



**Universidade do Minho**  
Escola de Arquitectura

Rogério Paulo da Costa Amoêda

**Design for Deconstruction:  
Emergy Approach to Evaluate Deconstruction  
Effectiveness**

Tese de Doutoramento  
Arquitectura / Projecto e Tecnologias da Construção

Trabalho efectuado sob a orientação do  
**Professor Doutor Said Jalali**  
**Professor Doutor Paulo Mendonça**  
**Professor Doutor Charles J. Kibert**

Dezembro de 2009

## DECLARAÇÃO

Nome: Rogério Paulo da Costa Amoêda

Endereço electrónico: rogerio.amoeda@greenlines-institute.org Telefone: 253824730

Número do Bilhete de Identidade: 7691336

Título tese:

Design for Deconstruction: Emergy Approach to Evaluate Deconstruction Effectiveness

Orientadores:

Prof. Doutor Said Jalali

Prof. Doutor Paulo Mendonça

Prof. Doutor Charles J. Kibert

Ano de conclusão: 2009

Designação do Mestrado ou do Ramo de Conhecimento do Doutoramento:

Arquitectura / Projecto e Tecnologias de Construção

É AUTORIZADA A REPRODUÇÃO INTEGRAL DESTA TESE/TRABALHO APENAS PARA EFEITOS DE INVESTIGAÇÃO, MEDIANTE DECLARAÇÃO ESCRITA DO INTERESSADO, QUE A TAL SE COMPROMETE;

Universidade do Minho, 28 / 12 / 2009

Assinatura: \_\_\_\_\_

## APOIO FINANCEIRO



Programa Operacional Ciência e Inovação 2010  
MINISTÉRIO DA CIÊNCIA, TECNOLOGIA E ENSINO SUPERIOR





## Design for Deconstruction: Emergy Approach to Evaluate Deconstruction Effectiveness

### ABSTRACT

Recovery of materials is a crucial concern to avoid depletion of natural resources nowadays. Industrial Ecology recognised the role of industrial activities in order to minimise waste flows and to maximise materials and components recovery, by means of reuse and recycling. Construction industries, however, is slowly becoming aware of building materials recovery and at present new approaches are seriously examined such as Design for Disassembly/Deconstruction (DfD).

Furthermore, in order to evaluate the building deconstruction several approaches can be employed. In this research work the Emergy approach (spelled with an "M") is considered to be a more effective tool for such evaluations. This approach looks beyond the technosphere and takes into account the role of our planet as the sole source of materials and the largest recycler of material's life cycle.

Principles and practices of Design for Disassembly from car and electronics industries are examined and their applications provide avenues of development for construction industry.

Using principles of DfD and Emergy theory, a model to measure the environmental net benefit of building materials recovery at the design stage is proposed. The model estimates the Deconstruction Effectiveness index (DE) of a building and enables designer to compare the alternative options, selecting the optimum solution.

By introducing the idea of 'effectiveness', rather than 'efficiency', the model describes the balance between the resources that are consumed in a building or building element, and the amount of non-extracted resources due to their reuse or recycling.

The model analyses the building design and estimates an index that expresses the quantitative environmental net benefit of building materials recovery. This index considers the materials that are saved by materials recovery and the input of materials during the Lifespan of a building or building element. Thus, it may be used also as a reference for improvement of the solution at the design stage with regards to the feasible end-of-life scenarios that maximise materials recovery.

The proposed model is composed by the following steps: (1) analysis of technological building configuration, (2) accounting for the flows within the building system, (3) estimating the DE index,

and (4) solution improvement. The DE index varies between 0 and 1, for buildings with no recovered materials (DE=0) and buildings that are reused totally (DE=1).

For the assessment of the model, three different internal walls (brick masonry, plasterboard, and wood frame), and three different construction systems (concrete, steel, and wood) were used.

Results obtained indicated that DE varies between 0.25 and 0.59 for different wall systems evaluated, while, for different building systems varies between 0.30 and 0.51. The better result is due to plasterboard disassemblability properties and high Emergy per mass of materials used, which benefits this option due to the raw materials that are saved. Results obtained from the application of DE index to buildings are also influenced by the disassemblability of the construction systems, the Emergy per mass of the materials, and the feasible end-of-life scenarios.

The application of Deconstruction Effectiveness to these case studies highlights the model's sensitivity to the disassembly properties of buildings, materials durability, end-of-life scenarios, and the environmental value of materials for which the recovered materials are a substitute.

Application of the DE index to building design meets the DfD principles, enhances the quality of the recovered building materials and the environmental value of those materials in which nature made the greatest investments, i.e. non-renewable resources, provided by longer natural cycles and higher energy flows.

Concepção para a Desconstrução:  
Abordagem Emergética à Avaliação da Efectividade da Desconstrução

RESUMO

Actualmente, a recuperação dos materiais é uma preocupação crucial para evitar a exaustão dos recursos naturais. A Ecologia Industrial reconhece o papel das actividades industriais na minimização dos fluxos de resíduos e na maximização da recuperação de materiais e componentes, por meios de reutilização ou de reciclagem. Nas actividades da construção, no entanto, começa-se lentamente a tomar consciência da necessidade da recuperação dos materiais de construção e, no presente, novas abordagens são estudadas e apresentadas, como a Concepção para a Desconstrução.

No entanto, de modo a avaliar a desconstrução de edifícios, um conjunto de diferentes abordagens pode ser empregue. Neste estudo a teoria da Emergia (escrita com “M”) é considerada como sendo uma ferramenta mais efectiva para tais avaliações. A abordagem da Emergia está para além da tecnosfera e tem em conta o papel do nosso planeta como sendo a única fonte de materiais e o maior sistema de reciclagem no ciclo de vida dos materiais.

Princípios e práticas da Concepção para a Desconstrução nas indústrias de produção de automóveis e produtos electrónicos, bem como a sua aplicação, fornecem igualmente linhas de orientação para a indústria da construção.

