Fault Injection for the Evaluation of Critical Systems

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Resumo

Atualmente, os sistemas críticos estão cada vez mais presentes no nosso dia-a-dia, fazendo aumentar a necessidade de os assegurar cada vez mais e reduzindo o risco de acidente ou falha. A industria espacial e automóvel são exemplos de indústrias que usam esses sistemas e que necessitam de os ver assegurados. Consequentemente, têm de ser tomadas medidas para garantir a segurança de um sistema ao nível de software e hardware.

A injeção de falhas é uma das respostas a esse problema, fazendo uso das suas diferentes técnicas para poder avaliar e validar sistemas críticos. A injeção de falhas pode ser considerada uma técnica de teste ao software, onde as falhas podem ser injetadas ao nível do software ou hardware e cujos resultados podem ser monitorizados de forma a avaliar como é que o sistema reagiu a tais falhas. Scan-Chain Implemented Fault Injection é a técnica de injeção de falhas que proporciona uma maior acessibilidade, observabilidade e controlabilidade. Com esta técnica, os níveis de hardware e de integração de sistemas podem ser validados.

O csXception® é um ambiente de injeção de falhas automatizado desenvolvido pela Critical Software S.A para avaliar e validar sistemas críticos. A sua arquitetura é dinâmica e baseada em plugins de injeção de falhas. Devido à crescente presença dos microcontroladores ARM® Cortex-M3 na industria automóvel, surgiu a necessidade de criar um novo plug-in de injeção de falhas para o csXception®.

Assim, o objectivo principal desta dissertação de mestrado é o desenvolvimento de um novo plug-in de injeção de falhas para o csXception®, que permita injetar falhas em microcontroladores ARM® Cortex-M3, contextualizar o novo plug-in com a norma ISO-26262 e utilizar um caso de estudo para mostrar alguns dos resultados obtidos.
Abstract

Nowadays, critical systems are much more present in our daily life, increasing the need to ensure that these systems are becoming safer and thus reducing the risk of accident or failure. The space and automotive industry are examples of industries who use these systems and need to see them insured. Therefore, actions need to be taken to guarantee the safety of a system, both at software and hardware levels.

Fault injection is one of the answers to that specific problem, making use of its different techniques in order to respond to the critical system validation and evaluation. Fault injection can be considered as a testing technique, where faults are injected in the hardware or software levels and whose results are monitored in order to evaluate how the system handles such faults. Scan-Chain Implemented Fault Injection is a fault injection technique that provides more reachability, observability and controllability. With this technique, the hardware-level and system-integration validation can be guaranteed.

csXception® is an automated fault injection environment that validates and evaluates critical systems. Developed by Critical Software, S.A., the csXception®’s architecture is dynamic and based on fault injection plug-ins. With the increasing presence of Cortex-M3 microcontrollers on the automotive industry, a new plug-in for csXception® needs to be developed.

Thus, the main goal of this master dissertation is the development of a new fault injection plug-in for csXception® that allows the user to inject faults into ARM® Cortex-M3 microcontrollers, to contextualize the new plug-in with the ISO-26262 safety standards and to use a case study to show some of the obtained results.
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List of Acronyms

ABS  Anti-lock Braking System
API  Application Programming Interface
ASIL  Automotive Safety Integrity Levels
CSW  Critical Software
E/E  Electrical and/or Electronic
ECU  Electronic Control Unit
EFD  Easy Fault Definition
EME  Experiment Management Environment
FAM  Fault Access Module
FDM  Fault Definition Module
FI  Fault Injection
FIM  Fault Injection Module
GDB  Gnu DebuGger
GOOFI  Generic Object-Oriented Fault Injection
GUI  Graphical User Interface
**HWIFI**  Hardware Implemented Fault Injection

**ICDI**  In-Circuit Debug Interface

**ISO**  International Organization for Standardization

**OpenOCD**  Open On-Chip Debugger

**RISC**  Reduced Instruction Set Computing

**SCIFI**  Scan-Chain Implemented Fault Injection

**SCSs**  Safety-Critical Systems

**SQL**  Structured Query Language

**SWIFI**  Software Implemented Fault Injection

**USB**  Universal Serial Bus

**XML**  eXtensible Markup Language
Chapter 1

Introduction

Summary
This chapter briefly exposes the context of this thesis: it gives an overview of the project, presents the company where the project was developed, and eventually shows the structure of the document.

1.1 Overview

Nowadays, the software industry needs to increase the levels of reliance of computer systems. Aerospace, railway control, medical life-support, industrial plant control, nuclear power plants, automotive industry and the defense sector are just some of the areas imposing new challenges to software industries in terms of high availability, reliability and safety requirements. Additionally, mission-critical systems may be increasingly found in our daily life in areas such as the telecommunication industry, banking, insurance or any other industry that runs 24 hours a day and 365 days a year and where computer malfunctions can lead to tremendous capital losses.

In the last couple of years it became clear that the dependability requirements (Availability, Reliability, Integrity, Security) of computer systems cannot be guaranteed with only careful designs, quality assurances or fault avoidance techniques (Cotroneo, 2013). It is still unrealistic to assume that faults can be completely avoided. Along these lines, the true challenge con-
centrates on whether computer systems can provide the expected service in the presence of faults. Software systems developed in the areas discussed before need, indeed, to be tolerant to faults. This active area of research is known as Fault tolerance (Koren & Krishna, 2010).

To check whether a software system is either fault tolerant or not, the most straightforward approach is to inject faults in the said system. These faults can be injected at both hardware or software level. In an attempt to respond to market needs, Critical Software created csXception®, a product that automatically injects faults into multiple processor architectures’ and software programming languages.

During my curricular internship at Critical Software S.A., it was my responsibility to develop a new fault injection plug-in for ARM® Cortex-M3 microcontroller running on csXception®. Even though the plug-in can run on any ARM® Cortex-M3 system its target area is the automotive industry, injecting faults on an Anti-lock Braking System (ABS) demonstrator and contextualizing the plug-in with the ISO-26262 automotive safety standard.

### 1.2 Critical Software S.A.

Critical Software (CSW) is a multinational Information Technology and Software company founded by Gonçalo Quadros (Chairman), João Carreira and Diamantino Costa. In 2011, CSW had a turnover of almost 20M€ (twenty million euros). Today they have a Capability Maturity Model Integration (CMMI) with a Level 5 quality certification.

![Critical Software logo](image)

Figure 1.1: Critical Software logo

CSW was established in the year of 1998 in Coimbra (Portugal) starting as a spin-off of the University of Coimbra’s business incubator and technology transfer center, the Instituto Pedro
1.3 csXception®

Nunes (IPN). Since then, CSW creates and deploys software solutions that guarantee support for key operational functions by delivering software tools that protect personnel, monitor the safety of equipment and ensures that critical processes are conducted securely and efficiently.

Currently, the CSW has offices in Coimbra, Lisbon and Oporto (Portugal), Chicago (USA), Southampton (UK), São Paulo (Brazil), Maputo (Mozambique), Luanda (Angola) and Singapore (Singapore).

1.3 csXception®

The csXception® is an automated Fault Injection (FI) environment that uses advanced debugging and performance monitoring features existent on most modern processors to inject faults using software and monitoring their impact on the target system. Being developed since the mid-90s, it gave CSW the opportunity to work with the biggest aerospace agencies around the world, such as the National Aeronautics and Space Administration (NASA), the European Space Agency (ESA), the China Aerospace Science and Technology Corporation (CASC) and the Japan Aerospace Exploration Agency (JAXA) in order to validate their real time critical systems.

csXception® offers solutions for different target systems with a consistent user interface. Moreover, it can always be improved by reducing the complexity of FI processes for different fault models and target systems.

Figure 1.2: csXception® logo

1.4 Document Structure

- Chapter 2: Describes the state of the art on fault injection and safety-critical systems, exploring the different techniques and tools used for this purpose;
Chapter 1. Introduction

- **Chapter 3:** Contains the description, motivation and details about the fault injection automotive plug-in;

- **Chapter 4:** Contains the development process implemented on the Cortex-M3 plug-in;

- **Chapter 5:** Presents the results obtained from the ABS case study;

- **Chapter 6:** Finalizes the document with some conclusions, the satisfaction on accomplishing the objectives and future work.
Chapter 2

Safety-Critical Systems and Fault Injection

Summary
This chapter provides information for understanding the theoretical theme of fault injection, describing what is the motivation for its realization and which are its basic principles, and enumerating the various techniques and tools developed in this domain.

Being developed by humans, all software products are, consequently, prone to errors. As a result, programmers and hardware developers cannot predict everything and nothing is neither absolutely certain nor controllable. As such, when working with critical systems we must be aware of these variables because huge financial investments/impacts or human lives can depend on those systems.

Fault injection evaluates and validates critical systems, helping in the development process and giving additional information to the programmer by telling, for example, Where the bug is, How it happened and What could happen after that. Applying fault injection techniques to test critical systems will lead to a reduced failure probability.

In critical areas, such as Space Industry or Automotive Industry, the financial investment is enormous and, consequently, their dependability on FI tools is increasing in order to guarantee a higher resilience for the systems.
2.1 Safety-Critical Systems

A system is considered as safety-critical when the consequences of its failure can lead to the loss of a life or to significant property or environmental damage (Cotroneo, 2013).

Safety-Critical Systems (SCSs) are developed in several different domains and industries, for example, in transportation, space, telecommunications, military infrastructures (e.g. nuclear and power plants) or medical control devices.

For each domain, SCSs are developed following a set of guidelines, specified on certification standards whose typical aim is to give recommendations about all the development process activities. For some safety-critical systems, these certifications are mandatory.

