequency for the stress-time curve was set at 40 kHz. The acquisition frequency on the video equipment was greatly dependent on the lighting conditions and was set as the maximum possible at the time of the tests. The typical image sequence of the performed tests can be seen in Figure 5.

Table 2 shows partial results obtained on the impact tests for clay brick specimens. Only some of the results are shown here, however, to establish the DIF relations all 58 tests were used. Five additional tests using strain gauges were performed in order to cross-check the results obtained with the targets and video equipment. These five tests represent 20 measurements with strain gauges, being one strain gauge in each of the four faces of the specimen and taken the average from each test. As mentioned previously, with the video equipment only one face of the specimen can be measured and the possible rotation of the specimen cannot be captured, meaning that single strain value has to be considered carefully. As expected, the strain rate influences the compressive strength of clay brick specimens (Figure 6). For a strain rate of  $200 \text{ s}^{-1}$  the obtained dynamic increase factor for compressive strength was 2.5, meaning that for that value of strain rate the compressive strength of this type of brick is two and a half times its quasi-static reference. The obtained log-linear trend-line for the impulsive tests (Eq. 2) has a coefficient of determination  $R^2$  higher than 70%,



being considered good taking into account the handmade nature of this material. It should also be noticed that the results obtained with the strain gauges have a good agreement with the results obtained with the video equipment. Hao and Tarasov 2008, who also tested solid clay brick with different equipment, found similar conclusions. Those authors (Hao and Tarasov 2008) obtained a compressive strength DIF of 2.31 at a strain rate of  $150 \text{ s}^{-1}$ , and with the proposed relations a DIF of 2.44 is obtained for the same strain rate.

Figure 7 presents the influence of the strain rate on the dynamic increase factor for the mechanical properties of clay brick: a) compressive strength; b) Young's modulus; c) strain at peak strength; and d) compressive fracture energy. The strain rate influences the Young's modulus of this material and the Young's modulus for a strain rate of  $200 \text{ s}^{-1}$  is 2.4 times greater than the static reference. The influence of the strain rate in the Young's modulus has a similar behavior to the compressive strength. Hao and Tarasov 2008 reported a DIF of 1.95 for a strain rate of  $150 \text{ s}^{-1}$  which compares with a DIF of 2.21 obtained with the proposed relation. Regarding the strain at peak strength, the results show that this property is less influenced by the strain rate, when compared with the other mechanical properties. This was also reported by Hao and Tarasov 2008. These authors reported a DIF for the strain at peak strength of 1.12 for a strain rate of  $150 \text{ s}^{-1}$ , and with the proposed relations a DIF of 1.29 is obtained for the same strain rate. At a strain rate of  $200 \text{ s}^{-1}$  the strain at peak strength is only 1.31 times greater than its static reference. As the results show, the fracture energy is greatly influenced by the strain rate. For strain rates of  $200 \text{ s}^{-1}$  the fracture energy is 5.95 times greater than the static reference. Although it was not possible to find results in the literature for comparison, similar results were obtained using two different methods (strain gauges and fast video equipment).

Figure 7 summarizes the results obtained for clay brick under impulsive loading. Both the compressive strength and the Young's modulus showed similar behavior under high strain

rates, which is consistent with the fact that the strain at peak strength is the least influenced mechanical properties. The fact that the increase of the compressive fracture energy is more than twice the increase of the compressive energy suggests that the post-peak behavior of this type of brick is greatly influenced by the strain rate. The obtained DIF equations can be written as a function of strain rate as follows:

For the compressive strength:

$$DIF(\sigma_u) = \begin{cases} 1 & \text{if } 1E \leq \dot{\varepsilon} < 2 s^{-1} \\ 0,3344 \ln(\dot{\varepsilon}) + 0.7682 & \text{if } 2 s^{-1} < \dot{\varepsilon} < 200 s^{-1} \end{cases} \quad (2)$$

For the Young's modulus:

$$DIF(E) = \begin{cases} 1 & \text{if } 1E \leq \dot{\varepsilon} < 2 s^{-1} \\ 0,3105 \ln(\dot{\varepsilon}) + 0.7848 & \text{if } 2 s^{-1} < \dot{\varepsilon} < 200 s^{-1} \end{cases} \quad (3)$$

For the strain at peak strength:

$$DIF(\varepsilon_u) = \begin{cases} 1 & \text{if } 1E \leq \dot{\varepsilon} < 2 s^{-1} \\ 0,0673 \ln(\dot{\varepsilon}) + 0.9533 & \text{if } 2 s^{-1} < \dot{\varepsilon} < 200 s^{-1} \end{cases} \quad (4)$$

For the compressive fracture energy:

$$DIF(G_c) = \begin{cases} 1 & \text{if } 1E \leq \dot{\varepsilon} < 5 s^{-1} \\ 1,3419 \ln(\dot{\varepsilon}) + 1.1597 & \text{if } 5 s^{-1} < \dot{\varepsilon} < 200 s^{-1} \end{cases} \quad (5)$$

### *Mortar dynamic properties*

A total of 54 mortar specimens were successfully tested under impulsive loading, with strain rate ranging from  $2 s^{-1}$  to  $224 s^{-1}$ . For these tests the acquisition frequency for the strain-time curve was set at 15 kHz and the acquisition frequency for the stress-time curve was set at 30 kHz. Figure 8 shows a typical image sequence of the recorded impact test.