Através da aplicação dos princípios da concepção para a desconstrução e da teoria da Emergia, é proposto um modelo para estimar o benefício da recuperação dos materiais de construção. O modelo estima o índice de Efectividade da Desconstrução (ED) de um edifício e permite que o projectista compare soluções alternativas, escolhendo a solução otimizada.

Através da ideia de “efectividade”, em vez de “eficiência”, o modelo descreve assim o equilíbrio entre os recursos que são consumidos num edifício ou elemento do edifício, e a quantidade de recursos que não são extraídos devidos à sua reutilização ou reciclagem.

O modelo analisa a concepção do edifício e estima um índice que expressa quantitativamente o benefício ambiental da recuperação dos materiais de construção. O índice considera os recursos que são poupados pela recuperação de materiais e o fluxo de materiais durante o tempo de vida de um edifício ou elemento da construção. Assim, o modelo poderá ser também uma refe-

rência para a melhoria das soluções durante a fase de concepção, tendo em conta os cenários de fim de vida mais viáveis para a maximização da recuperação dos materiais.

O modelo proposto é composto pelos seguintes passos: (1) análise da configuração tecnológica do edifício, (2) estimativa dos fluxos que atravessam o sistema do edifício, (3) cálculo do índice ED e (4) melhoria da solução. O índice ED varia entre 0 e 1, sendo ED=0 para edifícios sem possibilidade de recuperação de materiais e sendo ED=1 para edifícios cujos materiais serão totalmente reutilizados.

Para a avaliação do modelo, foram utilizados três tipos de paredes interiores (alvenaria de tijolo, gesso cartonado, e madeira) e três tipos de sistemas de construção (betão armado, aço e madeira).

Os resultados obtidos indicam que ED varia entre 0.25 e 0.59 para os diferentes tipos de paredes interiores avaliadas e que ED varia entre 0.30 e 0.51 para os diferentes tipos de sistemas construtivos. O melhor resultado obtido pela parede de gesso cartonado reflecte as suas propriedades de desmontagem e os elevados valores de Emergia por massa dos materiais empregues, o que beneficia esta opção em comparação com os recursos que são salvos. Os resultados obtidos da aplicação do índice ED aos edifícios são igualmente influenciados pela facilidade de desconstrução dos sistemas, a Emergia por massa dos materiais e a viabilidade dos cenários de fim de vida.

A aplicação da Efectividade da Desconstrução aos casos de estudo evidencia a sensibilidade do modelo às propriedades de desconstrução dos edifícios, durabilidade dos materiais, cenários de fim de vida e, inclusive, ao valor ambiental dos recursos para os quais os materiais recuperados são substitutos.

A aplicação do índice ED à concepção dos edifícios observa os princípios da Concepção para a Desconstrução e o valor ambiental dos materiais nos quais a natureza fez os maiores “investimentos”, i.e. recursos não renováveis, providos por longos ciclos naturais e grandes fluxos de energia.



# CONTENTS

Abstract	v
Resumo	vii
Contents	ix
Acronymus	xv
List of Figures	Xvii
List of Tables	Xxi
CHAPTER 1: Introduction	1
1.1 Background	3
1.2 Statement of the problem	11
1.3 Scope of the study	12
1.4 Objective of the study	13
1.5 Introduction to the thesis	14
CHAPTER 2: Building disassembly/deconstruction	17
2.1 The environmental approach of building construction	19
2.2 Closing materials loop: comparing industrial manufacturing and building construction concepts and practices	23
2.2.1 The concept of 'product'	23
2.2.2 Product recovery strategies	26
2.2.3 Product recovery feasibility	34
2.3 Design for Disassembly	36
2.3.1 Concepts and definition of Design for Disassembly	36
2.3.2 Analysis of disassemblability and disassembly planning of products	42
2.4 Design for Disassembly/Deconstruction (DfD) and building construction	46
2.4.1 Design for Disassembly/Deconstruction (DfD): principles and practices	49
2.4.2 Constraints to disassembly/deconstruction	52
2.4.3 Evaluating buildings disassembly	58
2.5 Discussion	62
CHAPTER 3: Main factors influencing materials recovery	65
3.1 Service Life of materials and components	67
3.1.1 Definitions for Durability and Service Life	67
3.1.2 Methods for Service Life prediction	70
3.1.3 Building sub-systems and large assemblies level	73
3.1.4 Material/component level	75
3.2 Recovery scenarios for selected building materials and components	80
3.2.1 Mixed C&DW	80

3.2.2	Concrete	82
3.2.3	Clay blocks, bricks and tiles	84
3.2.4	Stone	85
3.2.5	Gypsum	85
3.2.6	Glass	91
3.2.7	Thermal and moisture protection materials	93
3.2.8	Asphalt	94
3.2.9	Timber and engineered wood	95
3.2.10	Plastics	98
3.2.11	Steel and stainless steel	105
3.2.12	Non-ferrous metals	105
3.3	Recovery rates for selected building materials and components	108
3.3.1	Survey of recovery rates for building materials and components	108
3.3.2	Synthesis of recovery rates for selected building materials	112
CHAPTER 4: Eco-Thermodynamics of building materials recovery		115
4.1	Eco-Thermodynamics	117
4.1.1	Thermodynamics, systems and material flows	117
4.1.2	The Eco-Thermodynamics approach	120
4.2	Energy systems analysis	122
4.2.1	Methodologies for energy systems analysis	122
4.2.2	Emergy Analysis and Embodied Energy Analysis: a brief comparison	124
4.3	Emergy Analysis	129
4.3.1	The Emergy theory: general principles	129
4.3.2	Energy hierarchy	130
4.3.3	Emergy accounting procedures and representation	134
4.4	Emergy and building construction	139
4.5	Recycling paths for building materials in Emergy Analysis	142
4.6	Discussion	146
4.6.1	Emergy Analysis and environmental load of materials	146
4.6.2	Emergy per mass calculations	147
4.6.3	Final remarks	148
CHAPTER 5: Proposal of a Model to evaluate materials recovery effectiveness		149
5.1	Introduction	151
5.2	Proposal of the Model: theoretical approach	153
5.2.1	Allocation of data	155
5.2.2	Emergy flows considered for allocation	156
5.3	Goal and aim of the Model	158
5.4	Framework of the proposed Model	159
5.4.1	The Model's database	160