The software in such systems is much more complex. The need to perform more and more tasks and to guarantee interaction between them and the hardware equipment is becoming a real challenge. Even though the software is only one of the many parts of the SCSs, its quality assurance is the most difficult one. Although the SCSs Software is usually developed according with the most consolidate practices on software engineering, no methodology, technique or strategy is currently able to assure the absolute absence of software failures. At this point, evaluation and validation of SCSs is crucial, guaranteeing that the SCSs Software and Hardware are developed according to safety standards.

2.1.1 Space Industry

The Space Industry refers mainly to the manufacturing of components that go into the Earth's orbit or beyond, such as satellites, launch vehicles and ground and mission control systems. The hardware manufacturing and software development of these components are carefully designed, documented and tested.

However, failures continue to happen. The most common in space is the single event upset (SEU), which is a change of state caused by ions and electro-magnetic radiation striking a sensitive node in a micro-electronic device, like in a microprocessor, a semiconductor memory, or power transistors. In Section 2.3 a possible solution to test and simulate these kind of
errors/failures will be presented. Horror stories where millions of dollars were lost already happened in space industry. We will present two of these stories next.

• In 1999, NASA lost communication with the Mars Climate Orbiter, sent to planet Mars in 1998. NASA lost 125 million dollars because a Lockheed Martin engineering team used English units of measurement while NASA's team used the more conventional metric system for a key spacecraft operation. According to the NASA report: "...The units' mismatch prevented navigation information from transferring between the Mars Climate Orbiter spacecraft team at Lockheed Martin in Denver and the flight team at NASA's Jet Propulsion Laboratory in Pasadena, California".

• In 2005, the DART Spacecraft incorrectly estimated the distance to the MUBLCOM satellite, leading to a crash and the total loss of DART after it used all its fuel. According to the NASA report: "... a critical navigation failure occurred when the DART and the MUBLCOM spacecrafts were about 200 meters apart, which precluded the full activation of the AVGS (Advanced Video Guidance Sensor) and allowed DART to approach MUBLCOM without accurate ranging information. A later failure of the collision avoidance system, which was relying upon inaccurate position and velocity information, allowed DART to ultimately collide with MUBLCOM at a relative speed of approximately 1.5 meters per second. Both spacecrafts survived the collision without apparent damage. Throughout the autonomous proximity operations, DART used its limited propellant faster than anticipated, which caused a premature end to the mission".

This kind of event, which was precluded by software failures, is a perfect example of scenarios that can be strongly mitigated by the usage of fault injection techniques. Using FI and an adequate FI model, the potential failure could probably be detected and mitigated during development.
2.1.2 Automotive Industry

Vehicles are part of our daily lives, whether we use them privately or in public transportation. Despite the growing environmental concern, vehicles are continuously increasing in numbers per capita in most countries. On average, the percentage of the cost of electronics embedded nowadays in automobiles can account already for about 40% of the overall cost. This value can be even higher in luxury models. Cars contain on average 30 to 50 Electronic Control Unit (ECU) and today’s average cars contain about 10 million lines of code. It is expected that this number will grow up to 300 million in a decade (Economist, 2010).

As more Electrical and/or Electronic (E/E) components are used within safety critical functions, safety has become a key issue for future automobile development. The most recent progresses in the areas of driver assistance, vehicle dynamics control, and active and passive safety systems increasingly touch the domain of safety engineering, as the failure of any of these systems can lead to the injury or death of people. Future developments on these areas will strengthen the need of safe system development processes, providing the possibility to generate evidences that all the system components are working as they should with maximum safety.

Situations where vehicles have to be recalled due to system or software issues have to be avoided at all costs. I will present two examples to demonstrate these types of problems:

- In 2010, Toyota Motor Sales (USA) announced the recall of approximately 2.3 million vehicles to correct sticking accelerator pedals on its 2009-10 RAV4, 2009-10 Corolla, 2009-10 Matrix, 2005-10 Avalon, 2007-10 Camry, 2010 Highlander, 2007-10 Tundra and 2008-10 Sequoia models. This issue is being partly attributed to a software glitch in the ECU control over the accelerator;

- In 2011, Honda issued a recall for 2.5 million CRV and Accord sedan due to a transmission software glitch.
2.1.2.1 ISO-26262 standard

Since safety is a crucial aspect for road vehicles, the International Organization for Standardization (ISO) prepared a new standard. ISO-26262, also entitled "Road Vehicles – Functional Safety", is a functional safety standard that defines functional safety for automotive equipment applicable throughout the lifecycle of all automotive electronic and electrical safety-related systems, going from the system's conception to the system's maintenance. This standard is an adaptation of IEC-61508 (Figure 2.1) to comply with specific needs to the application of E/E systems within road vehicles.

ISO-26262 defines stringent requirements in order to increase the dependability and quality of automotive safety critical systems. This is where fault-tolerant hardware and software mechanisms (e.g. robustness, fault isolation, detection, recovery, containment, monitoring, diagnostics, redundancy, etc.) are usually combined and used in order to guarantee (or at least improve) the safety of the system. It is hardly possible to test all those mechanisms on the system context without appropriate tools and without exercising all the operational conditions and situations, including the extreme/limit cases. These cases arise usually when hardware failures occur. When data is corrupted the software either falls into abnormal situations, or has defects that get triggered, or result in very uncommon situations (e.g. the Honda CRV and Accord sedan recall). Fault injection techniques provide a way to cover and stimulate
these extreme/limit or abnormal cases, depending on the realistic nature of the fault models produced and the capabilities offered by the tools to inject the faults and monitor the injection results.

With a trend of increasing complexity in software and hardware implementations, the inherent risks also increase, such as systematic failures and random hardware failures. ISO-26262 provides a set of practical requirements and processes to minimize these risks. ISO-26262 is only concerned with E/E systems, providing a framework within which safety-related systems based on other technologies can be considered. Some of the most important characteristics are:

- To provide an automotive safety lifecycle (management, development, production, operation, service and decommissioning) and to support the tailoring of the necessary activities during these lifecycle phases;

- To use Automotive Safety Integrity Levels (ASIL) to specify the item's necessary safety requirements in order to achieve an acceptable residual risk;

- To provide requirements for validation and confirmation measures to ensure an acceptable level of safety.

ISO 26262 is intended to be applied to safety-related systems that include one or more E/E systems installed in passenger vehicles. Although until now only light passenger vehicles are mandated to comply with the standard, it is foreseen that in a near future all vehicles, including heavier ones, will also be mandated to abide with it.

One of the key concepts introduced by ISO-26262 is the ASIL. The hazard analysis and risk assessment procedures (executed during the safety life-cycle) are based on the combination of the probability of exposure to the hazard, the possible controllability by the driver to the exposure to the particular hazard, and the possible outcomes if a critical event occurs (Figure 2.2). This combination determines the ASIL of a particular system item.
2.2 Fault Injection

Fault injection evaluates the dependability of a system, studying generated errors and failures. In complex systems it is hard to understand what causes some error/failures or where they begin. It deals with the calculated insertion of artificial faults into a target system or a simulation of it, in order to understand what could be the system's reaction to the injection of real faults and providing a feedback for system correction or enhancement, or for operational procedures' preparation (Hsueh, Tsai, & Iyer, 1997) (Carreira, Costa, & Silva, 1999).

Fault injection has two main objectives:

- **System validation**: for testing the target system's fault-tolerance and verifying if it gives the expected service. If it does not occur, a bug must be reported and fixed.

- **System evaluation**: to estimate the system's performance, providing information on what kind of faults will occur and how frequently it will happen.

A system may not always behave as expected. The causes and consequences of these deviations from the expected function of a system are called "factors to dependability" or "fault-error-failure cycle" (Ziade, Ayoubi, & Velazco, 2004) Each of these factors are described below.

**Figure 2.2: ASIL risk estimation**

The ASIL does not address the technologies used in the system as it is, purely focusing on the harm to the driver and other road users. Every safety requirement is assigned an ASIL classification of the scale A, B, C or D, with D being the most safety-critical level.
• **Fault** is a defect in the system (it can also be called "bug") that may or may not cause an error. For instance, although a system may contain a fault, the error is only triggered depending on specific input data.

• **Error** represents the difference between the expected and actual result in a software system. Errors are generated by a fault that changes the expected sequence of the software system.

• **Failure** happens when the system's behavior is different from the expected. For example, when an error occurs, if it is not caught and handled, the usage of fault tolerance techniques causes an unexpected behavior on the system and can be considered a failure.

![Figure 2.3: System failure behaviour](image)

When a fault causes an incorrect change in the target system an error occurs. Nevertheless, the fault remains localized in the target system and other errors may occur from that one. When a fault-tolerance mechanism detects an error it must handle the faults and hold the errors, otherwise a system failure may occur.

### 2.2.1 Fault Injection History

The fault injection technique appeared for the first time in 1972 in an article by Harlan Mills (Mills, 1972), describing a fault seeding approach (Voas & McGraw, 1998). The original idea was to estimate reliability based on an estimate of the number of remaining faults in a program. This estimation could be derived from counting the number of seeded faults that were uncovered during testing, in addition to counting the number of real faults that were found during testing.
2.2. Fault Injection

Initially applied to centralized systems especially dedicated to fault-tolerant computer architectures' in the early 70's, fault injection was used almost exclusively by industries for measuring the coverage and latency parameters of high reliable systems.

From the mid-80's, the academia started actively using fault injection to conduct experimental research. The initial work was mainly concentrated on understanding the error propagation and analyzing the efficiency of new fault-detection mechanisms.