Table 3 shows partial results obtained on the impact tests for mortar specimens. Only a few selected results are shown here, however, as stated previously, to establish the DIF relations all 54 tests were used. Again, six additional tests using strain gauges were performed in order to validate the results obtained with the high speed video equipment. These six tests represent 24 measurements with strain gauges, being one strain gauge in each of the four faces of the

specimen and taken the average from each test. As mentioned previously, with the video equipment only one face of the specimen can be measured and the possible rotation of the specimen cannot be captured, meaning that single strain value has to be considered carefully. As expected, the strain rate influences the compressive strength of mortar specimens (Figure 9a). For a strain rate of  $200 \text{ s}^{-1}$  the obtained dynamic increase factor for compressive strength was 4.13, meaning that for that value of strain rate the compressive strength of this type of mortar is four times its quasi-static reference. The obtained log-linear trend-line for the impulsive tests (Eq. 6) has a coefficient of determination  $R^2$  of 85%. It should also be noticed that the results obtained with the strain gauges have a good agreement with the results obtained with the video equipment. Figure 9b presents the influence of the strain rate on the dynamic increase factor for the mechanical properties of mortar: a) compressive strength; b) Young's modulus; c) strain at peak strength; and d) compressive fracture energy. Regarding the Young's modulus these results show that for a strain rate of  $200 \text{ s}^{-1}$  the Young's modulus should be 3 times greater than its static reference. The Young's modulus appears to be less sensitive to the strain rate when compared with the compressive strength. Like previously, for the brick specimens, the strain at peak strength is the least affected property by the strain rate. For a strain rate of  $200 \text{ s}^{-1}$  the strain at peak strength has a dynamic increase factor of 1.11. Unlike the results obtained for clay brick, the strain rate has a smaller influence on the fracture energy of this kind of mortar. The results show that for strain rates of  $200 \text{ s}^{-1}$  the dynamic increase factor, for the fracture energy, is 2.73. Although it was not possible to find similar results in the open literature for comparison the relation here presented shows similar results for both the strain gauges and the video equipment.

As it can be seen from Figure 9b, there is a more pronounced difference between the dynamic increase factor of the compressive strength and the Young's modulus. The results obtained for the fracture energy show that the influence of the strain rate in the post-peak behavior is

smaller when compared with the handmade clay brick. The obtained DIF equations can be written as a function of strain rate as follows:

For the compressive strength:

$$DIF(\sigma_u) = \begin{cases} 1 & \text{if } 1E \text{ } 5 \text{ s}^{-1} < \dot{\epsilon} < 4,35 \text{ s}^{-1} \\ 0,8166 \ln(\dot{\epsilon}) + 2,005 & \text{if } 4,35 \text{ s}^{-1} < \dot{\epsilon} < 200 \text{ s}^{-1} \end{cases} \quad (6)$$

For the Young's modulus:

$$DIF(E) = \begin{cases} 1 & \text{if } 1E \text{ } 5 \text{ s}^{-1} < \dot{\epsilon} < 4,35 \text{ s}^{-1} \\ 0,5275 \ln(\dot{\epsilon}) + 0,2245 & \text{if } 4,35 \text{ s}^{-1} < \dot{\epsilon} < 200 \text{ s}^{-1} \end{cases} \quad (7)$$

For the strain at peak strength:

$$DIF(\epsilon_u) = \begin{cases} 1 & \text{if } 1E \text{ } 5 \text{ s}^{-1} < \dot{\epsilon} < 4,35 \text{ s}^{-1} \\ 0,0286 \ln(\dot{\epsilon}) + 0,9579 & \text{if } 4,35 \text{ s}^{-1} < \dot{\epsilon} < 200 \text{ s}^{-1} \end{cases} \quad (8)$$

For the compressive fracture energy:

$$DIF(G_c) = \begin{cases} 1 & \text{if } 1E \text{ } 5 \text{ s}^{-1} < \dot{\epsilon} < 9 \text{ s}^{-1} \\ 0,5582 \ln(\dot{\epsilon}) + 0,2269 & \text{if } 9 \text{ s}^{-1} < \dot{\epsilon} < 200 \text{ s}^{-1} \end{cases} \quad (9)$$

### *Masonry dynamic properties*

A total of 12 masonry specimens were successfully tested under impulsive loading, with strain rate ranging from 2 s<sup>-1</sup> to 54 s<sup>-1</sup>. For these tests the acquisition frequency for the strain-time curve was set at 10 kHz and the acquisition frequency for the stress-time curve was set at 40 kHz. Figure 10 shows a typical image sequence of the recorded impact test.

Table 4 shows the results obtained for all impact tests on masonry specimens. Although four targets can be seen in the masonry specimens, the uniaxial strain was calculated between the two centered targets. For these tests only video tracking was used to calculate the strain during each test.

The same analysis procedure was applied to these masonry specimens. Figure 11 shows the relation between the dynamic increase factor and the strain rate for the studied properties of masonry: a) compressive strength; b) Young's modulus; c) strain at peak strength; and d) compressive fracture energy. As expected, the compressive strength of masonry increases

with the increase of strain rate. According to these results and for a strain rate of  $200 \text{ s}^{-1}$ , the compressive strength of these masonry specimens is more than two times greater than its static reference. This log-linear relation has a  $R^2$  of 80 %. Comparing the results with the results obtained for its components (brick and mortar), it can be seen that these are closer to the results presented for the handmade clay brick. The Young's modulus is also influenced by the increase in strain rate. For a strain rate of  $200 \text{ s}^{-1}$  the Young's modulus should be two times greater than its static reference. Comparing these results with the results obtained for its components, it can be seen that these are closer to the results presented for the handmade clay brick, similar to the observation made for the compressive strength. Similar to what was observed for its components, the strain at peak strength is the least influenced by the strain rate. For a strain rate of  $200 \text{ s}^{-1}$  the strain at peak strength is 1.26 times its static reference. The observations regarding these properties are similar to the ones already presented for the other materials (brick and mortar). Again, similar to the components of these masonry specimens, the compressive fracture energy has a considerable increase with the increase of strain rates. For a strain rate of  $200 \text{ s}^{-1}$  the fracture energy should be three times greater than its static reference, similar to what was observed for the mortar specimens. In order to easily compare these results with the obtained results for clay brick and mortar, these values were extrapolated for strain rates of  $200 \text{ s}^{-1}$ , as the tests were only performed until  $54 \text{ s}^{-1}$ .