5.4.2	Building configuration analysis	175
5.4.3	The Deconstruction Effectiveness index	185
5.4.4	Solution improvement	187
5.5	Evaluation of the proposed Model	188
CHAPTER 6: Emergy evaluation of selected building materials		189
6.1	Emergy evaluation of marble tiles (without services)	193
6.2	Emergy evaluation of granite tiles (without services)	194
6.3	Emergy evaluation of ceramic tiles (without services)	195
6.4	Emergy evaluation of plasterboard (without services)	197
6.4.1	Emergy evaluation of stucco (without services)	197
6.4.2	Emergy evaluation of facing paper (without services)	199
6.4.3	Emergy evaluation of plasterboard panel (without services)	201
6.4.4	Emergy evaluation of finished plasterboard panel (without services)	203
6.5	Emergy evaluation of Portland cement (average system production without services)	204
6.6	Emergy evaluation of concrete C20/25 (without services)	207
6.7	Emergy evaluation of mortars and plaster (without services)	208
6.7.1	Emergy evaluation of mortar (without services)	208
6.7.2	Emergy evaluation of rendering mortar (without services)	209
6.7.3	Emergy evaluation of finishing plaster (without services)	210
6.8	Emergy evaluation of finished painting (without services)	211
6.9	Emergy evaluation of OSB panel (without services)	212
6.10	Emergy evaluation of Thermoformed EPS (without services)	214
6.11	Emergy evaluation of Aluminium extruded profiles (without services)	216
6.11.1	Emergy evaluation of Alumina (without services)	217
6.11.2	Emergy evaluation of Anode Carbon (without services)	218
6.11.3	Emergy evaluation of Aluminium primary metal (without services)	219
6.11.4	Emergy evaluation of Aluminium primary ingot (without services)	220
6.11.5	Emergy evaluation of Aluminium extruded profiles (without services)	221
6.12	Emergy evaluation of solid wood flooring (without services)	222
6.13	Specific Emergy of building materials included in the proposed Model's database	223
CHAPTER 7: Assessment of the proposed Model		225
7.1	Evaluation of the Model: application to interior walls	229
7.1.1	Interior wall W1: ceramic brick masonry	231
7.1.2	Interior wall W2: plasterboard	236
7.1.3	Interior wall W3: wood frame	241
7.1.4	Comparison of interior walls evaluation	246
7.1.5	Behaviour of the proposed Model for different end-of-life scenarios (ELS)	249
7.1.6	Discussion	251

7.2	Case study 2: 3 types of building systems	252
7.2.1	Building B1: concrete structural system	255
7.2.2	Building B2: steel structural system	260
7.2.3	Building B3: wood structure system	265
7.2.4	Synthesis of buildings evaluation	270
7.2.5	Alternatives to internal walls	274
7.3	Conclusions	275
CHAPTER 8: Conclusions		277
8.1	Environmental net benefits of materials recovery	279
8.2	Model for estimating the Deconstruction Effectiveness index (DE)	280
8.3	The application and evaluation of the model	282
8.4	Development of future work	284
References		285
APPENDIX A: Footnotes to Energy Evaluation Tables of Selected Building Materials		305
APPENDIX B: Density of selected building materials		357
APPENDIX C: List of transformities and specific Energy used in this study		361
APPENDIX D: Footnotes to tables of Energy evaluation of walls W1, W2, and W3		367
APPENDIX E: Alternatives to recovery scenarios for walls W2 and W3		375
E.1	Alternative recovery scenarios for Wall W2	377
E.1.1	Alternative to end-of-life scenarios: ELS 2	377
E.1.2	Alternative to end-of-life scenarios: ELS 3	379
E.1.3	Alternative to end-of-life scenarios: ELS 4	381
E.2	Alternative recovery scenarios for Wall C	383
E.2.1	Alternative to end-of-life scenarios: ELS 2	383
E.2.2	Alternative to end-of-life scenarios: ELS 3	385
E.2.3	Alternative to end-of-life scenarios: ELS 4	387

APPENDIX F: Characterisation of building B1	389
F.1 Building B1: drawings	391
F.2 Building B1: mass inventory	394
F.3 Building B1: analysis of building configuration	398
F.4 Building B1: analysis of end-of-life scenarios of materials	402
APPENDIX G: Characterisation of building B2	407
G.1 Building B2: drawings	409
G.2 Building B2: mass inventory	412
G.3 Building B2: analysis of building configuration	416
G.4 Building B2: analysis of end-of-life scenarios of materials	420
APPENDIX H: Characterisation of building B3	425
H.1 Building B3: drawings	427
H.2 Building B3: mass inventory	430
H.3 Building B3: analysis of building configuration	433
H.4 Building B3: analysis of end-of-life scenarios of materials	437
APPENDIX I: Energy analysis of materials flows for buildings B1, B2, and B3	441
I.1 Building B1: Energy analysis of material flows	443
I.2 Building B2: Energy analysis of material flows	447
I.3 Building B3: Energy analysis of material flows	450
APPENDIX J: Energy evaluation of best options for materials that will be replaced by re- covered materials of buildings B1, B2, and B3	453
J.1 Building B1: Energy evaluation of best options for materials that will be substituted by recovered materials	455
J.2 Building B2: Energy evaluation of best options for materials that will be substituted by recovered materials	458
J.3 Building B3: Energy evaluation of best options for materials that will be substituted by recovered materials	461
APPENDIX K: DE index calculations for buildings B1, B2, and B3	465
K.1 Building B1: evaluation of Deconstruction Effectiveness	467
K.2 Building B2: evaluation of Deconstruction Effectiveness	474
K.3 Building B3: evaluation of Deconstruction Effectiveness	480