In the early 90's, the foundation of fault injection was defined. More information and research in the way of literature can be found, with descriptions on how to employ fault injection for hardware systems validation, software testing and hardware design validation (Benso & Prinetto, 2003). It was only in the late 90's that the first fault injection tools for system validation and evaluation made their appearances and one of them is the CSW's product: csXception®.

2.2.2 Fault Injection environment

Figure 2.4: Basic components of a fault injection environment

In Figure 2.4 the basic components of a FI environment is represented. It usually includes a Target System, Fault Injector, Workload generator, Monitor, Controller, Data collector and a Data analyzer.
• **Target System** is where the fault is going to be injected. It is typically running on a separate computer.

• **Fault Injector** is what injects faults in the target system. The fault library (also called fault model) is where FI techniques are specified, telling what is the fault type, location and trigger in use.

• **Workload generator** is usually an application/program that runs in the target system and contains its own libraries.

• **Monitor** receives the target system’s outputs and communicates with the controller that decides which data is going to be saved in the Data collector.

• **Controller** is the main component of the FI system, setting all the FI flow.

• **Data collector** saves the necessary data, generally in a database system.

• **Data analyzer** is the data processing analysis, giving the user the necessary results to find what can be wrong with his system.

### 2.2.3 Fault Injection and ISO-26262

The main purpose of ISO-26262 is to ensure the safety of road vehicles by providing a set of guidelines to help product development. This functional safety standard divides the product’s development process in three main parts (Figure 2.5): system level integration (part 4), hardware development (part 5) and software development (part 6).
2.2. Fault Injection

The ISO-26262 is the first standard to present fault injection as a highly recommended technique to be used at different critical levels. The purpose differs depending on the level where it is applicable. Table 2.1 shows the ASIL levels for each test activity of the ISO-26262.

<table>
<thead>
<tr>
<th>ISO-26262 test activities</th>
<th>ASIL classification</th>
</tr>
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<tbody>
<tr>
<td><strong>System Level (Part 4)</strong></td>
<td></td>
</tr>
<tr>
<td>Correctness of implementation of system design specifications and technical safety requirements</td>
<td>B, C, D</td>
</tr>
<tr>
<td>Effectiveness of diagnostic coverage of hardware fault detection mechanisms</td>
<td>C, D</td>
</tr>
<tr>
<td>Correctness of implementation of system design specifications, technical and functional safety requirements</td>
<td>C, D</td>
</tr>
<tr>
<td>Effectiveness of diagnostic failure coverage of safety mechanisms at item level</td>
<td>C, D</td>
</tr>
<tr>
<td>Correctness of implementation of functional safety requirements</td>
<td>A, B, C, D</td>
</tr>
<tr>
<td>Effectiveness and failure coverage of safety mechanisms at vehicle level</td>
<td>C, D</td>
</tr>
<tr>
<td><strong>Hardware Level (Part 5)</strong></td>
<td></td>
</tr>
<tr>
<td>Hardware integration tests to verify completeness and correctness of the safety mechanisms’ implementation respecting hardware safety requirements</td>
<td>C, D</td>
</tr>
<tr>
<td><strong>Software Level (Part 6)</strong></td>
<td></td>
</tr>
<tr>
<td>Software unit testing</td>
<td>D</td>
</tr>
<tr>
<td>Software integration testing</td>
<td>C, D</td>
</tr>
</tbody>
</table>

Table 2.1: Fault Injection mapping on ISO-26262 test activities

Based on this document we may conclude that fault injection is recommended for all the ISO-26262 test activities, namely for those with higher levels of criticality (C and D).

Even though ISO-26262 explicitly mentions the use of fault related approaches, the standard does not detail the recommended fault injection approach to be used. This leaves room for various interpretations on how to approach this problem. Moreover, a correct fault model
needs to be devised so that accurate fault injection can be performed.

2.3 Fault injection techniques

A fault injection application can act on different means, depending on what to validate and/or evaluate. The most common techniques are described next.

2.3.1 Hardware Implemented Fault Injection

*Hardware Implemented Fault Injection* (HWIFI) uses additional hardware to inject faults on a target system and examine the effects. Depending on the faults and their locations, HWIFI falls into two categories, HWIFI with contact or without contact (Hsueh et al., 1997).

2.3.1.1 Fault Injection with contact

Occurs when the injector has direct physical contact with the target system, producing voltage to the target chip. It is usually called pin-level injection because it interacts directly with the circuit pins of the processor. The two main techniques of pin-level FI are:

- **Active probes**, which add electric current to the target processor via probes presented on processor pins. However, we must be careful when using this technique because excessive amount of voltage on the board can damage it.

- **Socket insertion**, which makes the simulation of various physical faults possible by inserting a socket between the target hardware and its circuit board. The socket insertion injects stuck-at, open or more complex logic faults, giving total control to the processor’s pin signals.

2.3.1.2 Fault Injection without contact

The injector has no direct physical contact with the target system, relying on an external source that produces a natural physical phenomenon (Hsueh et al., 1997), very similar to what
happens to aerospace devices. Heavy-ion radiation, electromagnetic interference, weather conditions and temperatures are some of the examples of HWIFI without contact.

With heavy-ion radiation, an ion passes through the depletion region of the target device and generates current.

However, it is hard to tell the exact time or location at which the fault is going to be injected, since heavy-ion radiation and electromagnetic interference are not precisely triggered. (Cunha, Barbosa, & Silva, 2013)

### 2.3.2 Software Implemented Fault Injection

*Software Implemented Fault Injection* (SWIFI) is a low-cost and easy-to-control technique to inject faults in a target system, compared to HWIFI techniques described before (Arlat et al., 2003).

SWIFI is usually achieved by changing memory or registering values on the target system based on a defined fault model. It can be categorized based on *when* faults are going to be injected. There are two possibilities: during compile-time or during runtime.

#### 2.3.2.1 Compile-Time Fault Injection

This method injects faults before the program’s loading and execution. It injects faults directly into the source-code or assembly-code by emulating the hardware effect. This method implementation is very simple, but it does not allow the injection of faults as the workload program runs.

#### 2.3.2.2 Runtime Fault Injection

During runtime injection, a mechanism is needed so the fault is injected on the target system. The most common ones are:

- **Time-out** - this is the simplest of all the techniques, as the trigger is obtained from a software or hardware time-out. Since it injects faults based on time, it produces
Chapter 2. Safety-Critical Systems and Fault Injection

unpredictable reactions on program behavior.

- **Exception/trap** - in this case, when a hardware exception or a software trap occurs, the workload control is passed on to the fault injector. A software trap is when a pre-determinate instruction in the code is reached, injecting the fault before the selected instruction. After that process the program resumes. Hardware exceptions can occur when a particular memory location is reached. Both mechanisms must be linked to the interrupt handler vector.

- **Code Insertion** - this mechanism inserts extra instructions, being the moment of injection the execution of those instructions.

### 2.3.3 Scan-Chain Implemented Fault Injection

Techniques for injecting faults in physical systems, such as HWIFI or SWIFI, provide limited controllability and observability. Moreover, these techniques may not be able to emulate the effects of all fault injections because they suffer from a lack of physical reachability (Folkesson, Svensson, & Karlsson, 1998).

One way of improving reachability as well as observability and controllability in the evaluation of physical systems is to use **Scan-Chain Implemented Fault Injection (SCIFI)**. Nowadays, all processors implement the IEEE 1149.1 standard. This standard defines test logic which can be included in an integrated circuit to provide standardized approaches to test the interconnections between integrated circuits once they have been assembled onto a printed circuit board. The test logic consists of a boundary-scan register and other building blocks and is accessed through a Test Access Port (TAP).

The SCIFI technique injects faults, taking advantage of these boundary-scan chains and internal scan chains present in almost all mainstream developed processors.
2.3.4 Robustness Fault Injection

Robustness fault injection is oriented to a particular programming language (C, Java, Ada, etc.). The main objective of this technique is to analyze a given software Application Programming Interface (API) for robustness weaknesses.

Typically, this API is a set of functions or routines that possesses a predefined set of parameters of specific data types. If API parameters are not validated when they are being called, the use of these incorrect parameters may lead to erroneous system behavior or even system hang or crash.

In order to assess such validation difficulties on API components, the methodology must be based on the characteristics of the API parameter types and correspondent bounds. For example, in a function composed by two parameters, each correspondingly integer and long data types, the values to be injected will be bounded by the maximum and minimum data values allowable by each data type.

2.4 Fault Injection Tools

Having presented fault injection techniques, we now present the different tools that implement such techniques. In this Section, the focus is on the analysis of the said tools’ architecture, which use some of the techniques identified before.

2.4.1 csXception®

csXception® is a 100% JAVA application and may run in most operating systems, being Linux, Windows and MAC OS just a few among the options. In addition, it also uses the postgresQL database system.

This product’s architecture resembles to Client/Server type. The server side represents the host computer and the client side is the target system where the faults are going to be injected (Carreira, Madeira, & Silva, 1995) (Carreira, Madeira, & Silva, 1998).

On the host computer’s side, the architecture is based on modules. The communication
between these modules is made with Infobus, a Java communication class based on message exchange. The architecture of csXception® is shown in Figure 2.6.

![Figure 2.6: csXception® architecture](image)

csXception® is divided in four main modules:

- **Experiment Management Environment (EME):** front-end application that runs in the host computer and is responsible for the workload, campaign, experiment and FI definitions, execution and control. It provides a better user experience when interacting with the csXception® tool (Figure 2.7).

![Figure 2.7: EME (Screenshot)](image)
• **Easy Fault Definition (EFD):** allows EME to browse through the analyzed application source code and inter-actively mark memory ranges to set fault triggers (Figures 2.8 and 2.9).