Figure 11 summarizes the results obtained for masonry prisms under impulsive loading. Both the compressive strength and the Young's modulus showed similar behavior under high strain rates, which is consistent with the fact that the strain at peak strength is the least influenced mechanical properties. The fact that the increase of the compressive fracture energy is greater than the increase of the compressive energy suggests, similarly to what has been observed for the brick specimens, that the post-peak behavior of this type of brick is greatly influenced by

the strain rate. The obtained DIF equations can be written as a function of strain rate as follows:

For the compressive strength:

$$DIF(\sigma_u) = \begin{cases} 1 & \text{if } 1E \text{ } 5 s^{-1} < \varepsilon < 3 s^{-1} \\ 0,2798 \ln(\varepsilon) + 0,6863 & \text{if } 3 s^{-1} < \varepsilon < 200 s^{-1} \end{cases} \quad (10)$$

For the Young's modulus:

$$DIF(E) = \begin{cases} 1 & \text{if } 1E \text{ } 5 s^{-1} < \varepsilon < 1.7 s^{-1} \\ 0,2409 \ln(\varepsilon) + 0,8701 & \text{if } 1.7 s^{-1} < \varepsilon < 200 s^{-1} \end{cases} \quad (11)$$

For the strain at peak strength:

$$DIF(\varepsilon_u) = \begin{cases} 1 & \text{if } 1E \text{ } 5 s^{-1} < \varepsilon < 4 s^{-1} \\ 0,0678 \ln(\varepsilon) + 0,9036 & \text{if } 4 s^{-1} < \varepsilon < 200 s^{-1} \end{cases} \quad (12)$$

For the compressive fracture energy:

$$DIF(G_c) = \begin{cases} 1 & \text{if } 1E \text{ } 5 s^{-1} < \varepsilon < 2 s^{-1} \\ 0,4716 \ln(\varepsilon) + 0,5968 & \text{if } 2 s^{-1} < \varepsilon < 200 s^{-1} \end{cases} \quad (13)$$

### Comparison and discussion

The obtained results showed that the strain rate influences the compressive strength of the studied materials, being derived dynamic increase factors (strain rate of  $200 s^{-1}$ ) of 2.54, 4.13 and 2.17 for clay brick, mortar and masonry prisms, respectively. The increase in the compressive strength for mortar is almost twice the increase for clay brick and masonry prisms. The presence of synthetic fibers in the composition of this ready-mix mortar can explain this difference. Previous studies suggest that the presence of fibers in the composition of cementitious composites have a direct influence on the high strain rate behavior of these materials (Zhou et al. 2013; Tran and Kim 2014).

The behavior of the Young's modulus under high strain rates is similar to the compressive strength, being derived dynamic increase factors (strain rate of  $200 s^{-1}$ ) of 2.54, 4.13 and 2.17 for clay brick, mortar and masonry prisms, respectively. In the case of the strain at peak strength, the influence of the strain rate in this property is almost negligible, which is

consistent with the behavior observed for other geo-materials, such as rock and concrete (Hao and Tarasov 2008; Zhao et al. 1999).

The obtained results showed that the strain rate influences the compressive fracture energy of the studied materials, being derived dynamic increase factors (strain rate of  $200 \text{ s}^{-1}$ ) of 5.95, 2.73 and 3.10 for clay brick, mortar and masonry prisms, respectively. The high value obtained for clay brick suggests that the post-peak behavior is more influenced for clay brick than mortar. One of the reasons that could explain this difference is the porosity of the materials, being 23% for clay brick and 9% for mortar (Dias 2005). In fact, Vasconcelos et al. 2009 suggested that the porosity of materials could be one of the physical properties with direct influence on its post-peak behavior. The fact that the brick was studied in two different directions for the brick specimens and masonry specimens (Figure 2) could also have influenced these results, as this is an orthotropic material.

## **Conclusions**

When modelling or designing structures under impulsive loading (high velocity impacts or blast loads) it is important to understand the effect that the high strain rates have on the mechanical properties of materials. This work showed that the strain rate influences the mechanical properties of masonry and its components. A large experimental campaign was performed on different materials under different loading conditions. The strain rate of the performed tests ranged from  $10^{-5}$  (quasi-static) up to  $200 \text{ s}^{-1}$  (impulsive). It was found that most of the studied mechanical properties increased with the strain rate and dynamic increase factors up to 6 were derived for strain rates of  $200 \text{ s}^{-1}$ . Eq. 2 to Eq. 13 present the obtained empirical relations able to translate the influence of the strain rate in the mechanical properties of masonry and its components. These relations can be used to estimate the behavior of these materials under different strain rates.

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**Table captions:**

Table 1 – Average quasi-static mechanical properties of clay brick, mortar and masonry.

Table 2 – Examples of impact test results on clay brick.

Table 3 – Examples of impact tests results on mortar.

Table 4 – Impact tests results on masonry.

**Figure captions:**

Figure 1 – Drop Weight tower: a) schematic of the test setup b) testing site; c) brick specimen just before testing; d) PHOTRON FastCam APX-RS.

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Figure 4 – Examples of stress-strain curves at different strain rates for clay brick.

Figure 5 – Typical test sequence for clay brick.

Figure 6 – DIF (Compressive strength) for clay brick.

Figure 7 – DIFs for clay brick mechanical properties.

Figure 8 – Typical test sequence on mortar.

Figure 9 – DIFs for mortar mechanical properties: a) compressive strength; b) summary of studied properties.

Figure 10 – Typical test sequence on masonry.

Figure 11 – DIFs for masonry mechanical properties.

Table 1 – Average quasi-static mechanical properties of clay brick, mortar and masonry.