APPENDIX L: Alternatives to internal walls for buildings B1 and B3	487
L.1 Alternative to internal walls for building B1	489
L.1.1 Building B1 (alternative to internal walls): evaluation of Deconstruction Effectiveness	492
L.2 Alternative to internal walls for building B3	494
L.2.1 Building B3 (alternative to internal walls): evaluation of Deconstruction Effectiveness	497

## LIST OF ACRONYMUS

BIM	Building Information Modelling
BRE	Buidling Research Establishment
BREEAM	BRE Environmental Assessment Method
CC	Closed Connection
C&DW	Construction and Demolition Waste
CIB	Conseil International du Bâtiment / International Council for Building
CSA	Calcium Sulfoaluminate
DE	Deconstruction Effectiveness index
DfA	Design for Assembly
DfD	Design for Disassembly / Design for Deconstruction
DfE	Design for Environment
ECM	Environmental Conscious Manufacturing
ELS	End-of-Life Scenario
EOTA	European Organisation for Technical Approvals
EPR	Extended Producer Responsibility
EPS	Expanded Polystyrene
EU	European Union
FSL	Forecast Service Life
HDPE	High-Density Polyethylene
IISBE	International Institute for Sustainable Building and Environment
ISO	International Organization for Standardization
LCA	Life Cycle Assessment
LCI	Life Cycle Inventory
LDPE	Low-Density Polyethylene
LEED	Leadership in Energy and Environmental Design
LLDPE	Linear Low-Density Polyethylene
LPG	Liquefied Petroleum Gas
MDF	Medium Density Fibreboard
NGO	Non-Governmental Organisation
OC	Open Connection
OECD	Organisation for Economic Co-operation and Development
OEM	Original Equipment Manufacturers
OSB	Oriented Strandboard
PA	Polyamide
PC	Polycarbonate
PE	Polyethylene
PET	Polyethylene Terephthalate
PMMA	Polymethylmethacrylate
PP	Polypropylene

PRD	Product Recovery and Disposal
PS	Polystyrene
PUR	Polyurethane
PVC	Polyvinyl Chloride
RAP	Reclaimed Asphalt Pavements
RBR	Recycle Benefit Ratio
RE	Recovery Effectiveness
RER	Recycle Efficiency Ratio
RR	Recovery Rate
UL	Useful Life
WB	Waferboard
WPC	Wood-Plastic Composites
XPS	Extruded Polystyrene



## LIST OF FIGURES

### CHAPTER 1: Introduction

- |     |  |   |
|-----|--|---|
| 1.1 | Types of evolutionary ecosystems, adapted from Jelinsky et al, (1992), Graedel (1996) and Lifset & Graedel (2002). | 6 |
| 1.2 | OECD working definition on waste minimization (Jacobsen & Kristofferson, 2002).                                    | 8 |

### CHAPTER 2: Building disassembly/deconstruction

- |      |  |    |
|------|--|----|
| 2.1  | Projected generation and landfilling of municipal waste in the EU-25 (EEA, 2007).  | 20 |
| 2.2  | The cycle of materials, from Berge (1992).   | 22 |
| 2.3  | Disassembly tree of TV-X with nine assemblies and three levels (Krikke et al., 1998).  | 24 |
| 2.4  | Estimated average service life of buildings and construction in selected OECD countries (years) (OECD, 2003).                          | 26 |
| 2.5  | Waste management hierarchy for demolition and construction operations according to Kibert & Chini (2000).                              | 30 |
| 2.6  | Waste management in building construction according to Dorsthorst & Kowalczyk (2002).  | 32 |
| 2.7  | Environmental Building (EB), Building Research Establishment (source: Thomas & Stevens, 1996).   | 36 |
| 2.8  | Hive modular B-Line (source: <a href="http://www.hivemodular.com">http://www.hivemodular.com</a> ).                                    | 40 |
| 2.9  | Framework of the disassembly planning system (Dini et al., 2001).  | 45 |
| 2.10 | Office Building XX designed by the Dutch architect Jouke Post (Leupen, 2005).  | 47 |
| 2.11 | Renzo Piano IBM travelling exhibition pavilion (Source: <a href="http://www.freewebs.com">http://www.freewebs.com</a> ).               | 48 |
| 2.12 | Systematization of building systems and their interfaces according to their service lives (Durmisevic & Brouwer, 2002).                | 53 |
| 2.13 | Aspects of structural transformation according to Durmisevic & Brouwer (2002).   | 54 |
| 2.14 | Different types of joining and type of forces used: (a) mechanical joining, (b) adhesive bonding, and (c) welding (Messler Jr., 2004). | 55 |
| 2.15 | BELCANTO framework (Dorsthorst & Kowalczyk, 2002).   | 59 |
| 2.16 | Simplified knowledge model for the assessment of disassembly potential and transformation capacity (Durmisevic et al., 2003).          | 60 |

### CHAPTER 3: Main factors influencing materials recovery

- |     |   |    |
|-----|---|----|
| 3.1 | Shearing layers of change (Brandt, 1994).   | 73 |
| 3.2 | Rinker School of Building Construction, University of Florida: bricks from demolished building were reused in the new building. | 85 |
| 3.3 | Recovery of plasterboard (Lee, 2006).   | 87 |
| 3.4 | Recycling of plasterboard at Gypsum Recycling: collection, haulage, storage, and granulating (mobile unit) (WRAP, 2006a).       | 89 |
| 3.5 | Plaster paper by-product, and final recycled gypsum product (WRAP, 2006).   | 89 |