![Figure 2.8: EFD source code trigger definition (Screenshot)](image1)

![Figure 2.9: EFD assembly code trigger definition (Screenshot)](image2)
• **Xtract:** executes predefined queries onto the csXception® database and presents straightforward analysis of FI experimental results (Figure 2.10).

![Figure 2.10: Xtract (Screenshot)](image)

• **Injection Plug-In:** defines the FI model. Changing this module will allow csXception® to adapt to a different target architecture. Currently, there are several available plug-ins with different FI techniques, particularly SCIFI, SWIFI and Robustness FI. Some examples of injection plug-ins developed by CSW are:

  – **ERC32SCIFI:** SCIFI plug-in that runs in ERC32 architecture target systems.

  – **LYNXPPC750:** SWIFI plug-in that runs in PowerPC 750 architecture target systems.

  – **C-SW:** Robustness FI for C language applications.
2.4.2 GOOFI

Generic Object-Oriented Fault Injection (GOOFI) is a FI tool developed in JAVA and relies on a Structured Query Language (SQL) database for storing data. The main goal of GOOFI is to provide an easy way to adapt the new target systems or new FI techniques to the tool (very much like csXception®).

With GOOFI, when a new FI technique is added, a new FI algorithm must be implemented and the graphical user interface must be modified to support the new FI technique. (Aidemark, Vinter, Folkesson, & Karlsson, 2001)

GOOFI consists of a three-layered architecture (see Figure 2.11):

- **Top-layer**: Graphical User Interface (GUI), where all menus to create and run FIs are defined, giving a better user experience.

- **Middle-layer**: represents the tool Core, defining the FI model and the target system interface definition.

- **Lowest-layer**: represents the FI data storage and the communication with the Middle-layer and Top-Layer components.

The current version of GOOFI supports pre-runtime SWIFI and SCIFI techniques.
2.4.3 RIFLE

RIFLE is a pin-level FI tool developed in C++ under the Windows operating system. This tool can inject faults into a wide range of target systems and the faults are obviously mainly injected in the processor pins.

Figure 2.12: The RIFLE architecture

RIFLE’s architecture (Figure 2.12) is formed by four modules. Three of them are hardware modules and the fourth one is for control and management, running only in the host computer:

- **Adaptation module**: is the hardware part which contains the target processor and the FI's electronic switches elements.

- **Main module**: contains the fault trigger hardware and the trace memory. The fault trigger activates a FI run when it reaches the expected conditions and the trace memory continuously saves the information in the target bus.

- **Interface and Counters Module**: establishes the interface between the RIFLE host and the other components.
2.4. Fault Injection Tools

- **Control and Management Software**: is the *Core* module. Manages the experiments' and fault's definitions, controls the FI sequence, validates fault definitions and collects relevant FI results.

This tool can inject faults in different target systems, being only required that the users change the adaptation module where the target architecture is defined (Madeira, Rela, Moreira, & J.Silva, 1994). Although different from the other tools presented before, the fault model must be the same, since its definition is centralized in the control and management software module.
Chapter 3

Automated Fault Injection Plug-in

Summary

This chapter shows what are the plug-in development motivation, objectives and requirements. Additionally, it gives an overview on all the high-level characteristics of the plug-in development.

3.1 Objectives and Motivation

As mentioned in Section 2.4.1, the csXception® tool can be adapted to different target architectures and techniques by implementing a fault injection plug-in which contains the following levels of operations/information:

- **Fault definition** – it is composed by the plug-in’s fault model implementation and information;

- **Fault injection** – it is responsible for all the fault injection process, namely the load and run of the workload. It is also responsible for the installation of the trigger, the fault and for collecting the debugger’s output;

- **Fault access** – its main concern is the communication with the target system and the collection of the outcome from the injection run, either from the Universal Serial Bus (USB) or the Ethernet;
Since Critical Software already developed other fault injection plug-ins there were some reusable artifacts to create this plug-in, mainly for the GUI forms and for the fault definition level.

On the fault definition level the target's architecture has to be defined and specified. In order to do so, the target's system documentation (system datasheet) has to be analyzed so all the memory location, where values can be read and written, can be accessed. However the changes were but a few, since the existing fault definition models were considered applicable.

On the fault injection level the process has already been defined on other plug-ins (ex: run workload > install trigger > wait for trigger > inject fault > etc.), but since this one's debuggers are different from others used by other plug-ins and also has a different architecture, the communication between the fault injection plug-in and the target system debugger has different commands and instructions.

On the fault access level, the communication with the target system has to be fully developed because the old communication process (Serial COM java library) had some timeout issues.

The target architecture of the automotive plug-in is based on Reduced Instruction Set Computing (RISC) computer processors. This architecture provides higher performance because of its simplicity, which enables a much faster execution of each instruction, and because the set of instructions is smaller, making it less complex and propitious to errors. The target system used in this new fault injection plug-in is the ARM® Cortex-M3 microcontroller. The application of the Cortex-M family on automotive industry, particularly on systems with safety related functions (airbag, anti-lock braking, etc.), is widely used. An example of this trend is the Toshiba electrical vehicle motor control system, implemented by means of ARM® Cortex-M3 CPU cores and compliant with the ISO-26262 standard. (Cunha et al., 2013)

The fault injection technique implemented in this plug-in is SCIFI because, as explained in Section 2.3.3, it improves reachability and controllability, providing more accurate target system validations, while also obtaining better target system evaluation regarding observability. The plug-in's name is CortexM3scifi.
3.2 Development Environment

The Cortex-M3 fault injection plug-in is based on a host-target environment and its aim is to inject faults on a physical target system using a SCIFI technique. Figure 3.1 shows the development environment of the Cortex-M3 plug-in on the Critical Software S.A office.

The target system (Cortex-M3 microcontroller and debugger) is on the left side of the figure, inside an acrylic case and connected via USB (micro-USB and mini-USB) to a Dell Vostro 1015 computer running csXception® with CortexM3scifi plug-in and PostgreSQL in Windows 7 operating system.

![Figure 3.1: Plugin development environment](image-url)
3.3 Fault Model

A Fault Model is a realistic engineering model of erroneous events that may occur in the construction, execution or operation of a system or system component. From this model, the system designer or user can predict the consequences of a particular fault and act upon it by making the system more robust. Typically, fault models are defined considering four dimensions (Location, Duration, Trigger and Type), each one with its own characteristics.

- **Location**: is where the fault will be injected:
  - Processor Register;
  - Memory Address (Other processor register);
  - Flash Memory.

- **Duration**: is for how long the fault will be injected. In this project the duration of faults is one instruction cycle (e.g. the injection of an internal data bus fault during instruction fetch affects the bus during one memory access to fetch the next instruction). However, some faults may stay latent during several cycles (e.g. the fault injected on a general purpose register stays latent until the affected value is used in some calculation or a new value overwrites the same register);

- **Trigger**: is the dimension that defines when the Fault Injection will occur:
  - Instruction Access Trigger - This fault trigger occurs when an instruction that was fetched at a given memory address is at the pipeline execution stage;
  - Memory Access Trigger - This fault trigger occurs when a memory address is accessed;
  - Timeout Trigger - This fault trigger occurs when a timeout reaches its end.

- **Type**: represents what the FI system will do when the time of injection comes, changing the value on the locations defined earlier (e.g. processor register):
3.3. Fault Model

- Bit Flip: is when one or more bits on the defined location are flipped;

- Reset Value: The value present in the fault location is overwritten with the reset value of that register or memory address;

- Specific Value: The fault location value is overwritten with another value defined by the user.

A basic fault model is presented in Table 3.1.

<table>
<thead>
<tr>
<th>Location</th>
<th>Duration</th>
<th>Trigger</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>General Purpose Register #1</td>
<td>one clock cycle</td>
<td>Instruction Execution</td>
<td>Bit flip</td>
</tr>
<tr>
<td>General Purpose Register #11</td>
<td>one clock cycle</td>
<td>Memory Access</td>
<td>Bit flip</td>
</tr>
<tr>
<td>Program Status Register</td>
<td>one clock cycle</td>
<td>Instruction Execution</td>
<td>Reset value</td>
</tr>
<tr>
<td>On-chip Flash</td>
<td>one clock cycle</td>
<td>Timeout Trigger</td>
<td>Specific value</td>
</tr>
</tbody>
</table>

Table 3.1: Basic Fault Model

In the automotive industry, for a fault to have proper meaning a domain knowledge is required. This means that issues that occur at all levels of the product need to be known and understood. From this point on, a more accurate fault model can be devised and implemented.

In the end, the failure modes can be mapped into the basic fault model and exercise/adulterate the correct parts of the system as well as evaluate the behavior. This will compose a domain fault model (Figure 3.2).
3.4 Requirements Catalogue

The following list of requirements was defined as the starting point for the development of the Cortex-M3 plug-in. These requirements describe the functionality expected from the new plug-in for the csXception® and the main constraints that the Cortex-M3 plug-in should follow.