<b>Mechanical property</b>	<b>Brick (CoV)</b>	<b>Mortar (CoV)</b>	<b>Masonry (CoV)</b>
<i>Compressive strength, <math>\sigma_{max}</math> [MPa]</i>	13.59 (14%)	4.46 (10%)	7.94 (9%)
<i>Strain at peak strength, <math>\varepsilon_u</math> [mm/m]</i>	6.95 (12%)	6.36 (6%)	10.93 (15%)
<i>Young's modulus, <math>E</math> [GPa]</i>	2.32 (20%)	1.06 (11%)	0.80 (14%)
<i>Compressive fracture energy, <math>G_c</math> [N/mm]</i>	1.56 (31%)	1.43 (9%)	7.64 (3%)

Table 2 – Examples of impact test results on clay brick.

Acquisitio	Strain rate (s <sup>-1</sup> )	Compressive Strength		Young's Modulus		Strain at Peak Strength		Fracture Energy	
		$\sigma_u$ (MPa)	DIF	$E$ (GPa)	DIF	$\epsilon_u$ (mm/m)	DIF	$G_c$ (N/mm)	DIF
	Static	13.31	--	2.32	--	6.95	--	1.56	--
Targets	4	14.45	1.09	2.69	1.16	7.27	1.05	2.98	1.91
	6	19.85	1.49	3.23	1.39	8.39	1.21	4.48	2.87
	10	21.28	1.60	3.83	1.65	7.76	1.12	4.96	3.18
	21	21.92	1.65	4.86	2.09	5.55	0.80	3.70	2.37
	23	22.02	1.65	3.22	1.39	8.85	1.27	5.57	3.57
	29	22.80	1.71	3.82	1.65	7.76	1.12	4.72	3.03
	33	26.07	1.96	6.27	2.70	4.29	0.62	2.89	1.85
	34	27.13	2.04	4.07	1.75	8.78	1.26	6.65	4.26
	40	27.62	2.08	6.22	2.68	5.83	0.84	4.86	3.12
	46	27.81	2.09	6.30	2.72	5.85	0.84	5.00	3.21
	73	28.86	2.17	5.87	2.53	7.25	1.04	6.76	4.33
176	30.59	2.30	5.04	2.17	8.34	1.20	9.10	5.83	
Strain Cases	5	15.60	1.17	2.85	1.23	6.45	0.93	2.54	1.63
	10	21.70	1.63	3.47	1.50	7.30	1.05	5.18	3.32
	11	18.71	1.41	3.06	1.32	8.25	1.19	3.92	2.51
	20	24.08	1.81	3.28	1.41	9.46	1.36	5.73	3.67
	29	25.51	1.92	4.66	2.01	7.46	1.07	4.90	3.14

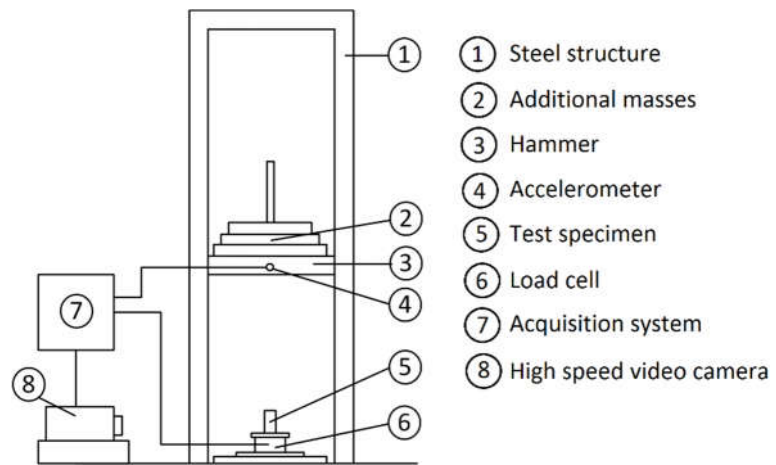
Table 3 – Examples of impact tests results on mortar.

Acquisitio	Strain rate (s <sup>-1</sup> )	Compressive Strength		Young's Modulus		Strain at Peak Strength		Fracture Energy	
		$\sigma_u$ (MPa)	DIF	$E$ (GPa)	DIF	$\varepsilon_u$ (mm/m)	DIF	$G_c$ (N/mm)	DIF
	Static	4.46	--	1.10	--	6.36	--	1.44	--
Targets	7	4.90	1.10	1.00	0.91	5.67	0.89	1.80	1.25
	17	7.68	1.72	1.32	1.20	7.20	1.13	1.72	1.19
	22	9.34	2.09	1.63	1.48	7.20	1.13	2.05	1.42
	27	11.61	2.60	2.24	2.04	5.17	0.81	2.43	1.69
	30	12.33	2.76	2.81	2.55	7.10	1.12	2.24	1.56
	38	12.72	2.85	2.49	2.26	6.30	0.99	2.50	1.74
	40	12.98	2.91	2.16	1.96	4.00	0.63	3.14	2.18
	61	13.70	3.07	2.69	2.45	5.10	0.80	2.91	2.02
	113	14.45	3.24	2.69	2.45	7.00	1.10	3.52	2.44
	141	16.15	3.62	3.57	3.25	7.50	1.18	3.89	2.70
	177	16.99	3.81	3.21	2.92	7.80	1.23	3.64	2.53
193	19.53	4.38	3.25	2.95	6.00	0.94	5.20	3.61	
Strain Gauges	6	6.22	1.39	1.31	1.19	6.72	1.06	1.66	1.15
	10	8.01	1.80	1.66	1.51	5.82	0.92	1.58	1.10
	23	9.54	2.14	1.93	1.75	6.61	1.04	2.03	1.41
	31	11.10	2.49	1.98	1.80	6.74	1.06	2.35	1.63
	37	13.52	3.03	2.53	2.30	5.48	0.86	2.87	1.99
	74	14.01	3.14	2.88	2.62	5.52	0.87	2.75	1.91

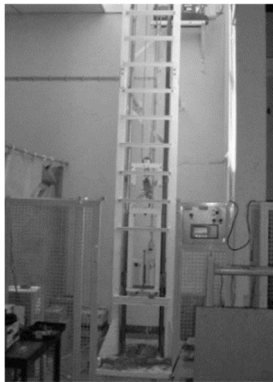
Table 4 – Impact tests results on masonry.