3.6	Composite panel recycling machine and separation of mineral wool from steel fraction (BRE, 2008).	94
3.7	Wood plastic composite deck.	104
3.8	Recovery rates for selected case studies according several authors.	112
3.9	Recovery rates for selected building materials according several authors.	113
 CHAPTER 4: Eco-Thermodynamics of building materials recovery		
4.1	A complex stable recycling system (adapted from Ayres, 1999).	121
4.2	Complexity of systems: a) a simple ecosystem; b) a city & support region system, from Odum (2001).	122
4.3	Energy transformation process.	131
4.4	Hierarchical network of energy transformation processes (Odum, 1996).	131
4.5	Energy transformation hierarchy according to Odum (1996). (a) Global spatial view. (b) Spatial view of units and their territories. (c) Aggregation of energy networks into an energy chain. (d) Bar graph of the energy flows for the levels in energy hierarchy. (e) Bar graph of solar transformities.	133
4.6	Systems diagram showing decrease of materials with each step in concentration according to Odum (1996).	134
4.7	Symbols of the energy systems language, according to Odum (1996).	136
4.8	Calculation of Transformities: (a) Energy diagram according the First Law of Thermodynamics; (b) Emergy diagram with Emergy flows and Transformities (T) being calculated as $T = \text{Emergy} / \text{Energy}$ .	138
4.9	Aggregated recycling system according to Brown & Buranakarn (2003).	145
 CHAPTER 5: Proposal of a Model to evaluate materials recovery effectiveness		
5.1	Emergy diagram of the life cycle of a building (materials flow highlighted).	154
5.2	Emergy allocation: (a) Life Cycle Emergy intensity: all flows are allocated; (b) Emergy of recycled materials: only D, E, and RM are accounted and RM equals the Emergy of the NR that were saved; (c) Deconstruction Effectiveness index: only M1 and RM are accounted and RM equals RN for recyclable materials and M1 for reusable materials and components.	157
5.3	Framework of the proposed Model.	159
5.4	Allocation of recovered materials to end-of-life scenarios.	181
5.5	Allocation of substituted materials in reuse scenarios.	183
5.6	Allocation of substituted materials in recycling scenarios.	184
5.7	Allocation of substituted materials in heat recovery scenarios.	184
 CHAPTER 6: Emergy evaluation of selected building materials		
6.1	Emergy diagram of marble tiles (without services).	193
6.2	Emergy diagram of granite tiles (without services).	194
6.3	Emergy diagram of ceramic tiles (without services).	196
6.4	Emergy diagram of stucco (without services).	198
6.5	Emergy diagram of facing paper (without services).	200

6.6	Emergy diagram of plasterboard panel (without services).	202
6.7	Emergy diagram of finished plasterboard (without services).	203
6.8	Emergy diagram of Portland cement (average system production without services).	206
6.9	Emergy diagram of concrete C20/25 (without services).	207
6.10	Emergy diagram of mortar (without services).	208
6.11	Emergy diagram of rendering mortar (without services).	209
6.12	Emergy diagram of finished plaster (without services).	210
6.13	Emergy diagram of finished painting (without services).	211
6.14	Emergy diagram of OSB panel (without services).	213
6.15	Emergy diagram of Thermoformed EPS (without services).	215
6.16	Emergy diagram of Alumina (without services).	217
6.17	Emergy diagram of Anode Carbon (without services).	218
6.18	Emergy diagram of Aluminium primary metal (without services).	219
6.19	Emergy diagram of Aluminium primary ingot (without services).	220
6.20	Emergy diagram of Aluminium extruded profiles (without services).	221
6.21	Emergy diagram of solid wood flooring (without services).	222

#### CHAPTER 7: Assessment of the proposed Model

7.1	Horizontal cross section of wall W1: ceramic hollow brick.	231
7.2	Emergy diagram of wall W1 (without services).	235
7.3	Horizontal cross section of wall W2: plasterboard.	236
7.4	Emergy diagram of wall W2 (without services).	240
7.5	Horizontal cross section of wall W3: wood frame.	241
7.6	Emergy diagram of wall W3 (without services).	245
7.7	Comparison between walls W1, W2 and W3: total Emergy input during Lifespan.	246
7.8	Comparison between walls W1, W2 and W3: total Emergy of substituted materials during Lifespan.	247
7.9	Comparison between walls W1, W2 and W3: total mass input during Lifespan.	247
7.10	Comparison between walls W1, W2 and W3: Deconstruction Effectiveness.	248
7.11	Building B1: 3D general view.	255
7.12	Building B1: 3D North view.	256
7.13	Building B1: plan (1) Terrace, 2) Balcony, 3) Living room, 4) Kitchen, 5) Bathroom, 6) Bedroom.	256
7.14	Building B1: 3D cross section.	257
7.15	Building B2: 3D general view.	260
7.16	Building B2: 3D North view.	261
7.17	Building B2: plan 1) Terrace, 2) Balcony, 3) Living room, 4) Kitchen, 5) Bathroom, 6) Bedroom.	261
7.18	Building B2: 3D cross section.	262
7.19	Building B3: 3D general view.	265
7.20	Building B3: 3D North view.	266

7.21	Building B3: plan 1) Terrace, 2) Balcony, 3) Living room, 4) Kitchen, 5) Bathroom, 6) Bedroom.	266
7.22	Building B3: 3D cross section.	267
7.23	Comparison between buildings B1, B2 and B3: total Energy input during Lifespan.	271
7.24	Comparison between buildings B1, B2 and B3: total Energy of substituted materials during Lifespan.	271
7.25	Comparison between buildings B1, B2 and B3: total mass input during Lifespan.	272
7.26	Comparison between buildings B1, B2 and B3: Deconstruction Effectiveness.	272

#### APPENDIX F: Characterisation of building B1

F.1	Building B1: plan (1) Terrace, 2) Balcony, 3) Living room, 4) Kitchen, 5) Bathroom, 6) Bedroom.	391
F.2	Building B1: 3D South view.	391
F.3	Building B1: South elevation.	392
F.4	Building B1: longitudinal sections.	392
F.5	Building B1: West elevation.	393
F.6	Building B1: cross sections.	393

#### APPENDIX G: Characterisation of building B2

G.1	Building B2: plan (1) Terrace, 2) Balcony, 3) Living room, 4) Kitchen, 5) Bathroom, 6) Bedroom.	409
G.2	Building B2: 3D South view.	409
G.3	Building B2: South elevation.	410
G.4	Building B2: longitudinal sections.	410
G.5	Building B2: West elevation.	411
G.6	Building B2: cross sections.	411