<table>
<thead>
<tr>
<th>REQ01 - Architecture compatibility with EME</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Type</strong></td>
</tr>
<tr>
<td><strong>Status</strong></td>
</tr>
<tr>
<td><strong>Priority</strong></td>
</tr>
<tr>
<td>The Cortex-M3 plug-in should be fully compatible with the software architecture of EME v2.3.</td>
</tr>
</tbody>
</table>

**Table 3.2:** REQ01 - Architecture compatibility with EME

<table>
<thead>
<tr>
<th>REQ02 - Architecture compatibility with EFD</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Type</strong></td>
</tr>
<tr>
<td><strong>Status</strong></td>
</tr>
<tr>
<td><strong>Priority</strong></td>
</tr>
<tr>
<td>The Cortex-M3 plug-in should be able to provide the option to use the Easy Fault Definition (EFD) v1.0 module whenever the defined fault model needs it.</td>
</tr>
</tbody>
</table>

**Table 3.3:** REQ02 - Architecture compatibility with EFD

<table>
<thead>
<tr>
<th>REQ03 - Architecture compatibility with Xtract</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Type</strong></td>
</tr>
<tr>
<td><strong>Status</strong></td>
</tr>
<tr>
<td><strong>Priority</strong></td>
</tr>
<tr>
<td>The data model of the Cortex-M3 plug-in should be compliant with the one defined for the Xtract v1.0 module. Any extensions developed will be independent from this module.</td>
</tr>
</tbody>
</table>

**Table 3.4:** REQ03 - Architecture compatibility with Xtract
### REQ04 - Plug-in Configuration

<table>
<thead>
<tr>
<th>Type</th>
<th>Functional</th>
</tr>
</thead>
<tbody>
<tr>
<td>Status</td>
<td>Mandatory</td>
</tr>
<tr>
<td>Priority</td>
<td>High</td>
</tr>
<tr>
<td>Difficulty</td>
<td>Medium</td>
</tr>
</tbody>
</table>

The Cortex-M3 plug-in should be able to provide the user a configuration panel with board access information (COM port, bits per second, data bits, parity, stop bits and flow control) and executable debuggers (*Gnu DebuGger* (GDB) and *Open On-Chip Debugger* (OpenOCD)).

*Table 3.5: REQ04 - Plug-in Configuration*

### REQ05 - Storage Information

<table>
<thead>
<tr>
<th>Type</th>
<th>Non-Functional</th>
</tr>
</thead>
<tbody>
<tr>
<td>Status</td>
<td>Mandatory</td>
</tr>
<tr>
<td>Priority</td>
<td>High</td>
</tr>
<tr>
<td>Difficulty</td>
<td>Medium</td>
</tr>
</tbody>
</table>

For data storage, the Cortex-M3 plug-in should use the database management functionalities provided by EME v2.3.

*Table 3.6: REQ05 - Storage Information*

### REQ06 - Fault model definition

<table>
<thead>
<tr>
<th>Type</th>
<th>Functional</th>
</tr>
</thead>
<tbody>
<tr>
<td>Status</td>
<td>Mandatory</td>
</tr>
<tr>
<td>Priority</td>
<td>High</td>
</tr>
<tr>
<td>Difficulty</td>
<td>High</td>
</tr>
</tbody>
</table>

The Cortex-M3 plug-in must be compliant with the fault model detailed on section 3.3.

*Table 3.7: REQ06 - Fault model definition*
### REQ07 - Use of other software tools

<table>
<thead>
<tr>
<th>Type</th>
<th>Non-Functional</th>
</tr>
</thead>
<tbody>
<tr>
<td>Status</td>
<td>Mandatory</td>
</tr>
<tr>
<td>Priority</td>
<td>High</td>
</tr>
</tbody>
</table>

The Cortex-M3 plug-in should avoid using software tools other than the ones used by csXception v2.3 which are: Postgres database v9.2 and Java Runtime Environment v7.

*Table 3.8: REQ07 - Use of other software tools*

### REQ08 - Use of third party Java libraries

<table>
<thead>
<tr>
<th>Type</th>
<th>Non-Functional</th>
</tr>
</thead>
<tbody>
<tr>
<td>Status</td>
<td>Mandatory</td>
</tr>
<tr>
<td>Priority</td>
<td>High</td>
</tr>
</tbody>
</table>

The Cortex-M3 plug-in must only use third party libraries that are under the GNU General Public License (GPL).

*Table 3.9: REQ08 - Use of third party Java libraries*

### REQ09 - ABS case study

<table>
<thead>
<tr>
<th>Type</th>
<th>Functional</th>
</tr>
</thead>
<tbody>
<tr>
<td>Status</td>
<td>Mandatory</td>
</tr>
<tr>
<td>Priority</td>
<td>Medium</td>
</tr>
</tbody>
</table>

The Cortex-M3 plug-in must inject faults in a case study based on an ABS simulator and analyze the results.

*Table 3.10: REQ09 - ABS case study*
3.4. Requirements Catalogue

**REQ10 - Multiple fault triggers**

<table>
<thead>
<tr>
<th>Type</th>
<th>Functional</th>
</tr>
</thead>
<tbody>
<tr>
<td>Status</td>
<td>Proposed</td>
</tr>
<tr>
<td>Priority</td>
<td>Low</td>
</tr>
<tr>
<td>Difficulty</td>
<td>Medium</td>
</tr>
</tbody>
</table>

The Cortex-M3 plug-in should be capable of implementing multiple triggers per fault injection run. Example: After 5 seconds (timeout trigger), install an instruction trigger.

*Table 3.11: REQ10 - Multiple fault triggers*

**REQ11 - Generate new campaign**

<table>
<thead>
<tr>
<th>Type</th>
<th>Functional</th>
</tr>
</thead>
<tbody>
<tr>
<td>Status</td>
<td>Mandatory</td>
</tr>
<tr>
<td>Priority</td>
<td>High</td>
</tr>
<tr>
<td>Difficulty</td>
<td>Low</td>
</tr>
</tbody>
</table>

The User should be able to generate campaigns.

*Table 3.12: REQ11 - Generate new campaign*

**REQ12 - Generate new experiment**

<table>
<thead>
<tr>
<th>Type</th>
<th>Functional</th>
</tr>
</thead>
<tbody>
<tr>
<td>Status</td>
<td>Mandatory</td>
</tr>
<tr>
<td>Priority</td>
<td>High</td>
</tr>
<tr>
<td>Difficulty</td>
<td>High</td>
</tr>
</tbody>
</table>

The User should be able to generate experiments.

*Table 3.13: REQ12 - Generate new experiment*
**Chapter 3. Automated Fault Injection Plug-in**

<table>
<thead>
<tr>
<th><strong>REQ13 - Generate new workload</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Type</strong></td>
</tr>
<tr>
<td><strong>Status</strong></td>
</tr>
<tr>
<td><strong>Priority</strong></td>
</tr>
</tbody>
</table>

The User should be able to generate workloads.

*Table 3.14: REQ13 - Generate new workload*

<table>
<thead>
<tr>
<th><strong>REQ14 - Run fault injection</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Type</strong></td>
</tr>
<tr>
<td><strong>Status</strong></td>
</tr>
<tr>
<td><strong>Priority</strong></td>
</tr>
</tbody>
</table>

The User should be able to run fault injection process.

*Table 3.15: REQ14 - Run fault injection*
Chapter 4

Automotive Plug-in Development

Summary

This chapter contains the details about the automotive plug-in development regarding the architecture, the class diagram and the database design. It also describes all user interactions/activities with the system.

4.1 Architecture

The csXception® is based on a Host/Target architecture (Figure 4.1) containing two different devices.

A Windows or Linux operating system is running on the host device, with a PostgreSQL database system and the csXception® execution environment that is responsible for four main components: EFD, EME, Xtract and Fault Injection Plug-in (CortexM3scifi Plug-in). The csXception® makes use of two debuggers (OpenOCD and GDB) to communicate with the target system through USB.

The target system is composed by two devices: ICDI board and LM3S9B90. The ICDI board is connected to the host device, allowing the user to control and access the Cortex-M3 microcontroller. The LM3S9B90 board contains the Cortex-M3 microcontroller and is also connected to the host device to collect the output from the fault injection process.
Host Computer

The Host Computer runs a PostgreSQL database server that establishes communication with csXception®. The csXception® comprises a front-end module which runs in a host computer and is responsible for the experiment’s management/control (EME), an instruction trigger definition module (EFD), a data analysis module (Xtract) and, finally, a fault injection plug-in that is responsible for the fault injection process that runs in the system under evaluation/validation, target output collector/monitor and the fault experiment definition.

The fault injection process uses a debugger execution environment with two components connected to the ICDI board (target debugger) through mini-USB. GDB is a debugger that allows intrusion on a software program while it is being executed (GNU, n.d.). But this is still insufficient. Since the program is being executed on an external physical system and the fault injection technique in use is SCIFI, an OpenOCD debugger is required to offer better controllability and communications with the target system, as well as a boundary-scan testing using...
4.1. Architecture

JTAG adapter. (OpenOCD, n.d.)

In order to collect the output from the program’s execution on the target system we must use another component called Com_inC, with micro-USB connection. COM_inC establishes communication between the Host and the LM3S9B90 (Cortex-M3 microcontroller) by a Serial Communication (COM port) driver. The COM_inC component is a C developed executable (.exe) whose initial connection was made in JAVA with the "SerialComm.jar" component. However, this library has known problems while disconnecting from the target system, causing a long wait time for each fault injection run.

Target System

The Stellaris EKS-LM3S9B90 Evaluation Kit is a low-cost platform for the evaluation of the LM3S9B90 board containing a Cortex-M3 microcontroller. The kit includes two boards: the LM3S9B90 Board and the In-Circuit Debug Interface (ICDI) Board.

- **EK-LM3S9B90**: this board includes the ARM Cortex-M3 microcontroller, a 10/100 Mbit Ethernet port, a full speed USB 2.0 port and connectors for binding to the ICDI board:
  
  - **JTAG/SWD**: allows JTAG or SWD connections, mainly used to debug and perform boundary-scan operations;
  
  - **PWR/UART**: used to give 5V power and connect to the LM3S9B90 UART signals.