Acquisitio	Strain rate (s <sup>-1</sup> )	Compressive Strength		Young's Modulus		Strain at Peak Strength		Fracture Energy	
		$\sigma_u$ (MPa)	DIF	$E$ (GPa)	DIF	$\varepsilon_u$ (mm/m)	DIF	$G_c$ (N/mm)	DIF
Targets	Static	7.94	--	0.80	--	10.93	--	7.64	--
	2.1	7.37	0.93	0.88	1.10	10.73	0.98	6.29	0.82
	2.3	8.77	1.10	1.26	1.58	10.80	0.99	9.46	1.24
	3.0	7.94	1.00	0.92	1.15	10.64	0.97	9.41	1.23
	4.4	7.75	0.98	0.95	1.19	10.64	0.97	8.96	1.17
	5.0	8.89	1.12	1.44	1.80	10.80	0.99	7.89	1.03
	9.0	10.99	1.38	1.07	1.34	10.60	0.97	13.53	1.77
	10.6	9.44	1.19	0.88	1.10	13.95	1.28	13.53	1.77
	17.5	11.55	1.45	1.49	1.86	12.96	1.19	14.21	1.86
	22.0	11.32	1.43	1.00	1.25	9.71	0.89	16.46	2.15
	25.6	12.46	1.57	1.47	1.84	10.66	0.98	18.77	2.46
	26.0	11.76	1.48	1.15	1.44	12.05	1.10	13.89	1.82
	54.0	16.61	2.09	1.01	1.26	14.80	1.35	18.75	2.45

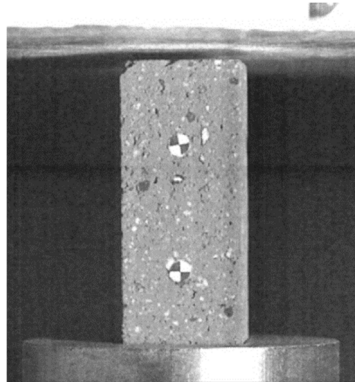




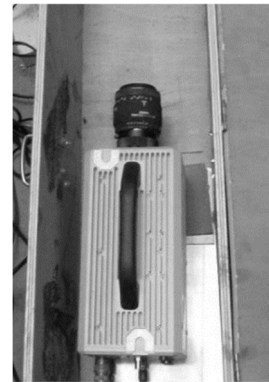
a)



b)



c)

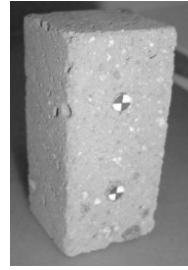


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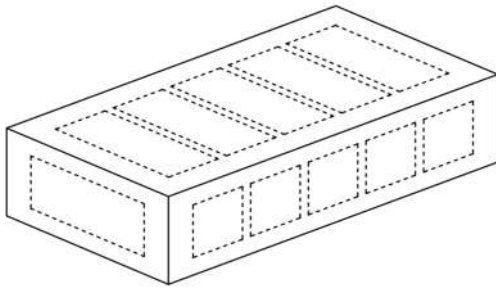
Figure 1 – Drop Weight tower: a) schematic of the test setup b) testing site; c) brick specimen just before testing; d) PHOTRON FastCam APX-RS.



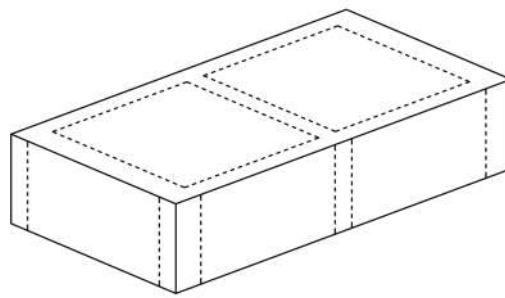
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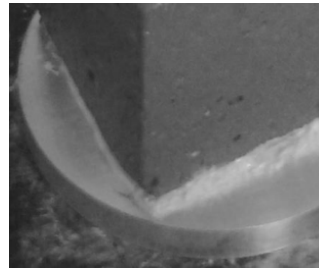
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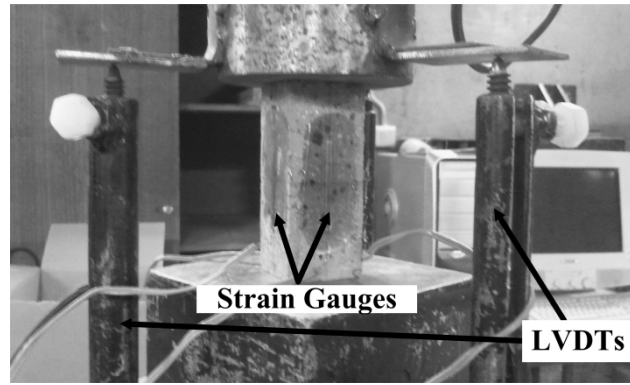


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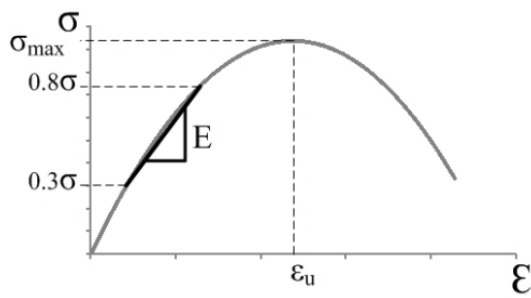


f)

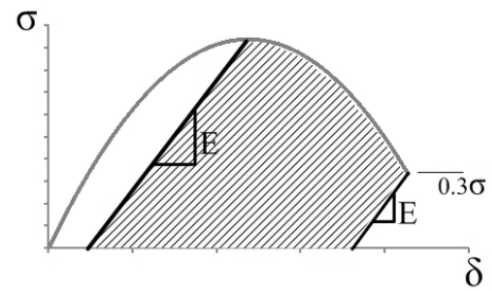
Figure 2 – Materials: a) Galveias brick; b) brick specimen; c) brick cutting scheme for brick specimens; d) brick cutting scheme for masonry specimens; e) mortar specimens' molding; f) masonry specimens aluminium base.



a)



b)



c)

Figure 3 – Quasi-static testing: a) quasi-static testing apparatus; b) typical relation for stress – strain; c) typical relation stress – displacement.

