

Use of castor oil and its derivatives to produce γ -decalactone by the yeast *Yarrowia lipolytica*: optimization of operating conditions

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Castor oil is a natural oil obtained from the seed of the castor plant, *Ricinus communis*. It is non-toxic, biodegradable and a renewable resource. Chemically, it is a triglyceride of fatty acids. Approximately 90% of the fatty acid content is ricinoleic acid (12-hydroxioctadec-9-enoic acid), a hydroxylated C₁₈ fatty acid that in its esterified form is the major constituent (about 80%) of castor oil, which makes it an abundant compound.

The yeast *Yarrowia lipolytica* is one of the more intensively studied non-conventional yeast species. This microorganism is not only of interest for fundamental research, but also for biotechnological applications (1). *Y. lipolytica* is able to carry out the biotransformation of ricinoleic acid into γ -decalactone (3), a peach-like aroma compound well known in several food and beverages, reason why the food industry has a high interest in its biotechnological production. Since this yeast has a GRAS status, a natural label is conferred to the aroma which is very important, considering the increasing health- and nutrition-conscious lifestyles (2).

In the present work two different ricinoleic acid sources (methyl ricinoleate and castor oil) at different concentrations were tested as substrates. Although higher amounts of γ -decalactone ($\cong 2$ gL⁻¹) were achieved with oil concentrations of 3% and 5% (v/v) for each substrate, the productivity of the overall process was small (10 to 14.5 mgL⁻¹h⁻¹). Work is now focused on the productivity improvement.

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