![Figure 4.2: LM3S9B90 Evaluation board](image)
• **ICDI**: this board is a USB full speed JTAG/SWD debugger board that includes a mini-USB connector so it can be rightly connected to an USB port.

![ICDI board](image)

**Figure 4.3**: ICDI board

### 4.2 User Interaction

In order to properly understand the functioning of the CortexM3scifi plug-in it is important to represent the user interaction with the system.

Therefore, in Figure 4.4 the use-case diagram of the Cortex-M3 plug-in is represented with five activities following a required order of events. Figure 4.5 shows the expected flow of events in order to correctly use the tool.

![Use Case Model](image)

**Figure 4.4**: CortexM3scifi Use-case diagram
4.2. User Interaction

4.2.1 Generate new Campaign

A Campaign is a set of experiments that will run sequentially. The campaign generation is a form with three fields (Figure 4.6):

- Title, Author and Description.

Figure 4.5: CortexM3scifi activity diagram

Figure 4.6: Generate new Campaign
4.2.2 Generate new Workload

Workload is the binary file that will run on the target system when the fault injection process starts. The workload generation is a form with four fields (Figure 4.6):

- Title and Author;
- Executable File - Binary file that was flashed into the board;
- Source Code Path - Path to the .C files, which are necessary to use the EFD module.

![Generate new Workload](image)

Figure 4.7: Generate new Workload

4.2.3 Configure CortexM3scifi plug-in

The Configuration panel is managed by the EME module, even though every fault injection plug-in has a sub-section inside the "Targets" section.

The configuration window for the CortexM3scifi plug-in has two panels. First there is the Debuggers panel, which holds the necessary binary files to establish connection with the ICDI debugger board (Figure 4.3) and is divided in three fields:

- OpenOCD Location - Path to the binary file of the OpenOCD;
- OpenOCD Configuration File Location - Path to the OpenOCD configuration file;
- Debugger Location - Path to the GDB binary file;
4.2. User Interaction

Secondly there is the Target System Communication panel, which has all the necessary configuration properties to establish connection with the Stellaris LM3S9B90 board (Figure 4.2). Its aim is to obtain the output from the Cortex-M3 microcontroller in the fault injection process. The necessary fields are:

- COM Port - Port ID where the LM3S9B90 board is connected;
- COM Port properties - Bits per second, Data bits, Parity, Stop Bits;
4.2.4 Generate new Experiment

An Experiment is a sequence of fault injection runs separated by a target system reset and executed in an automated manner. The generation of the experiment is the most extensive process, being composed by 8 steps.

Step 1 - Basic information

In the first panel (Figure 4.10) the only mandatory field is the experiment title.

![Figure 4.10: Generate Experiment - Basic information](image)

Step 2 - Workload, Timeout and Gold-Run

The second panel (Figure 4.11) asks the user to select the workload used during the experiment execution and the timeout values associated with the gold-run execution that include:

- Gold-Run Checkbox - an execution of the workload without injecting any fault. The aim of the gold-run is to establish reference results;
- Timeout - chooses the workload timeout run based on the gold-run percentage time or precise time value (seconds, milliseconds or minutes);
- Expected Output Checkbox - the expected output file produced by the Workload.
4.2. User Interaction

At the top of the panel there is a table listing all the available workloads that have already been defined. Note that at least one workload must exist in order to define a new experiment.

![Figure 4.11: Generate Experiment - Workload, Timeout and Gold-Run](image)

**Figure 4.11: Generate Experiment - Workload, Timeout and Gold-Run**

**Step 3 - Injection Runs**

In the third panel (Figure 4.12) the user can define the number of injection runs he wishes to generate.

![Figure 4.12: Generate Experiment - Injection Runs](image)

**Figure 4.12: Generate Experiment - Injection Runs**
Chapter 4. Automotive Plug-in Development

**Step 4 - Fault Location**

The fourth panel (Figure 4.13) presents the available target locations where faults can be injected. These locations are separated by categories: Processor Registers, Other Registers and Flash Memory or SRAM.

![Figure 4.13: Generate Experiment - Fault Location](image)

**Step 5 - Fault Type**

The fifth panel (Figure 4.14) is the definition of the fault type. The user must choose one or more of the following types: Bit flip - which defines both the number of bits desired to flip and the related mask; or Reset Value and Specific Value.

![Figure 4.14: Generate Experiment - Fault Type](image)
Step 6 - Fault Trigger

The sixth panel (Figure 4.15) is the definition of the fault trigger. In this step the user must choose one or more of the following triggers:

- **Instruction Access Trigger** - defines the assembly instruction that will trigger the fault injection process. At this point, the EFD module can be used to help with the definition of the trigger, interpreting the source-code conversion to assembly;

- **Memory Access Trigger** - defines a memory location that will trigger the fault injection process, whether it be read or written in/from memory;

- **Timeout Access Trigger** - when the injection reaches a certain defined time, the fault injection process starts.

![Image of Fault Trigger Definition](image-url)

*Figure 4.15: Generate Experiment - Fault Trigger*
Chapter 4. Automotive Plug-in Development

Step 7 - Access Before Trigger

In the seventh panel (Figure 4.16) the user specifies which values the plug-in will save in the immediate time prior to the fault injection.

![Figure 4.16: Generate Experiment - Access Before Trigger](image)

Step 8 - Access After Trigger

In the eight panel (Figure 4.17), following the fault injection, the user specifies which values the plug-in will save and after which steps of the processor.

![Figure 4.17: Generate Experiment - Access After Trigger](image)
4.2. User Interaction

4.2.5 Run Fault Injection

The fault injection run process is completely hidden from the user. He can only access information telling him at which state the fault injection process is and an Output Log.

![Figure 4.18: Run Fault Injection](image)

The fault injection run is one of the key aspects on this plug-in as it determines the efficiency and the precision of the tool by defining and organizing all the activities and processes. Figure 4.19 shows the activity diagram representing a fault injection run.

Initially, the plug-in establishes the connection to the target system (microcontroller and debugger), notifying the user if a connection failure occurs before the fault injection process begins. The fault injection is composed by two main activities (detailed in Figure 4.20):

- **Execute workload**: deals with the execution of the binary running on the microcontroller;
- **Execute injector**: manages the injection of faults on the target system and the debugger outcomes.
Finally, it closes all connections to the target system and stores all the fault injection outcomes from both the microcontroller and the debugger.

The fault injection process can have multiple solutions/resolutions, depending mainly on the fault injection technique in use and later the developer’s interpretation and programming skills. This fault injection implements the SCIFI technique, which is the action of stopping the microcontroller at the time of the injection depending on the defined trigger, changing the necessary values and then resuming the process.
4.2. User Interaction

The fault injection process starts with the trigger installation on the target system. Once the trigger has been installed it sends a message to the workload manager, whose execution immediately starts. Then the injector waits for either two conditions:

1. workload reaches the specified trigger;

2. workload timeout reaches 0.

If 2) occurs, the fault injection process ends with no fault injected. On the other hand, if 1) occurs the microcontroller is stopped/halted so the fault can be injected. If the user wishes to collect some location values before the fault injection, the plug-in does so and then injects the fault on the microcontroller and collects the values of some locations, following the user’s command. The final step is to resume the microcontroller and wait for the workload to end if it hadn't ended yet.

Figure 4.20: Fault Injection Process - Activity Diagram
4.3 Class Diagram

The CortexM3scifi plug-in is an extension of the csXception® product. In Figure 4.21 the current class diagram of the Plug-in is represented, along with all the necessary connections with the EME module.

Figure 4.21: CortexM3scifi class Diagram
The initial csXception® package is "org/xception" and it contains all the modules that compose the csXception® products (EME, EFD, Xtract, etc.). Each module has a package and the following diagram only represents the packages and classes that interact with this plug-in. Since the CortexM3scifi is an EME module it needs an abstract class that keeps all the plug-ins in conformity. That class is the PlugIn class (inside org/xception/eme/modules).

Cortexm3scifiplugin is the package where all the classes of the Cortex-M3 Plug-in are located. The Core class is the one that establishes the bridge with EME and extends the PlugIn abstract class existent on the EME module. The Core class will handle all the information between the csXception® and the Plug-in and whenever it receives a request to Copy/Paste/Delete an Entity in EME, it redirects it to the EntityManager class, where all the Entity related information is handled and returned so the necessary changes can be made in the Database to complete these operations. The GuiinfobusHandler is the class responsible for handling the messages exchanged through the GUI communication bus.

The Controller is instantiated by Core and it is a facade of all the fault injection actions. The Controller communicates with three different packages:

- **Fault Access Module (FAM)** – this package contains all the classes responsible for the access to the Cortex-M3 microcontroller. CortexM3FAM is the "core" class, the one who establishes connection with the Controller class, managing all the other classes existent in the same package. The CollectorManager manages the connection to the target system during the fault injection run and instantiates the Collector class that communicates with the target system collecting all the output data sent from the Cortex-M3 microcontroller;

- **Fault Definition Module (FDM)** – is the package responsible for the fault definition phase and for generating new campaigns, experiments and injection runs. The CortexM3FDM is the class that communicates with the Controller;

- **Fault Injection Module (FIM)** – is responsible for injecting faults in the target system but it manages the connection with the ICDI Board and the debugger as well. The
CortexM3FIM is the class instantiated by the Controller. The InjectorManager manages all the injection process and instantiates the Injector class that calls external debuggers and communicates with the ICDI board, injecting all the necessary faults;

The GUI package contains all the SWING forms existent on the Cortex-M3 Plug-in and the Utils package contains all the auxiliary classes used by other packages. The GridDataProducer class manages the main grid of the plug-in, which is the grid where the campaigns, experiments and injection runs are defined.