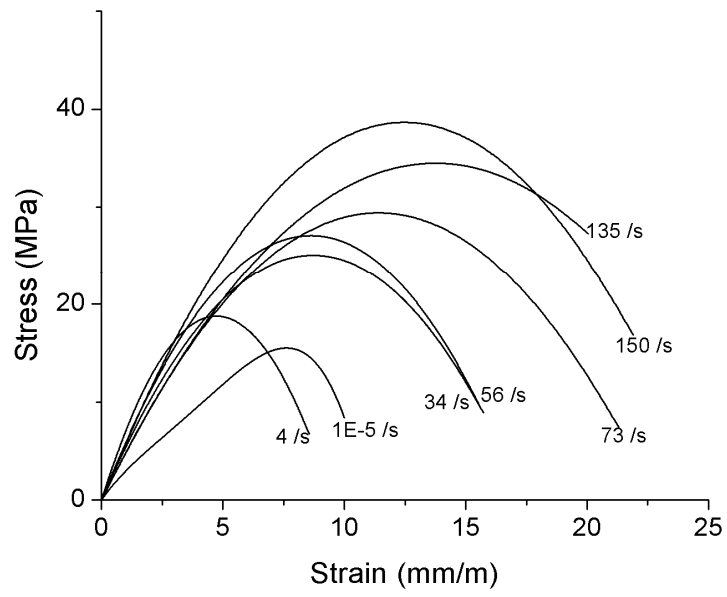


Figure 4 – Examples of stress-strain curves at different strain rates for clay brick.

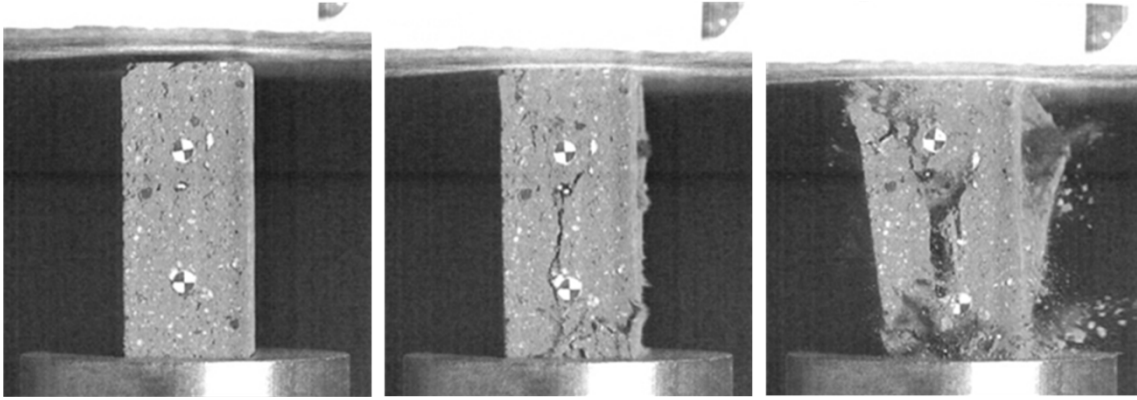


Figure 5 – Typical test sequence for clay brick.

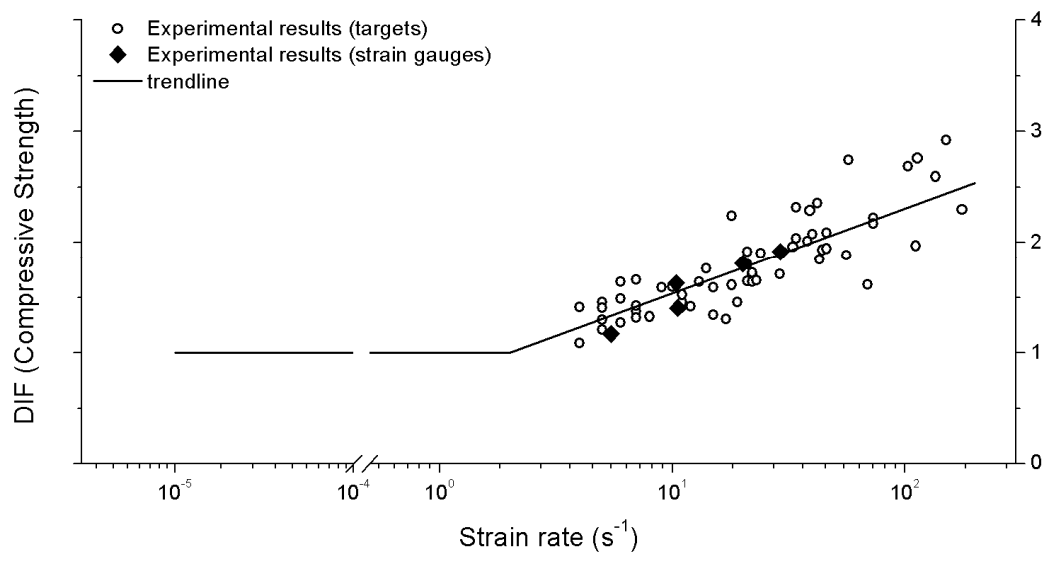


Figure 6 – DIF (Compressive strength) for clay brick.