#### APPENDIX H: Characterisation of building B3

H.1	Building B3: plan (1) Terrace, 2) Balcony, 3) Living room, 4) Kitchen, 5) Bathroom, 6) Bedroom.	427
H.2	Building B3: 3D South view.	427
H.3	Building B3: South elevation.	428
H.4	Building B3: longitudinal sections.	428
H.5	Building B3: West elevation.	429
H.6	Building B3: cross sections.	429

## LIST OF TABLES

### CHAPTER 1: Introduction

1.1	Analogy between Biological Ecology and Industrial Ecology proposed by Graedel (1996).	4
1.2	C&DW arising and recycling (Symonds, 1999).	10

### CHAPTER 2: Building disassembly/deconstruction

2.1	Impacts of modern buildings on people and the environment, adapted from Roodman & Lenssen (1995).	21
2.2	Examples of hierarchical relationships between materials, components, and sub-assemblies or modules.	25

### CHAPTER 3: Main factors influencing materials recovery

3.1	Service life for shearing layers of change according to Brandt (1994).	73
3.2	Assumed Service Life of works and construction products to be used by the European Organisation for Technical Approvals (EOTA, 1999).	74
3.3	Forecast Service Life for selected building materials and components.	76
3.4	Standard names of processes for plastics recycling and their purposes.	99
3.5	Variable percentage potential for reuse/recycling for six case studies (Hurley, 2003).	109
3.6	Recycling rates for several building types in Germany and France (Schultmann, 2005).	109
3.7	Assumed percentages of materials discarded and recovered from dismantling (Thor-mark, 1998).	110
3.8	Percentages of materials and components by weight recovered from demolition (Crowther, 2000, 2005).	110
3.9	Construction waste factor and recovery rates for selected building materials according to Blengini (2009)	111
3.10	Estimated Recovery Rate (RR) for selected building materials.	114

### CHAPTER 4: Eco-Thermodynamics of building materials recovery

4.1	Comparison between Embodied Energy and Specific Energy for selected building materials.	128
4.2	Layout of a typical Energy accounting table.	137
4.3	Recyclability of selected common building materials in accordance with Brown & Buranakarn (2000, 2003).	144
4.4	Comparison between several sources for Energy per unit values for selected building materials and products (values are presented according with base line of 15,83).	147
4.5	Comparison between several Energy per unit values with and without services for selected building materials and products presented by Buranakarn (1998) (values are presented according with base line of 15,83).	148

## CHAPTER 5: Proposal of a Model to evaluate materials recovery effectiveness

5.1	Forecast Service Life for selected building materials and components to be considered in the Model's database (see Chapter 3 for references).	163
5.2	Recovery scenarios for C&DW.	166
5.3	Recovery scenarios for concrete.	166
5.4	Recovery scenarios for blocks, bricks, and tiles.	167
5.5	Recovery scenarios for stone.	167
5.6	Recovery scenarios for gypsum.	168
5.7	Recovery scenarios for glass.	168
5.8	Recovery scenarios for thermal and moisture protection materials.	169
5.9	Recovery scenarios for asphalt.	169
5.10	Recovery scenarios for timber and engineered wood.	170
5.11	Recovery scenarios for thermoplastic polymers.	171
5.12	Recovery scenarios for thermoset polymers.	172
5.13	Recovery scenarios for polyurethane (PU).	172
5.14	Recovery scenarios for steel and stainless steel.	172
5.15	Recovery scenarios for non-ferrous metals.	173
5.16	Estimated Recovery Rate (RR) for selected building materials.	174

## CHAPTER 6: Emergy evaluation of selected building materials

6.1	Emergy analysis of marble tiles (without services).	193
6.2	Emergy analysis of granite tiles (without services).	194
6.3	Emergy analysis of ceramic tiles (without services).	195
6.4	Emergy analysis of stucco (without services).	197
6.5	Emergy analysis of facing paper (without services).	199
6.6	Emergy analysis of plasterboard panel (without services).	201
6.7	Emergy analysis of finished plasterboard (without services).	203
6.8	Emergy analysis of Portland cement (average system production without services).	205
6.9	Emergy analysis of concrete C20/25 (without services).	207
6.10	Emergy analysis of mortar (without services).	208
6.11	Emergy analysis of rendering mortar (without services).	209
6.12	Emergy analysis of finished plaster (without services).	210
6.13	Emergy analysis of finished painting (without services).	211
6.14	Emergy analysis of OSB panel (without services).	212
6.15	Emergy analysis of Thermoformed EPS (without services).	214
6.16	Emergy analysis of Alumina (without services).	217
6.17	Emergy analysis of Anode Carbon (without services).	218
6.18	Emergy analysis of Aluminium primary metal (without services).	219
6.19	Emergy analysis of Aluminium primary ingot (without services).	220
6.20	Emergy analysis of Aluminium extruded profiles (without services).	221
6.21	Emergy analysis of solid wood flooring (without services).	222