### 4.4 Database Design

Each plug-in has the possibility to create tables on the csXception® defined database, on which they can store information related to themselves. csXception® will always verify the conformance of the database at the beginning of the plug-in’s loading and if the tables do not exist, the program will automatically create them.

**Database Schema**

The plug-in database is loaded from an eXtensible Markup Language (XML) file that is in compliance with a Document Type Definition (DTD) file (Figure 4.22). With this approach, the database is defined in a simple and understandable XML file, being in coherence with all the other plug-ins development.

```xml
<?xml version="1.0" encoding="UTF-8"?>
<csXceptionDatabase xmlns:xsi="http://www.w3.org/2001/XMLSchema-instance" xsi:noNamespaceSchemaLocation="csXception.xsd">
  <Table name="Table1">
    <Field name="Field1" type="String"/>
    <Field name="Field2" type="Integer"/>
  </Table>
</csXceptionDatabase>
```

**Figure 4.22:** Database Schema DTD
The Cortex-M3 plug-in database contains four tables to save all the necessary data to inject faults on the ARM® Cortex-M3 target system.

**CortexM3scifiWorkload table**

This table stores all the necessary information about each workload entity.

- **executablepath** – path of the executable file (usually .AXF) to run the workload;
- **sourcecodepath** – path of the workload source-code to launch the EFD with the workload source file location.

```xml
<Table Name="CortexM3scifiWorkload" PrimaryKey="CortexM3scifiWorkloadID">
  <Field Name="CortexM3scifiWorkloadID" Type="INTEGER" Mandatory="YES"/>
  <Field Name="WorkloadID" Type="INTEGER" Mandatory="YES" RefTable="Workload" RefColumn="WorkloadID"/>
  <Field Name="executablepath" Type="TEXT" Mandatory="YES"/>
  <Field Name="sourcecodepath" Type="TEXT" Mandatory="YES"/>
</Table>
```

*Figure 4.23:* XML code for CortexM3scifiWorkload table

**CortexM3scifiFault table**

This table is responsible for the storage of all the faults generated for each injection run, saving all the necessary information according to the defined fault model (location, type, and trigger).

- **Fdmdescription** – contains a text regarding all information on the row;
- **Location** – where the fault will be injected:
  - **Locationname** – location description;
  - **Locationtype** – location can have three different types: Processor Registers, Other Registers and Flash Memory;
  - **Location** – location code. If it is a Flash Memory it will be the hexadecimal address.
Chapter 4. Automotive Plug-in Development

- **Type** – what is the fault injection operation:
  - Faultype – type description;
  - Fault – the calculated fault value;

- **Trigger** – what will trigger the fault injection process:
  - Triggertype – a trigger can have three different types: Instruction, Memory and Timeout;
  - Triggerstartaddress – Trigger start address (used in Instruction and Memory trigger);
  - Triggerendaddress – Trigger and address (used in Instruction and Memory trigger);
  - Triggertimeout – Timeout value in milliseconds (used in Timeout trigger);
  - Triggercount – number of iterations on startaddress value before injecting the fault (used in Instruction and Memory trigger).

Figure 4.24: XML code for CortexM3scifiFault table

```
<Table Name="cortexM3scifiFault" PrimaryKey="cortexM3scifiFaultid">
  <Field Name="cortexM3scifiFaultid" Type="*" Mandatory="YES"/>
  <Field Name="FaultID" Type="*" Mandatory="YES" RefTable="Fault" RefColumn="FaultID"/>
  <Field Name="locationname" Type="VARCHAR(128)" Mandatory="YES"/>
  <Field Name="locationtype" Type="VARCHAR(32)" Mandatory="YES"/>
  <Field Name="fault" Type="VARCHAR(16)" Mandatory="YES"/>
  <Field Name="triggerstartaddress" Type="VARCHAR(16)" Mandatory="YES"/>
  <Field Name="triggerendaddress" Type="VARCHAR(16)" Mandatory="YES"/>
  <Field Name="triggertimeout" Type="*" Mandatory="NO"/>
  <Field Name="triggercount" Type="VARCHAR(4)" Mandatory="NO"/>
</Table>
```

**CortexM3scifiFaultAccess table**

This table’s responsibility is to store all the registers/addresses that we want to evaluate before and after the trigger advances for a given experiment.

- **Evaluatebeforetrigger** – is a string with all the addresses we want to evaluate before the trigger goes forward. The addresses are separated by "":";"
4.4. Database Design

- **Evaluateaftertrigger** - is a string with all the addresses we want to evaluate after the trigger is activated. The addresses are separated by ":";

- **Stepsnumber** - the number of steps following the injection of the fault and prior to the evaluation of the addresses defined on Evaluateaftertrigger.

```
<Table Name="cortexM3scifiFaultAccess" PrimaryKey="cortexM3scifiFaultAccessID">
  <Field Name="cortexM3scifiFaultAccessID" Type="INTEGER" Mandatory="YES"/>
  <Field Name="ExperimentID" Type="INTEGER" Mandatory="YES" RefTable="Experiment" RefColumn="ExperimentID"/>
  <Field Name="evaluateaftertrigger" Type="TEXT" Mandatory="YES"/>
  <Field Name="stepsnumber" Type="VARCHAR(8)" Mandatory="YES"/>
</Table>
```

**Figure 4.25:** XML code for CortexM3scifiFaultAccess table

**CortexM3scifiResults table**

This table's responsibility is to store all the necessary evaluating results for a given fault injection run.

- **Starttimestamp** - the timestamp value in milliseconds when the fault injection run starts;

- **Endtimestamp** - the timestamp value in milliseconds when the fault injection run ends;

- **Injected** - this string is "TRUE" if fault was injected and is "FALSE" if it was not (ex: when injection trigger is not reached);

- **Statebeforetrigger** - the list of evaluation values before injecting the fault;

- **Stateaftertrigger** - the list of evaluation values after injecting the fault;

- **workloadoutput** - text with all the outcome from the target system during workload run;

```
<Table Name="cortexM3scifiResults" PrimaryKey="cortexM3scifiResultsID">
  <Field Name="cortexM3scifiResultsID" Type="INTEGER" Mandatory="YES"/>
  <Field Name="InjectionRunID" Type="INTEGER" Mandatory="YES" RefTable="InjectionRun" RefColumn="InjectionRunID"/>
  <Field Name="starttimestamp" Type="VARCHAR(12)" Mandatory="YES"/>
  <Field Name="Injected" Type="VARCHAR(8)" Mandatory="YES"/>
  <Field Name="Statebeforetrigger" Type="TEXT" Mandatory="YES"/>
  <Field Name="Stateaftertrigger" Type="TEXT" Mandatory="YES"/>
  <Field Name="workloadoutput" Type="TEXT" Mandatory="YES"/>
</Table>
```

**Figure 4.26:** XML code for CortexM3scifiResults table
Database Model

Figure 4.27 represents the final database model containing the csXception® base tables (marked with the prefix “csXception::”) and also the Cortex-M3 Plug-in tables (marked with the prefix “cortexm3scifi::”).

Figure 4.27: Database Model
Chapter 5

Case-study: Anti-lock Brake System (ABS)

Summary

This chapter presents a case study related to the automotive industry with the purpose of demonstrating the impact on the workload final results.

The chosen case study to prove the ARM® Cortex-M3 plug-in's impact in the automotive industry was the Anti-lock Braking System.

5.1 Case-study Description

The ABS is an automotive safety system (Figure 5.1) that allows the vehicle's wheels to maintain tractive contact with the road, preventing the wheel to lock itself up during braking and helping the vehicle keep its stability and steering. The ABS system includes: wheel-speed sensor, hydraulic modulator and an ECU. It is an automated system that uses the principles of threshold braking and cadence braking, doing it with a better control than the one a driver could manage (Burton, Delaney, Newstead, Logan, & Fildes, 2004).

The ABS appeared for the first time in 1929 and it was first developed for aircraft braking systems. It was only in the 1960s that it made its first appearances in automotive industry.
Chapter 5. Case-study: Anti-lock Brake System (ABS)

The ABS operates by detecting the onset of the wheel lock-up and then limiting the brake pressure to prevent the lock-up. When the driver applies the brake, the slip increases until it reaches the point of maximum friction between the tire and the road. At this point, the vehicle will stop the braking process and will wait for the tire to reach a smaller friction point so the process can restart until the vehicle stops completely.

5.2 Architecture and Design

The ABS system has several different components, such as a wheel-speed sensor, a brake pressure modulator, a hydraulic electric pump, etc. The simulation of such a system requires a huge knowledge on automotive braking systems and all its components. In an initiative to avoid this effort, we found a simulator of an ABS system developed by Mathworks for the Matlab Simulink product (MathWorks, n.d.).

This demonstrator simulates the dynamic behavior of a vehicle under hard braking conditions. The wheel rotates with an initial wheel angular and vehicle speed of 70.4 rad/sec, equivalent to 96.56 Km/h.

This ABS demonstrator calculates the “wheel slip” factor to verify at what instant the brake will be activated. The desirable slip value is 0.2, which means that the number of wheel revolutions equals 0.8 times the number of revolutions under non-braking conditions with the same vehicle velocity. This maximizes the adhesion between the tire and the road and minimizes the
5.2. Architecture and Design

stopping distance with the available friction. Figure 5.2 represents the Simulink model of the ABS system.

![Simulink model of the ABS system](image)

**Figure 5.2:** Matlab-Simulink ABS model

Now that we have an ABS simulator the question is: **How can we run this demonstrator on the Cortex-M3 microcontroller?**

The Cortex-M3 microcontroller needs an executable/binary (e.g. .bin) file of the generated source-code already compiled. Since Matlab has the capability to generate C/C++ code from a Simulink model for the most varied target systems, we just need to generate the code and then develop a build file to create a .bin executable.