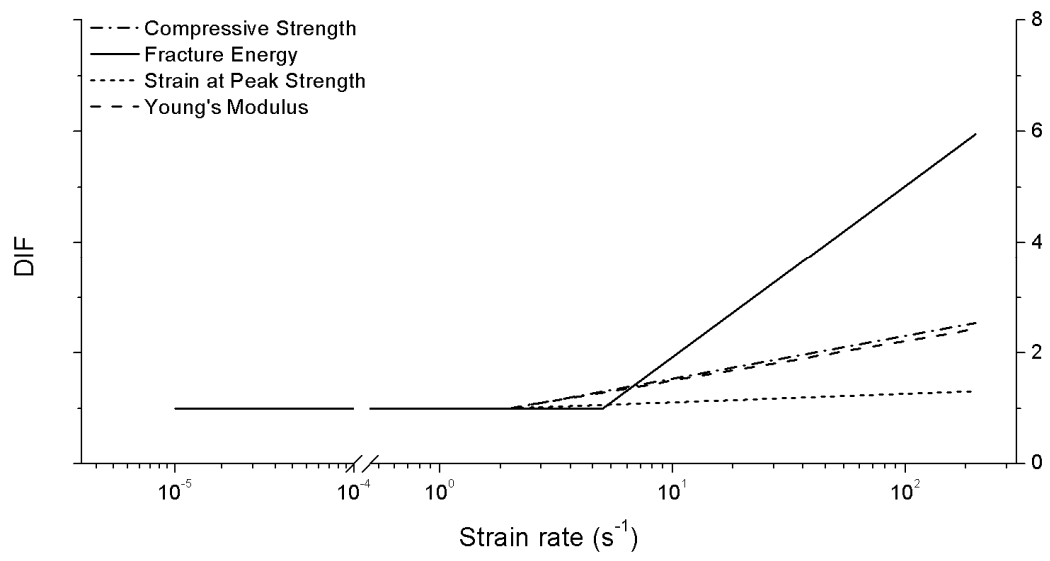


Figure 7 – DIFs for clay brick mechanical properties.

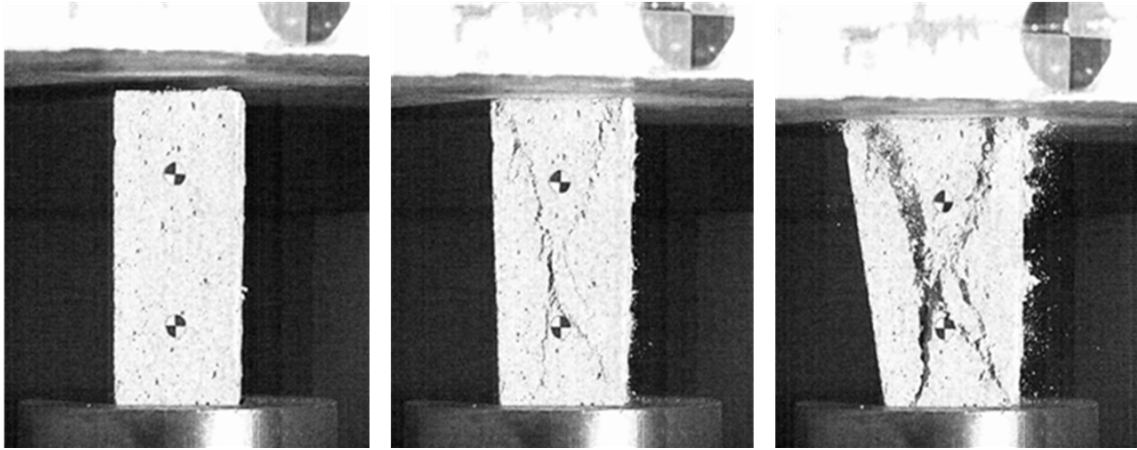
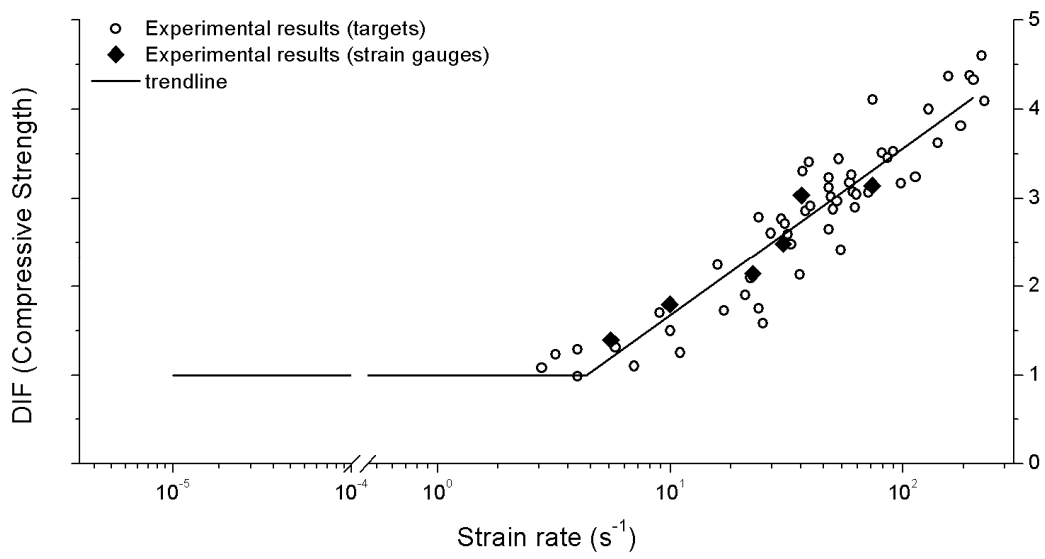
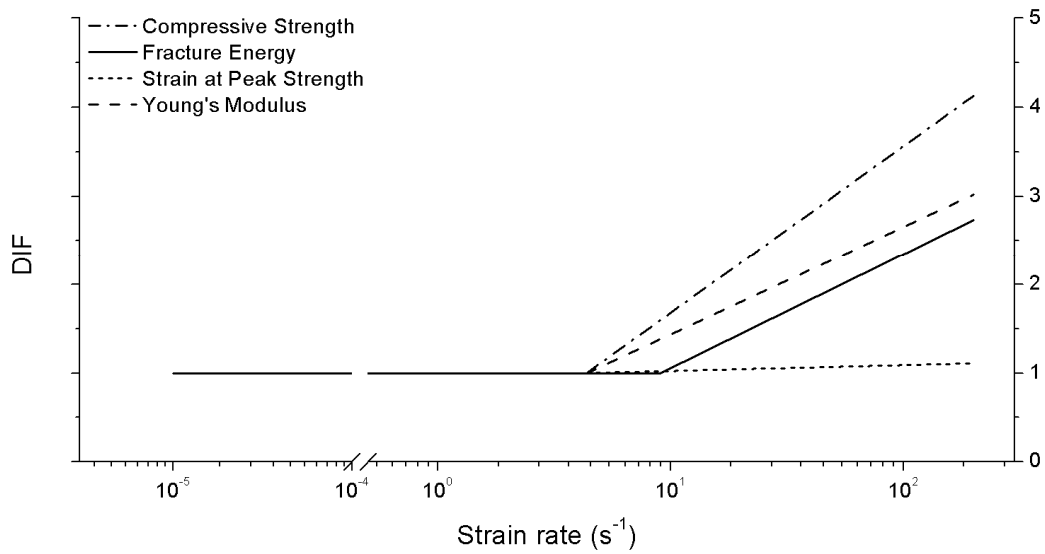