6.22	Specific Energy of building materials included in the proposed Model's database.	223
------	--	-----

## CHAPTER 7: Assessment of the proposed Model

7.1	Assumptions made regarding Forecast Service Life for materials and components used in walls (see Chapter 5).	229
7.2	Assumptions made regarding Estimated Recovery Rate (RR) for materials and components used in walls (see Chapter 5).	230
7.3	Inventory of materials flows for 1 m <sup>2</sup> of wall W1.	232
7.4	Analysis of building configuration of materials for 1 m <sup>2</sup> of wall W1.	232
7.5	Analysis of end-of-life scenarios of materials for 1 m <sup>2</sup> of wall W1.	232
7.6	Energy analysis of wall W1 (without services).	233
7.7	Evaluation of best options for materials that will be substituted by recovered materials of wall W1.	234
7.8	Application of Equations 1 and 2 to materials composing wall W1.	234
7.9	Application of Equations 3 and 4 to best options for materials that will be substituted by recovered materials of wall W1.	235
7.10	Application of Equation 5 to wall W1.	235
7.11	Inventory of materials flows for 1 m <sup>2</sup> of wall W2.	237
7.12	Analysis of building configuration of materials for 1 m <sup>2</sup> of wall W2.	237
7.13	Analysis of end-of-life scenarios of materials for 1 m <sup>2</sup> of wall W2.	237
7.14	Energy analysis of wall W2 (without services).	238
7.15	Energy evaluation of best options for materials that will be substituted by recovered materials of wall W2.	239
7.16	Application of Equations 1 and 2 to materials composing Wall W2.	239
7.17	Application of Equations 3 and 4 to best options for materials that will be substituted by recovered materials of Wall W2.	240
7.18	Application of Equation 5 to wall W2.	240
7.19	Inventory of materials flows for 1 m <sup>2</sup> of wall W3.	242
7.20	Analysis of building configuration of materials for 1m <sup>2</sup> of wall W3.	242
7.21	Analysis of end-of-life scenarios of 1 m <sup>2</sup> of wall W3.	242
7.22	Energy analysis of wall W3 (without services).	243
7.23	Energy evaluation of best options for materials that will be substituted by recovered materials of wall W3.	244
7.24	Application of Equations 1 and 2 to materials composing wall W3.	244
7.25	Application of Equations 3 and 4 to best options for materials that will be substituted by recovered materials of wall W3.	245
7.26	Application of Equation 5 to wall W3.	245
7.27	Synthesis of Deconstruction Effectiveness (DE) evaluation	246
7.28	Wall W2: alternatives for different End-of-Life Scenarios (ELS).	249
7.29	Wall W3: alternatives for different End-of-Life Scenarios (ELS).	250
7.30	Assumptions made regarding Service Life for materials and components used for building B1 (see Chapter 5).	253

7.31	Assumptions made regarding Estimated Recovery Rate (RR) for materials and components used for Building B1 (see Chapter 5).	254
7.32	Building B1: synthesis of mass inventory.	258
7.33	Building B1: synthesis of Emergy analysis of material flows (without services).	259
7.34	Building B1: Deconstruction Effectiveness.	259
7.35	Building B2: synthesis of mass inventory.	263
7.36	Building B2: synthesis of Emergy analysis of material flows (without services).	264
7.37	Building B2: Deconstruction Effectiveness.	264
7.38	Building B3: synthesis of mass inventory.	268
7.39	Building B3: synthesis of Emergy analysis of material flows (without services).	269
7.40	Building B3: Deconstruction Effectiveness.	269
7.41	Synthesis of the application of the proposed Model to buildings B1, B2, and B3.	270
7.42	Synthesis of the application of the proposed Model to interior walls alternatives for buildings B1 and B3.	274

#### APPENDIX A: Footnotes to Emergy Evaluation Tables of Selected Building Materials

A.1	Footnotes to Table 6.1: Emergy evaluation of marble tiles (without services).	307
A.2	Footnotes to Table 6.2: Emergy evaluation of granite tiles (without services).	308
A.3	Footnotes to Table 6.3: Emergy evaluation of ceramic tiles (without services).	309
A.4	Footnotes to Table 6.4: Emergy evaluation of stucco (without services).	311
A.5	Footnotes to Table 6.5: Emergy evaluation of facing paper (without services).	312
A.6	Footnotes to Table 6.6: Emergy evaluation of plasterboard panel (without services).	315
A.7	Footnotes to Table 6.7: Emergy evaluation of finished plasterboard panel (without services).	319
A.8	Footnotes to Table 6.8: Emergy evaluation of Portland cement (average system production without services).	320
A.9	Footnotes to Table 6.9: Emergy evaluation of concrete C20/25 (without services).	326
A.10	Footnotes to Table 6.10: Emergy evaluation of mortar (without services).	328
A.11	Footnotes to Table 6.11: Emergy evaluation of rendering mortar (without services).	329
A.12	Footnotes to Table 6.12: Emergy evaluation of finished plaster (without services).	331
A.13	Footnotes to Table 6.13: Emergy evaluation of finished painting (without services).	332
A.14	Footnotes to Table 6.14: Emergy evaluation of OSB panel (without services).	333
A.15	Footnotes to Table 6.15: Emergy evaluation of Thermoformed EPS (without services).	339
A.16	Footnotes to Table 6.16: Emergy evaluation of Alumina (without services).	344
A.17	Footnotes to Table 6.17: Emergy evaluation of Anode Carbon (without services).	347
A.18	Footnotes to Table 6.18: Emergy evaluation of Aluminium primary metal (without services).	349
A.19	Footnotes to Table 6.19: Emergy evaluation of Aluminium primary ingot (without services).	351
A.20	Footnotes to Table 6.20: Emergy evaluation of Aluminium extruded profiles (without services).	353
A.21	Footnotes to Table 6.21: Emergy evaluation of solid wood flooring (without services).	355



## APPENDIX B: Density of selected building materials

B.1	Density of selected building materials.	359
-----	---	-----

## APPENDIX C: List of transformities and specific Energy used in this study

C.1	List of Specific Energy values for selected materials.	363
C.2	List of Specific Energy values for selected products.	364
C.3	List of Solar Transformities for selected energy and fuels.	366

## APPENDIX D: Footnotes to tables of Energy evaluation of walls W1, W2, and W3

D.1	Footnotes to Table 7.6: Energy analysis of wall W1 (without services).	369
D.2	Footnotes to Table 7.14: Energy analysis of wall W2 (without services).	371
D.3	Footnotes to Table 7.22: Energy analysis of wall W3 (without services).	374