At this point, the problem was to generate a C/C++ code to run on the ARM® Cortex-M3 microcontroller or any other embedded system, mainly because the model is using a variable-step solver, which means that it will only be possible to generate code for real-time systems like Windows or Linux. To solve this target system problem, we changed the ABS model to use a fixed-step solver with small temporal intervals of 0.01 seconds and we obtained the same final results as in the original model.

After generating the C/C++ source-code for the ARM® Cortex-M3 target system there are still other things to be done, namely: Code re-factoring and Executable generation.
**Chapter 5. Case-study: Anti-lock Brake System (ABS)**

**Code re-factoring**

In this phase we perform two main tasks:

- **LED braking flash** - Is the ability to control the flash frequency of a Light-Emitting Diode (LED) present on the LM3S9B90 board in order to know when the vehicle is braking or not. The LED is only on when the vehicle is breaking, otherwise it is set to off.

- **Output values** - Works to analyze the data obtained during the fault injection looking for variations. The demonstrator should return the values on each step (0.01 seconds), such as:

  1. Current time instance;
  2. Vehicle’s speed;
  3. Vehicle’s wheel speed;

**Executable generation**

The executable generation process was supported by the examples existent on the CD of the Stellaris EKS-LM3S9B90 evaluation kit. Nonetheless, some custom adaptations are still necessary in order to build all the demonstrator required dependencies and libraries.
5.3 Fault Injection Results

In this section, the results obtained from the various binary executions on the board, with and without fault injection on the ABS demonstrator, will be presented. The binary executions presented next were preformed inside the Cortex-M3 microcontroller and obtained from csXception® with the CortexM3cifi plug-in.

As referenced before, a target system can have the most varied kind of reactions when exposed to abnormal situations. When we are working with critical systems, either in space or automotive industry, this kind of situation has to be controlled at both software and hardware levels.

5.3.1 Gold-Run

Gold-run is a demonstrator execution without injecting any fault. The final values are:

- **Time to stop**: 13.97 seconds;
- **Distance to stop**: 219.82 meters;

![Figure 5.3: Gold-run - Velocity & Wheelspeed](image)
Chapter 5. Case-study: Anti-lock Brake System (ABS)

5.3.2 Fault Injection 1

When the execution begins, the fault injection process starts a counter and after 8 seconds it changes the value of GPR 8 to 0x00000000 (Table 5.1).

<table>
<thead>
<tr>
<th>Location</th>
<th>Trigger</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>General Purpose Register 8</td>
<td>Timeout</td>
<td>Reset Value</td>
</tr>
<tr>
<td></td>
<td>5 seconds</td>
<td>0x0000</td>
</tr>
</tbody>
</table>

Table 5.1: Fault Injection 1 - Details

The result is shown on Figure 5.4. The final values are:

- **Time to stop**: 16.7 seconds;
- **Distance to stop**: 265.7 meters;

![Figure 5.4: Fault Injection 1 - Velocity & Wheelspeed](image)
5.3.3 Fault Injection 2

When the execution begins, the fault injection process starts a counter and after 10 seconds it installs a trigger on the 0x00004D6A instruction (arithmetic instruction). When the demonstrator reaches the instruction it changes the value of the GPR1 to 0x00000000 (Table 5.2).

<table>
<thead>
<tr>
<th>Location</th>
<th>Trigger</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>General Purpose Register 1</td>
<td>Timeout &amp; Instruction</td>
<td>Reset Value</td>
</tr>
<tr>
<td></td>
<td>10 seconds &amp; 0x4D6A</td>
<td>0x0000</td>
</tr>
</tbody>
</table>

Table 5.2: Fault Injection 2 - Details

The result is shown in Figure 5.5. The final values are:

- **Time to stop**: 14.72 seconds;
- **Distance to stop**: 221.9 meters;

![Figure 5.5: Fault Injection 2 - Velocity & Wheelspeed](image)
5.3.4 Fault Injection 3

When the execution begins, the fault injection process starts a counter and after 8 seconds it changes the value of the memory address 0x20001698 (Table 5.3).

<table>
<thead>
<tr>
<th>Location</th>
<th>Trigger</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>0x20001698</td>
<td>Timeout</td>
<td>Reset Value</td>
</tr>
<tr>
<td>8 seconds</td>
<td>0x0000</td>
<td></td>
</tr>
</tbody>
</table>

Table 5.3: Fault Injection 3 - Details

The result is shown in Figure 5.6. The final values are:

- **Time to stop**: 16.15 seconds;
- **Distance to stop**: 234.81 meters;

![Figure 5.6: Fault Injection 3 - Velocity & Wheelspeed](image-url)
5.3.5 Result analysis and comparison

Figures 5.7, 5.8 and 5.9 show some comparisons between vehicle speed, wheel speed and distance between the gold run and the other three injected faults.

![Figure 5.7: Results comparison - Vehicle speed](image1)

![Figure 5.8: Results comparison - Wheel speed](image2)
As shown in the previous figures, all the injected faults cause a reaction on the Cortex-M3 microcontroller, compromising the vehicle and, even more importantly, the physical integrity of the driver.

Fault injection 1 has the most significant curve, even though it does not give any traceability of the fault and, therefore, fails to let us know, for example, the current instruction or line in the source-code.

In fault injection 2, the traceability is better because we already have knowledge on the time instance and the source-code line. However, the fault was injected on the general processor register 1, making it abstract, which means that at this moment we have no knowledge of what value we are corrupting inside the GPR8.

Fault Injection 3 is a corruption on the value used to calculate the brake-pressure. Since the value is a Double (8 bytes), in order to change it to 0.0 we need to change the following memory addresses to 0x00000000: 0x20001698 (4 bytes) and 0x2000169C (4 bytes). Even though this fault injection does not provide the most significant of results, it is the most traceable and less abstract one since we are basically simulating the corruption of the break-pressure component on the ABS system.
Chapter 6

Conclusion

Summary

This chapter presents a general discussion of the work that was presented in the previous chapters specifying the goals defined for the developed project. It also shows the difficulties experienced along this project and the proposed future work.

This project has demonstrated that using fault injection techniques in automotive-related embedded applications is a potentially game-changing technique. The ABS case study that was implemented shows that a small fault in the system can lead to huge differences in the profile of internal system variables. The consequences of this behavior in such a system can vary from mild to catastrophic.

6.1 Satisfaction on Goal Accomplishments

The main goals of this dissertation/project were to study, define and develop a fault injection plug-in for a csXception® tool that should be capable of injecting faults on ARM® Cortex-M3 microcontrollers. In order to achieve the proposed purposes the following steps were followed:

- The study of fault injection was performed in order to understand the different techniques and tools. Additionally, the detailed study of the ARM® Cortex-M3’s architecture was
very important so we could comprehend the main characteristics and limitations of the board. At this stage, I appealed to CSW's engineers and papers in order to reach a good working basis.

- The study of other plug-ins developed by CSW for csXception® tools, in particular the study of the "Dynamic Plug-in" prototype that injects faults on the ARM® Cortex-M3 microcontroller. It has proven to be very useful for this project's development, although the architecture is not in conformance and needs to be restructured.

- The study of the applicability of the plug-in to automotive industry. This particular study concluded another study regarding the matter on which of the vehicle components use Cortex-M3 microcontrollers and standards who recommended fault injection in the vehicles' development.

- The requirements elicitation activity (Section 3.4) based on other plug-ins developed by CSW and regarding architecture design, class diagram, database design and behavioral diagrams definition.

- The writing of a research paper that was submitted and accepted to the 14th European Workshop on Dependable Computing (EWDC2013) entitled "csXception®: First Steps to Provide Fault Injection for the Development of Safe Systems in Automotive Industry". The paper was co-written with Ricardo Barbosa and Nuno Silva and was presented by me on the 16th May 2013.

- The development of the CortexM3scifi plug-in in conformance with the requirements specified in Section 3.4.

- The development of a case study based on an ABS system running on the Cortex-M3 microcontroller, where faults are injected with the new plug-in, and later analyzing the results (Chapter 5).
6.2 Main Difficulties and Challenges

This dissertation ended with a feeling of challenge accomplished, although various difficulties were encountered along the way:

- Dissertation thematic on fault injection. Since FI was not a taught subject during my academic education it was difficult at the beginning to assimilate some concepts, such as differentiate the various FI techniques and distinguish and understand the role of the various components of the FI system.

- Interaction and communication with external physical systems were a great challenge, helping me grow technically in the area of computers’ architecture.

- Public English presentation of my current project to a scientific audience was a rewarding experience.

- The development of an ABS demonstrator based on a Matlab & Simulink model. Code generation and Simulink design was a good and new experience, helping me to explore other areas of software development.

6.3 Future Work

Despite having a functional fault injection plug-in that implements a significant amount of features, there are still further steps to be considered:

- The improvement on the contemporary capabilities of the CortexM3scifi plug-in, making it a more user friendly tool for automotive OEMs (Original Equipment Manufacturers);

- The completion of the domain’s fault model and integration within the ARM® Cortex-M3 prototype. Some information exchange with automotive OEMs would provide the required knowledge (for example, hazard and risk analysis field data) to achieve this step, since it would be very important to build more correct and accurate fault models.
References


Cunha, J. M., Barbosa, R., & Silva, N. (2013). csxception®: First steps to provide fault injection for the development of safe systems in automotive industry. *14th European Workshop*
on Dependable Computing (EWDC).