Figure 8 – Typical test sequence on mortar.





a)



b)

Figure 9 – DIFs for mortar mechanical properties: a) compressive strength; b) summary of studied properties.

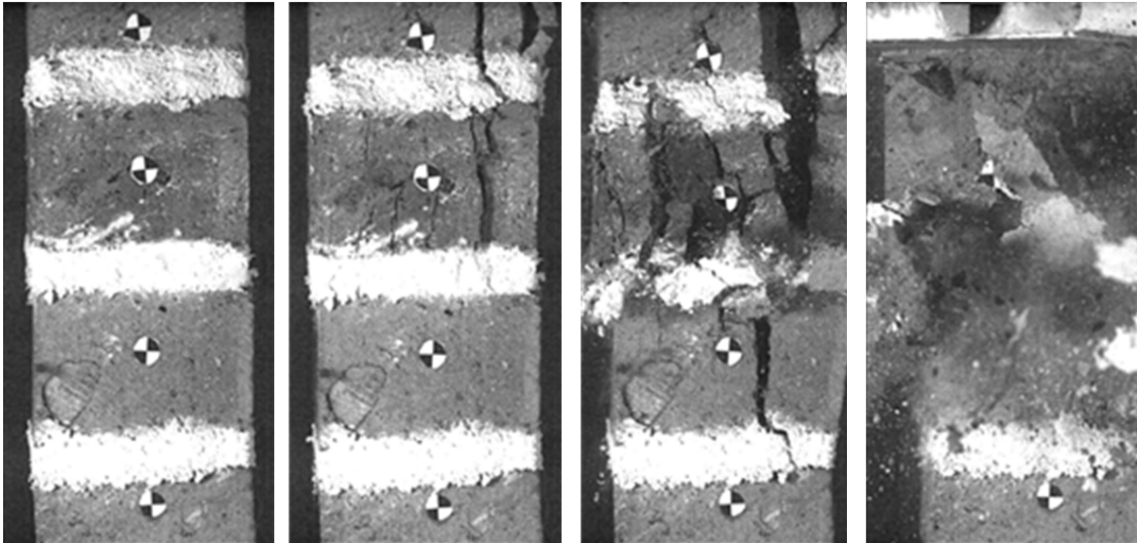


Figure 10 – Typical test sequence on masonry.

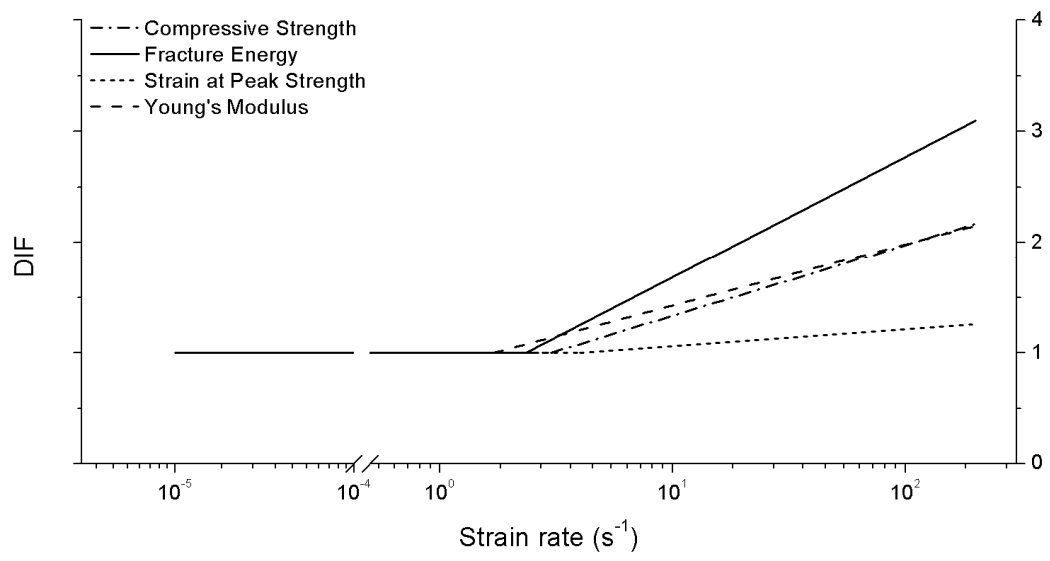


Figure 11 – DIFs for masonry mechanical properties.