## APPENDIX E: Alternatives to recovery scenarios for walls W2 and W3

E.1	ELS 2: analysis of end-of-life scenarios of materials for 1 m <sup>2</sup> of wall W2.	377
E.2	ELS 2: Energy evaluation of best options for materials that will be substituted by recovered materials of Wall W2 (without services).	377
E.3	ELS 2: application of Equations 1 and 2 to materials composing Wall W2.	378
E.4	ELS 2: application of Equations 3 and 4 to best options for materials that will be substituted by recovered materials of Wall W2.	378
E.5	ELS 2: application of Equation 5 to Wall W2.	378
E.6	ELS 3: analysis of end-of-life scenarios of materials for 1 m <sup>2</sup> of wall W2.	379
E.7	ELS 3: Energy evaluation of best options for materials that will be substituted by recovered materials of Wall W2 (without services).	379
E.8	ELS 3: application of Equations 1 and 2 to materials composing Wall W2.	379
E.9	ELS 3: application of Equations 3 and 4 to best options for materials that will be substituted by recovered materials of Wall W2.	380
E.10	ELS 3: application of Equation 5 to Wall W2.	380
E.11	ELS 4: analysis of end-of-life scenarios of materials for 1 m <sup>2</sup> of wall W2.	381
E.12	ELS 4: Energy evaluation of best options for materials that will be substituted by recovered materials of Wall W2 (without services).	381
E.13	ELS 4: application of Equations 1 and 2 to materials composing Wall W2.	381
E.14	ELS 4: application of Equations 3 and 4 to best options for materials that will be substituted by recovered materials of Wall W2.	382
E.15	ELS 4: application of Equation 5 to Wall W2.	382
E.16	ELS 2: analysis of end-of-life scenarios of 1 m <sup>2</sup> of wall W3.	383
E.17	ELS 2: Energy evaluation of best options for materials that will be substituted by recovered materials of Wall W3 (without services).	383
E.18	ELS 2: application of Equations 1 and 2 to materials composing Wall W3.	384
E.19	ELS 2: application of Equations 3 and 4 to best options for materials that will be substituted by recovered materials of Wall W3.	384

E.20	ELS 2: application of Equation 5 to Wall W3.	384
E.21	ELS 3: analysis of end-of-life scenarios of 1 m <sup>2</sup> of wall W3.	385
E.22	ELS 3: Emergy evaluation of best options for materials that will be substituted by recovered materials of Wall W3 (without services).	385
E.23	ELS 3: application of Equations 1 and 2 to materials composing Wall W3.	386
E.24	ELS 3: Application of Equations 3 and 4 to best options for materials that will be substituted by recovered materials of Wall W3.	386
E.25	ELS 3: Application of Equation 5 to Wall W3.	386
E.26	ELS 4: Analysis of end-of-life scenarios of 1 m <sup>2</sup> of wall W3.	387
E.27	ELS 4: Emergy evaluation of best options for materials that will be substituted by recovered materials of Wall W3 (without services).	387
E.28	ELS 4: Application of Equations 1 and 2 to materials composing Wall W3.	388
E.29	ELS 4: Application of Equations 3 and 4 to best options for materials that will be substituted by recovered materials of Wall W3.	388
E.30	ELS 4: Application of Equation 5 to Wall C.	388

#### APPENDIX F: Characterisation of building B1

F.1	Building B1: mass inventory of materials.	394
F.2	Building B1: analysis of building configuration.	398
F.3	Building B1: analysis of end-of-life scenarios of materials.	402

#### APPENDIX G: Characterisation of building B2

G.1	Building B2: mass inventory of materials.	412
G.2	Building B2: analysis of building configuration.	416
G.3	Building B2: analysis of end-of-life scenarios of materials.	420

#### APPENDIX H: Characterisation of building B3

H.1	Building B3: mass inventory of materials.	430
H.2	Building B3: analysis of building configuration.	433
H.3	Building B3: analysis of end-of-life scenarios of materials.	437

#### APPENDIX I: Emergy analysis of materials flows for buildings B1, B2, and B3

I.1	Building B1: Emergy analysis of material flows (without services).	443
I.2	Building B2: Emergy analysis of material flows (without services).	447
I.3	Building B3: Emergy analysis of material flows (without services).	450

#### APPENDIX J: Emergy evaluation of best options for materials that will be replaced by recovered materials of buildings B1, B2, and B3

J.1	Building B1: Emergy evaluation of best options for materials that will be substituted by recovered materials.	455
-----	---	-----

J.2	Building B2: Emergy evaluation of best options for materials that will be substituted by recovered materials.	458
J.3	Building B3: Emergy evaluation of best options for materials that will be substituted by recovered materials.	461

#### APPENDIX K: DE index calculations for buildings B1, B2, and B3

K.1	Building B1: application of Equations 1 and 2.	467
K.2	Building B1: application of Equations 3 and 4 to best options for materials that will be substituted by recovered materials.	470
K.3	Building B1: application of Equation 5.	473
K.4	Building B2: application of Equations 1 and 2.	474
K.5	Building B2: application of Equations 3 and 4 to best options for materials that will be substituted by recovered materials.	477
K.6	Building B2: application of Equation 5.	479
K.7	Building B3: application of Equations 1 and 2.	480
K.8	Building B3: application of Equations 3 and 4 to best options for materials that will be substituted by recovered materials.	483
K.9	Building B3: application of Equation 5.	485

#### APPENDIX K: DE index calculations for buildings B1, B2, and B3

L.1	Building B1 (alternative to internal walls): analysis of end-of-life scenarios.	489
L.2	Building B1 (alternative to internal walls): Emergy analysis (without services).	490
L.3	Building B1 (alternative to internal walls): Emergy evaluation of best options for materials that will be substituted by recovered materials.	491
L.4	Building B1: (alternative to internal walls): application of Equations 1 and 2.	492
L.5	Building B1 (alternative to internal walls): application of Equations 3 and 4 to best options for materials that will be substituted by recovered materials.	493
L.6	Building B1 (alternative to internal walls): application of Equation 5.	493
L.7	Building B3 (alternative to internal walls): analysis of end-of-life scenarios.	494
L.8	Building B3 (alternative to internal walls): Emergy analysis (without services).	495
L.9	Building B3 (alternative to internal walls): Emergy evaluation of best options for materials that will be substituted by recovered materials.	496
L.10	Building B3: (alternative to internal walls): application of Equations 1 and 2.	497
L.11	Building B3 (alternative to internal walls): application of Equations 3 and 4 to best options for materials that will be substituted by recovered materials.	498
L.12	Building B3 (alternative to internal walls): application of Equation 5.	498

